



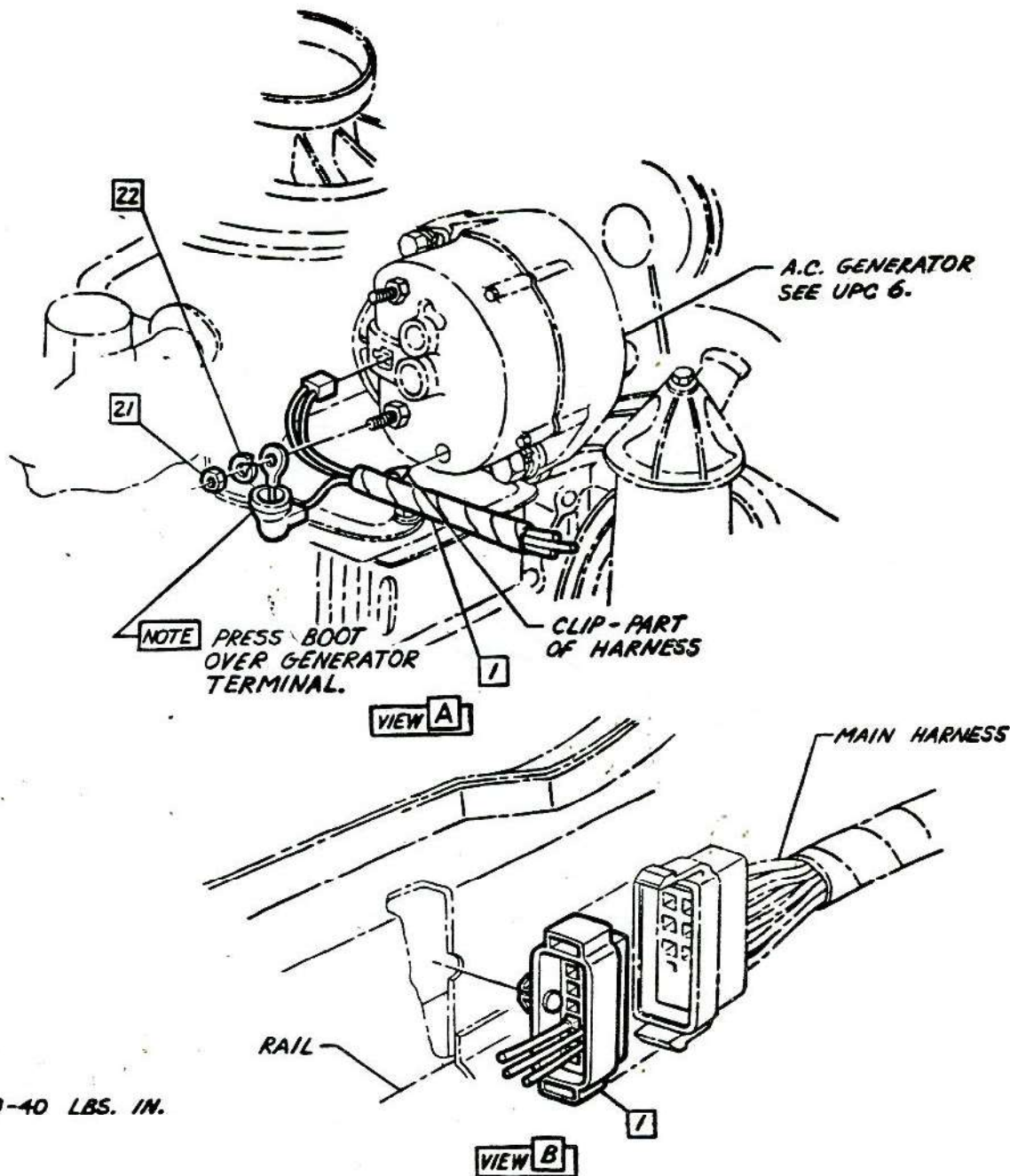
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ▲ 21 121743 NUT
22 121744 L. WASHER



CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
ENGINE WIRING HARNESS		12						
10000		REF A6						
DWG PREL. 3-31 W.Q. REF: Prel. A8 L-73258 L-		A7.						
DATE REL. 3-31		SHEET						



CHEVROLET

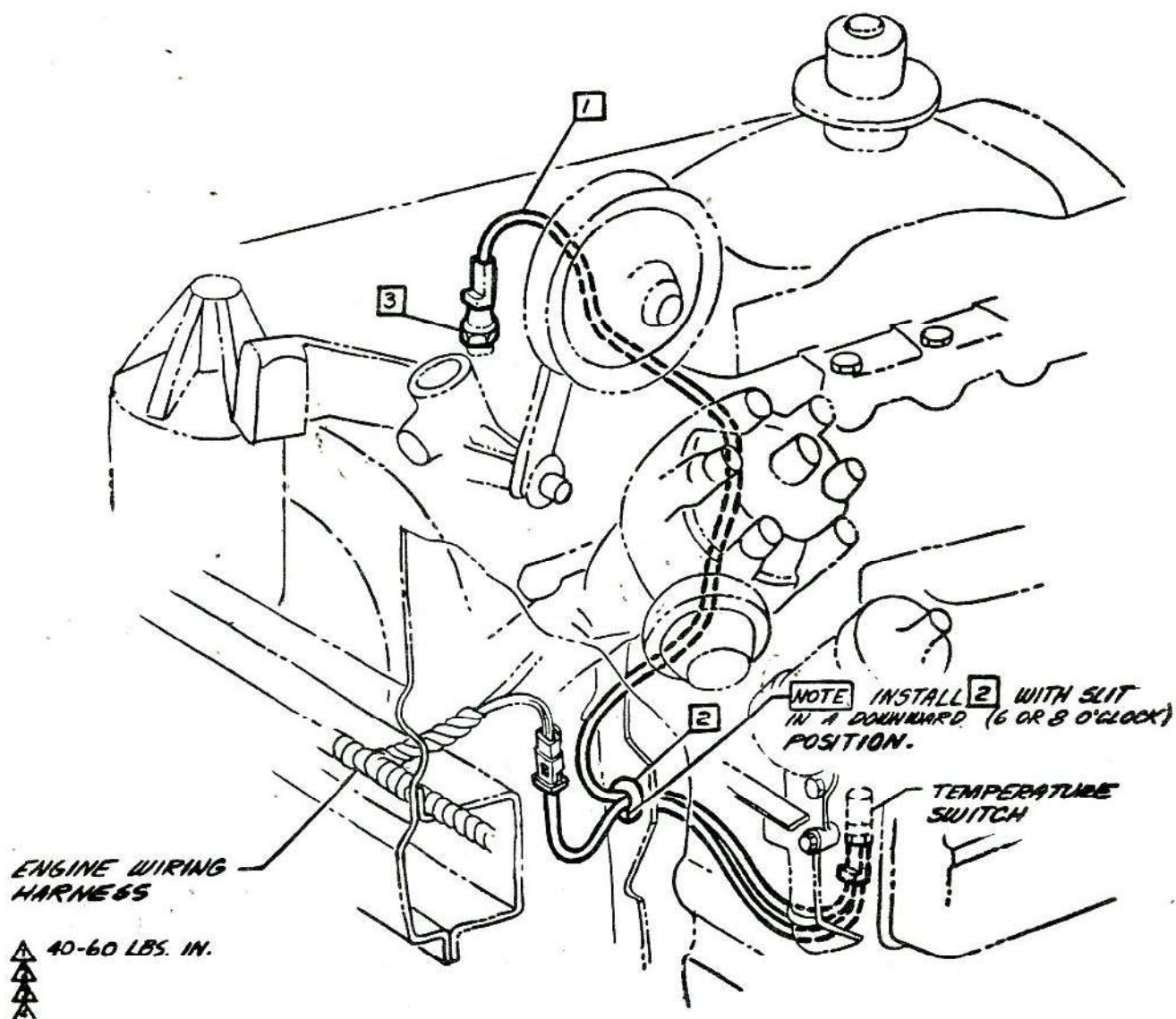
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 2988036 WIRING ASM (EXC 10700)
2 3708179 GROMMET

- 3 3818783 SWITCH ASM -OIL PRESSURE



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD		AUTH	DR	CK
OIL PRESSURE & ENGINE TEMPERATURE SWITCH WIRING				12							
10000				REF A9							
A8.											
DWG PREZ 3-30				W O	REF: Proj. A9	L-	-	L-			
DATE REL 3-30					L-	L-	L-				
				X SHEET							



CHEVROLET

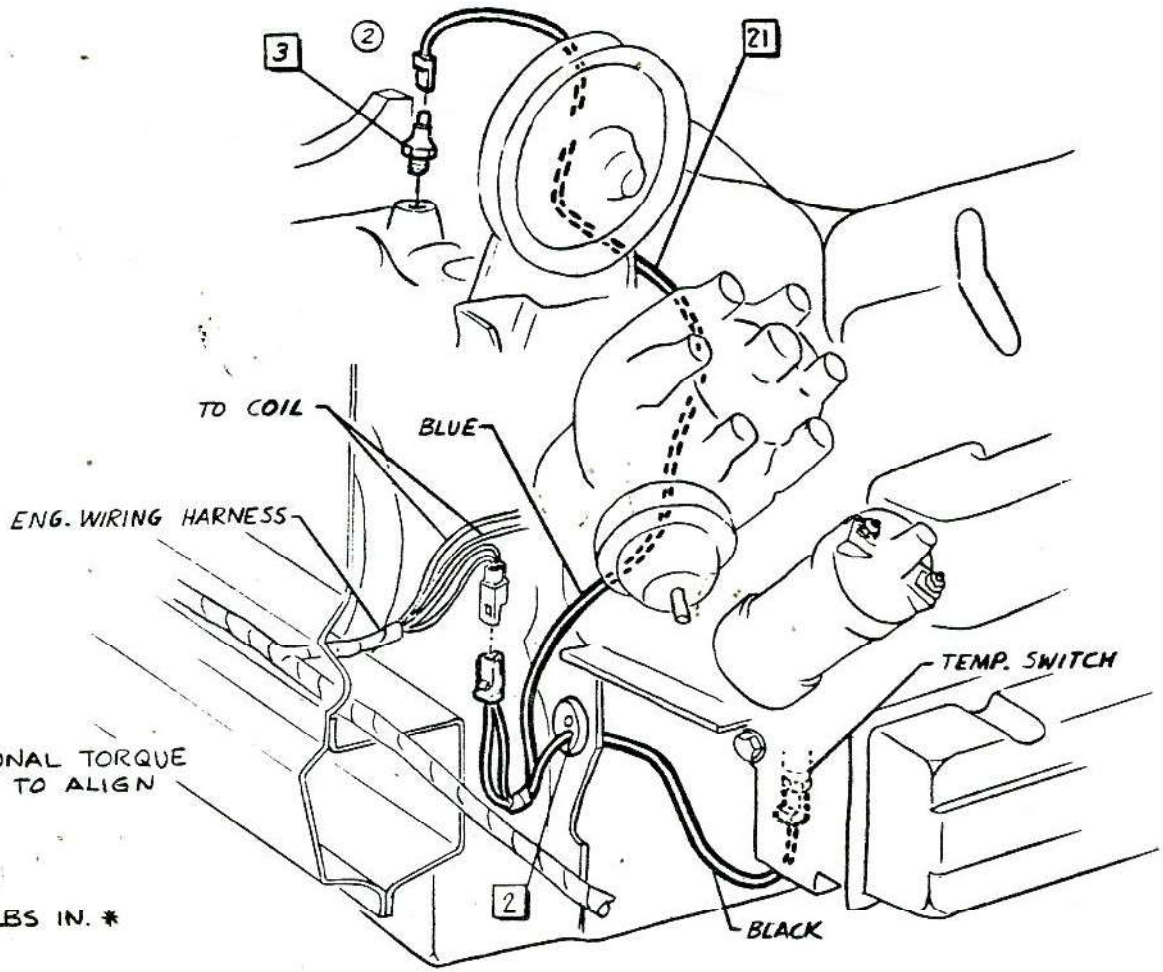
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

21 2988037 WIRE ASM

①



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
OIL PRESSURE & ENGINE TEMPERATURE SW. WIRING				12	9-29-64	1	3B2B680 TEE & (40-60 LBS IN) REMOVED	66467	TH	
						2	DRAWING REVISED			DF
10700				REF A8						
A9										
DWG PREL. 3-30-64				W.O.	REF: Prel. A10	L-	-	L-		
DATE REL. 3-30					L-	L-	L-			
SHEET										

1965-128



CHEVROLET

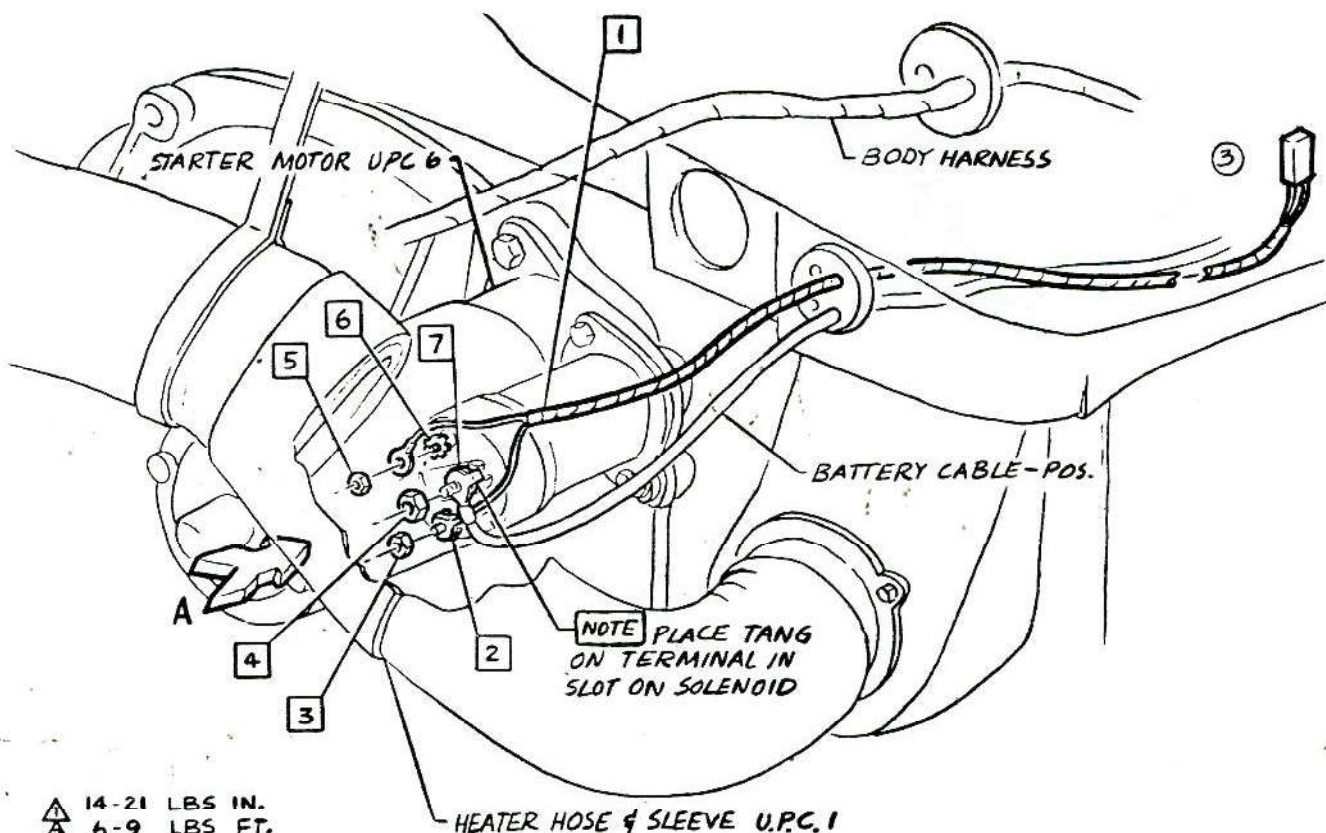
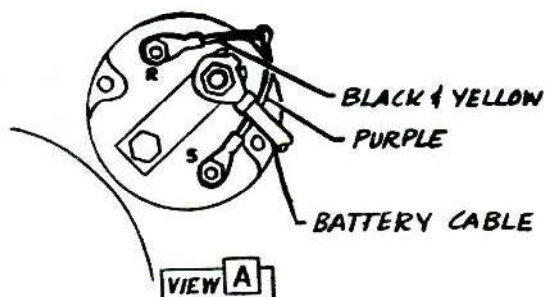
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 2988038 WIRE ASM
- 2 121752 L. WASHER
- 3 120622 NUT
- 4 124829 NUT
- 5 120614 NUT

- 6 138479 L. WASHER
- 7 138489 L. WASHER



- 14-21 LBS IN.
- 6-9 LBS FT.
- 25-35 LBS IN.

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
STARTER MOTOR WIRE ASM				12	7-7-64	1	WAS 100-02	64798	WO	DP
10000				A10.	8-17-64	2	TORQUE (3) WAS 23-35 LBS. IN.	64060	WO	DF
DWG PREL. 2-20-64				DATE REL. 3-24	10-23-64	3	DRAWING REVISED	15907	TH	DF
REF: Prel. A6 L-73258 L-										
L- L- L-										
SHEET										



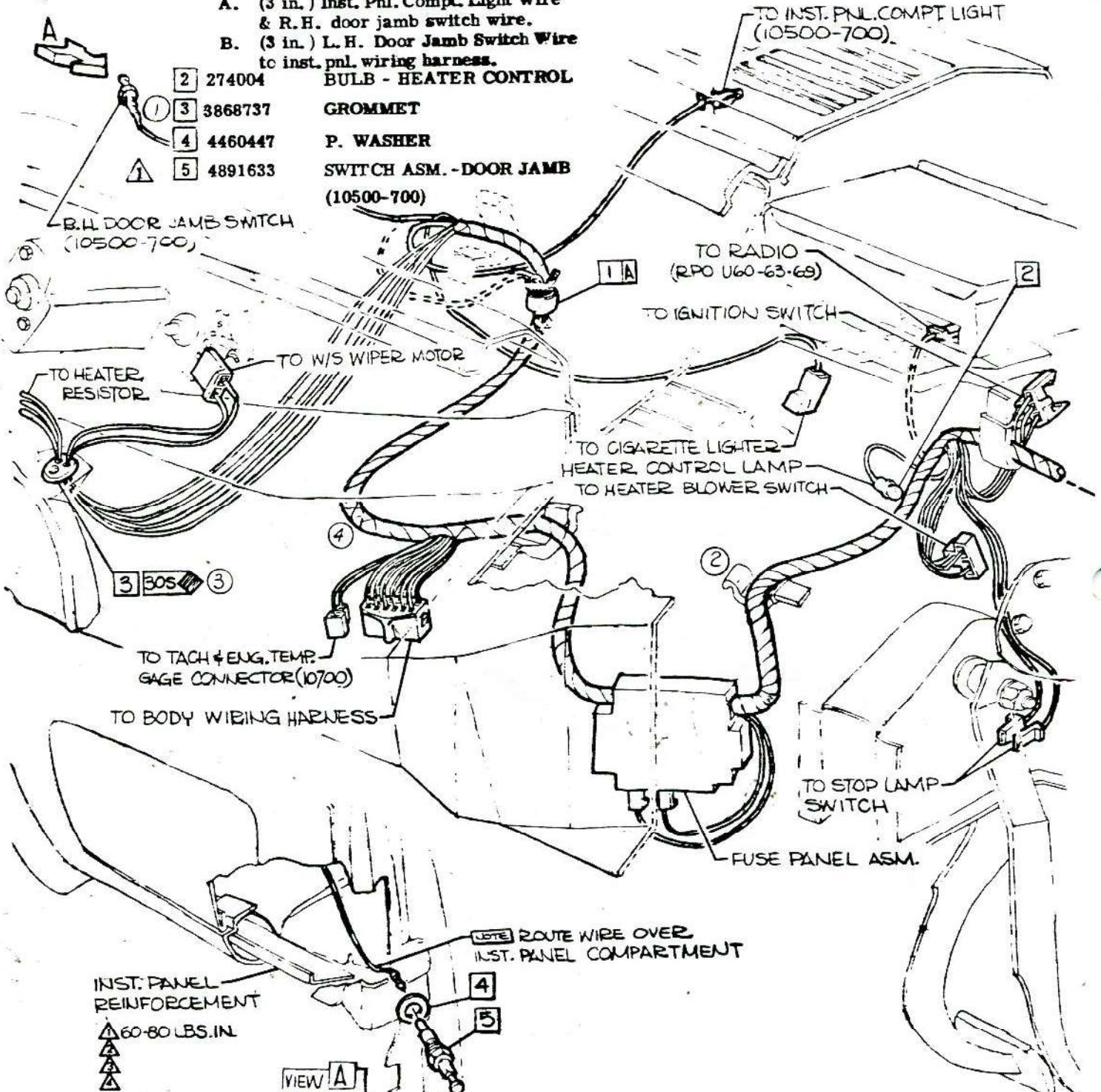
GENERAL

ASSEMBLY INSTRUCTIONS

1 3747298 TAPE (6 IN.) (10100) 3862100 CORVAIR 10000 SERIES

- A. (3 in.) Inst. Pnl. Compt. Light Wire & R.H. door jamb switch wire.
B. (3 in.) L.H. Door Jamb Switch Wire to inst. pnl. wiring harness.

- 2 274004 BULB - HEATER CONTROL
3 3868737 GROMMET
4 4460447 P. WASHER
5 4891633 SWITCH ASM. - DOOR JAMB (10500-700)



CHEVROLET MOTOR DIVISION, GMC

UPC

DATE SYM

REVISION RECORD

AUTH. DR. CK.

INSTRUMENT PANEL WIRING HARNESS

12

6-25-64 1 HAS 350-100 GROMMET
9-16-64 2 CLIP DRAWING REVISED
11-3-64 3 SYMBOL "306" ADDED
3-11-65 4 CLIP DWG. REMOVED

64512 PR/DF
15883 PR/DF
5858 PR/DF
15980 MB/CI

10000

REF B 3

B2.

SHEET 1

DWG PREL 2-27 FHR REF: Prel. B-3 L-73258 L-65003
DATE REL 5-18 L- L- L-



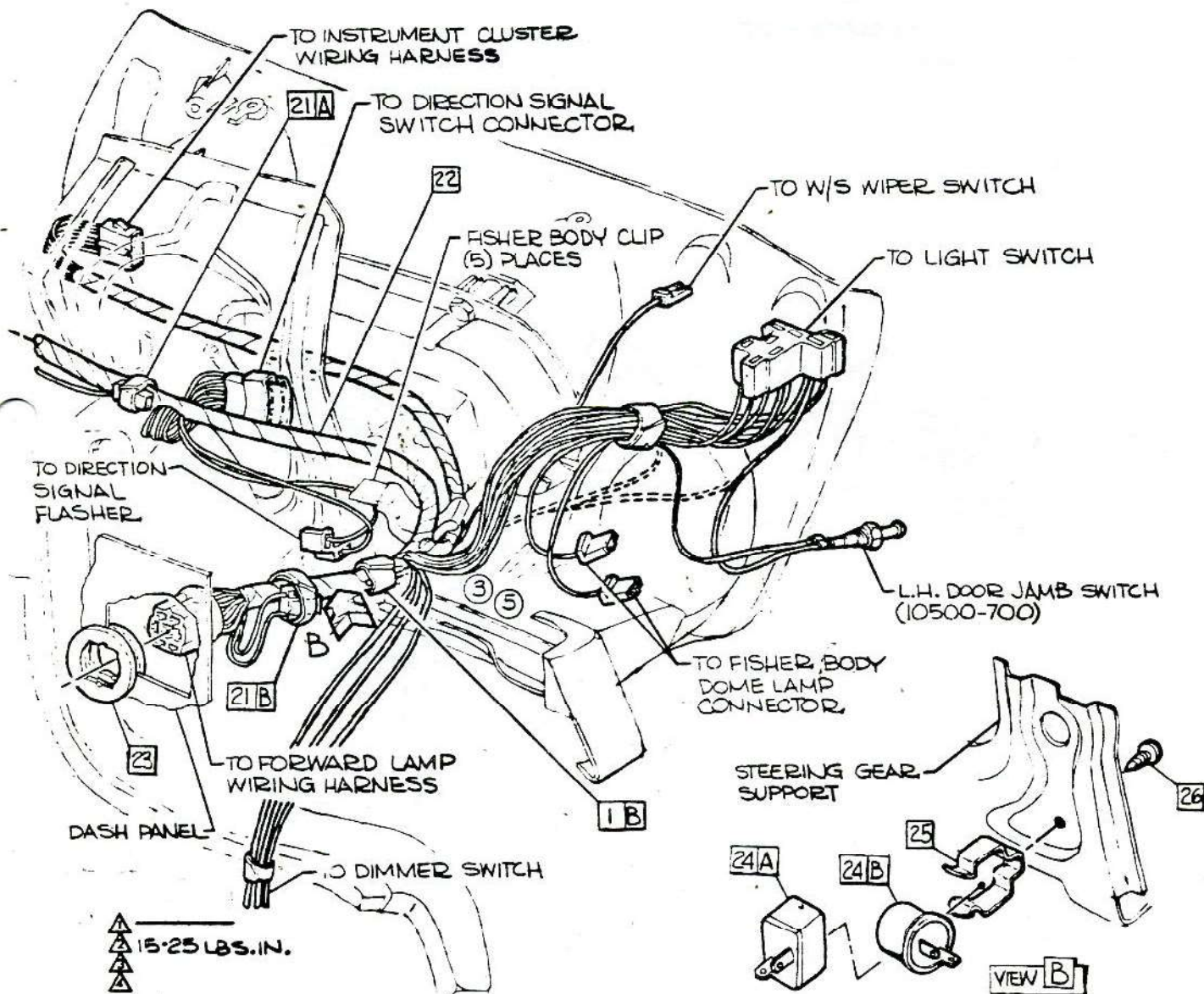
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 21** 3724851 TAPE
 A. (6 in.) RADIO LEAD TO INST. PANEL WIRING HARNESS.
 B. (4 in.) TEMP. WARNING BUZZER TO INST. PNL. WIRING HARN. (10700).
22 2989240 HARNESS ASM. (10100-500)
 2989241 (10700)
23 2962568 GROMMET
24 A. 383638 FLASHER ASM.
 B. 383639 OPT.
25 3866440 CLIP
26 9419328 SCREW



▲ 15-25 LBS. IN.
 ▲
 ▲

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
INSTRUMENT PANEL WIRING HARNESS				12	6-25-64	1	N.S. 2989240 & 2989241 HARNESS	64007	PR	
10000				REF B 2		2	3866906 WAS 383638	64029	DF	
DWG PREL. 2-27 PHR REF: Prel. B4 L-73258 L-65003				B3.	8-17-64	3	HARNESS BREAKOUT REVISED	66060	PR	DF
DATE REL 5-18 L- L- L-				SHEET	10-5-64	4	383638 & 383639 WAS 3866906 & 3866806	66955	PR	
						5	LIGHT SWITCH BREAKOUT REVISED	66467	DF	

1965-131

+



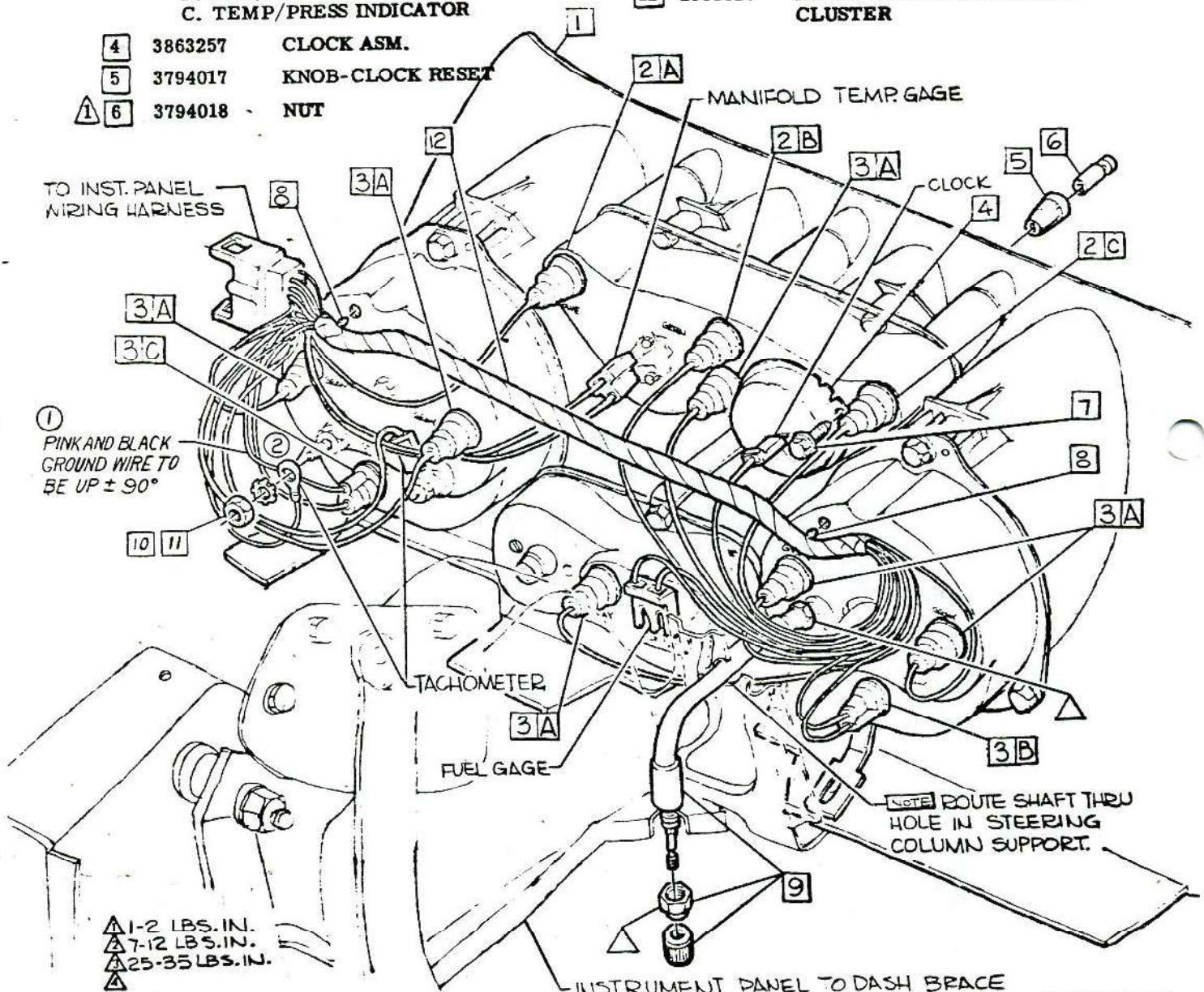
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 6455028 CLUSTER
- 2 274004 BULB
 - A. R.H. DIRECTION INDICATOR
 - B. HI-BEAM INDICATOR
 - C. L.H. DIRECTION INDICATOR
- 3 9417863 BULB
 - A. INSTRUMENT CLUSTER
 - B. GEN/FAN INDICATOR
 - C. TEMP/PRESS INDICATOR
- 4 3863257 CLOCK ASM.
- 5 3794017 KNOB-CLOCK RESET
- 6 3794018 NUT

- 7 9419699 SCREW
- 8 CLIP (PART OF HARNESS)-PLUG INTO INSTRUMENT CLUSTER (2) PLACES.
- 9 1586301 SHAFT ASM.-TRIP ODOMETER
- 10 120614 NUT
- 11 138479 L. WASHER
- 12 2988027 HARNESS ASM.-INSTRUMENT CLUSTER



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
INSTRUMENT CLUSTER WIRING				12	2-23-65	1	"WIPE" NOTE - ADDED	65473	J.T.	
						2	"SOCKET" DRAWING REVISED			CI
10700				B4.						
DWG PREL 3-2 PHR REF: Prel. B-6 L-65002 L-73258										
DATE REL 5-13 L-65017 L-74737 L-				<input checked="" type="checkbox"/> SHEET						



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

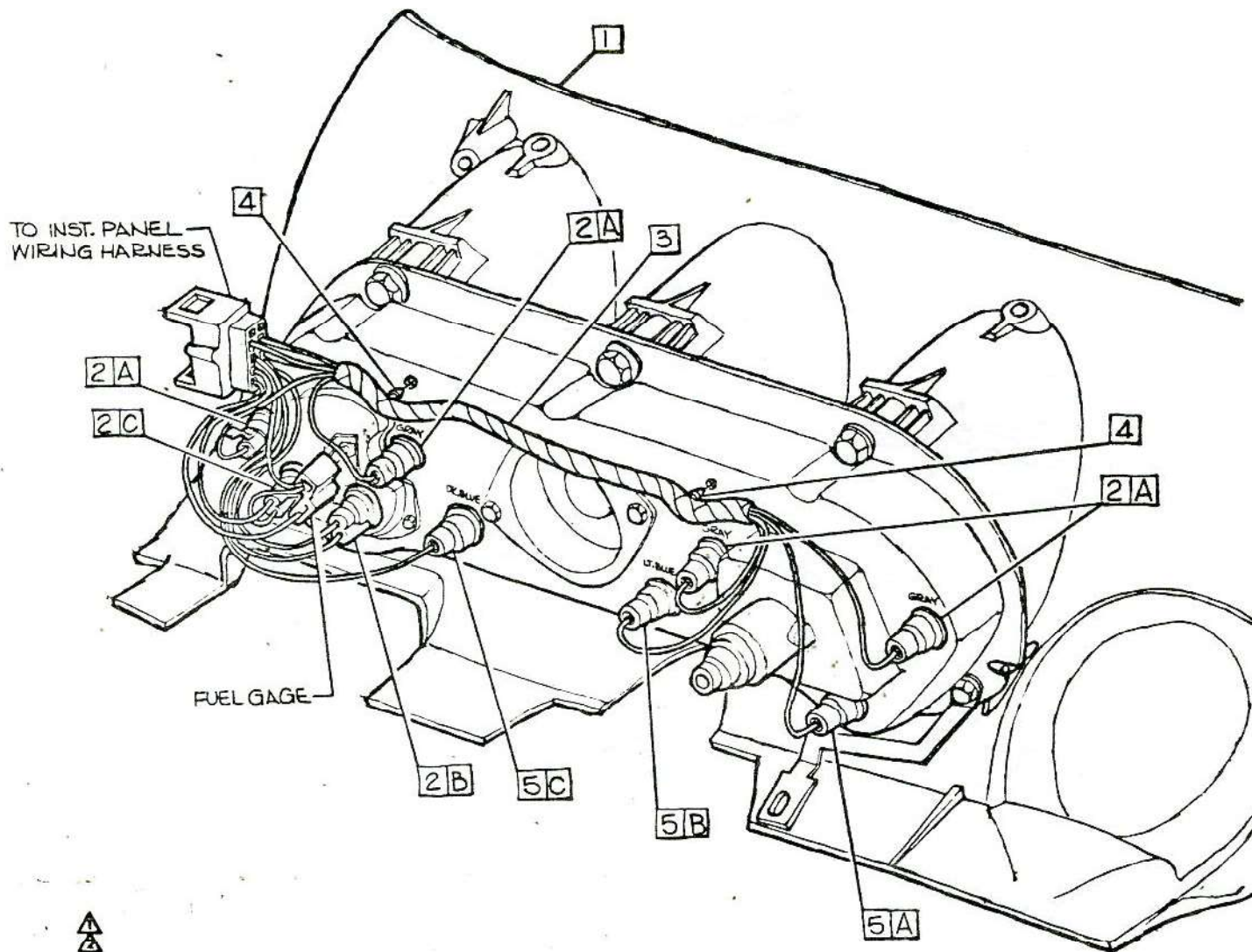
1 6455114 CLUSTER ASM (10100)
6455110 (10500)

2 9417863 BULB
A. Instrument cluster
B. Gen/Fan indicator
C. Temp/Press. indicator

3 2988026 HARNESS ASM-INST CLUSTER

4 CLIP-(Part of Harness)-Plug into instrument cluster (2) places.

5 274004 BULB
A. Hi-beam indicator
B. L.H. direction indicator
C. R.H. direction indicator.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
INSTRUMENT CLUSTER WIRING				12						
10100-500				B5.						
DWG PEEL 3-5	PHR	REF: Prel.B7	L-73258	L-65017						
DATE REL 3-5		L-	L-	L-						
				SHEET 1						

1965-133

1



CHEVROLET

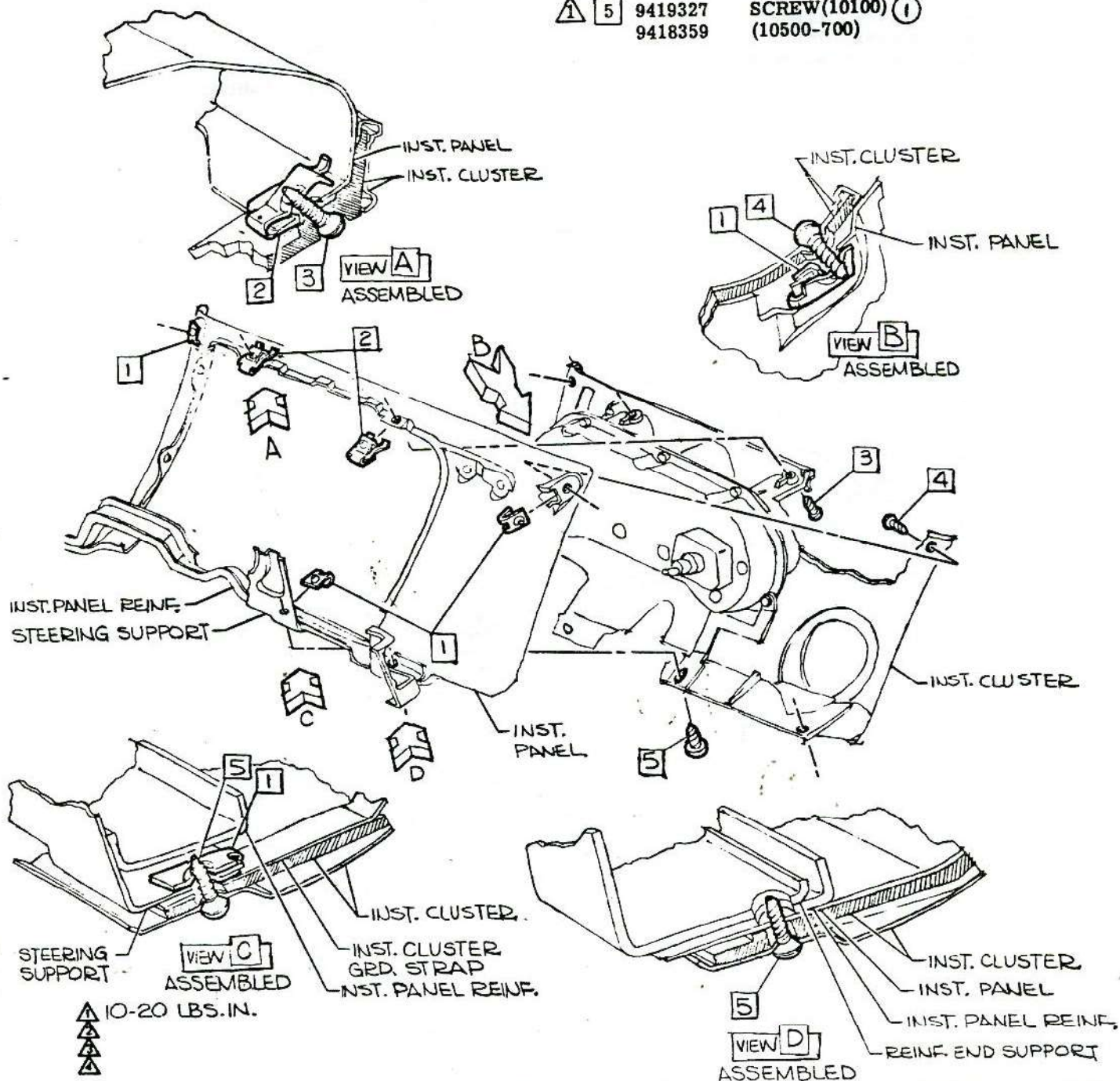
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3860140 NUT
- 2 3861835 NUT

- 3 3849634 SCREW
- 4 3839187 SCREW (10100-500)
- 3849634 (10700)
- 5 9419327 SCREW (10100) ①
- 9418359 (10500-700)



* CHEVROLET MOTOR DIVISION, GMC *				UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK
INSTRUMENT CLUSTER INSTALLATION				12	6-25-64	1	9419327 (10100) WAS 9418359	64213	FR		
							9418359 ADDED				DF
10000				B6.	7-10-64	2	(10100-500) & 3849634 (10700)	65238	PR		DP
							ADDED				
DWG PREL 3-9 PHR REF: Prel. B9 L-65017 L-				X SHEET							
DATE REL 5-13 L- L- L-											



ASSEMBLY INSTRUCTIONS

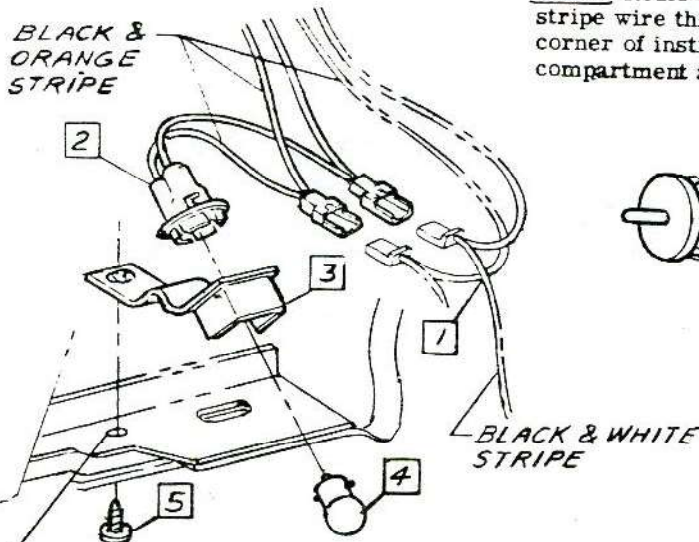
3862100

CORVAIR 10000 SERIES

- ① ② 1 INST PANEL HARNESS ASM
- ② 2989245 WIRE ASM 10000 (CONV)
- ③ 4442679 SUPPORT-LAMP
- ④ 193125 BULB
- ① ⑤ 9418359 SCREW

- ⑥ 9417863 BULB
- ③ ② ⑦ 3870209 SWITCH ASM-COMPT LGT
- 3859328 OPT.

BLACK & ORANGE STRIPE



LH SIDE: HOLE THRU INST. PNL.
REINF, INST. PNL, CLUSTER SUPT.
& CLUSTER TRIM.
RH SIDE: HOLE THRU INST. PNL.
REINF, INST. PNL & INST. PNL, TRIM

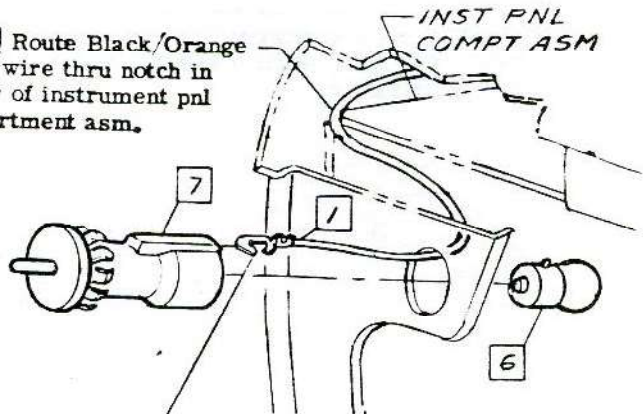
VIEW A

10000 (CONV)



10-15 LBS IN.

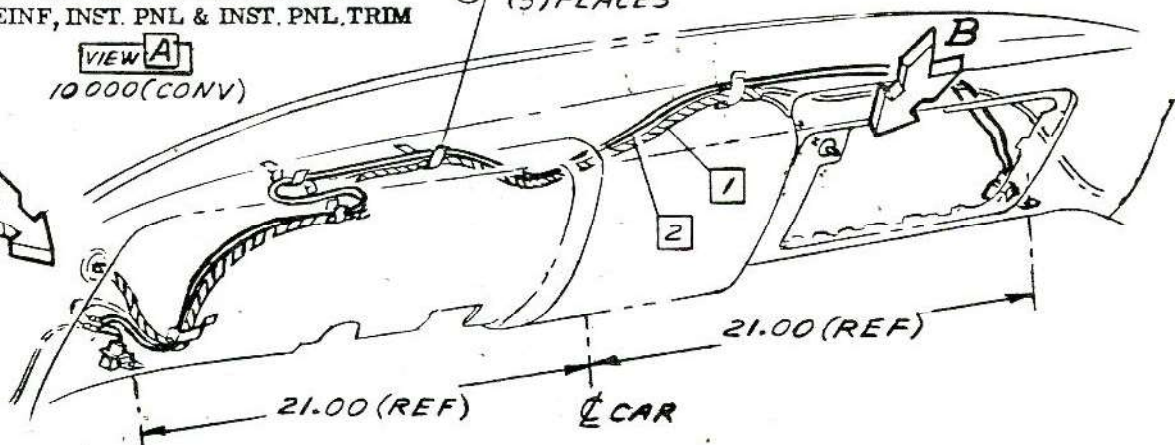
NOTE Route Black/Orange stripe wire thru notch in corner of instrument pnl compartment asm.



NOTE Terminal must be assembled to switch before bulb can be properly installed.

VIEW B

④ FISHER BODY CLIP (5) PLACES



CHEVROLET MOTOR DIVISION, GMAC		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
COURTESY LAMP WIRING & INST. PNL. COMPARTMENT LIGHT SWITCH		12	6-25-64		1-1-65 2585360 N. REASM.	64607	PR	DF
10500-700		B7.	7-10-64	2	3780209 WAS 3859327	65297	PR	DF
DWG PREL 3-4			10-13-64	3	3870209 WAS 3780209	65297	PR	DF
DATE PREL 5-13			3-11-65	4	(5) PLACES WAS (6) & CLIP	15980	MB	
REF: Prel. BB L-73258 L-					DWG. REVISED			CI
L-75164 L-								
SHEET								



CHEVROLET

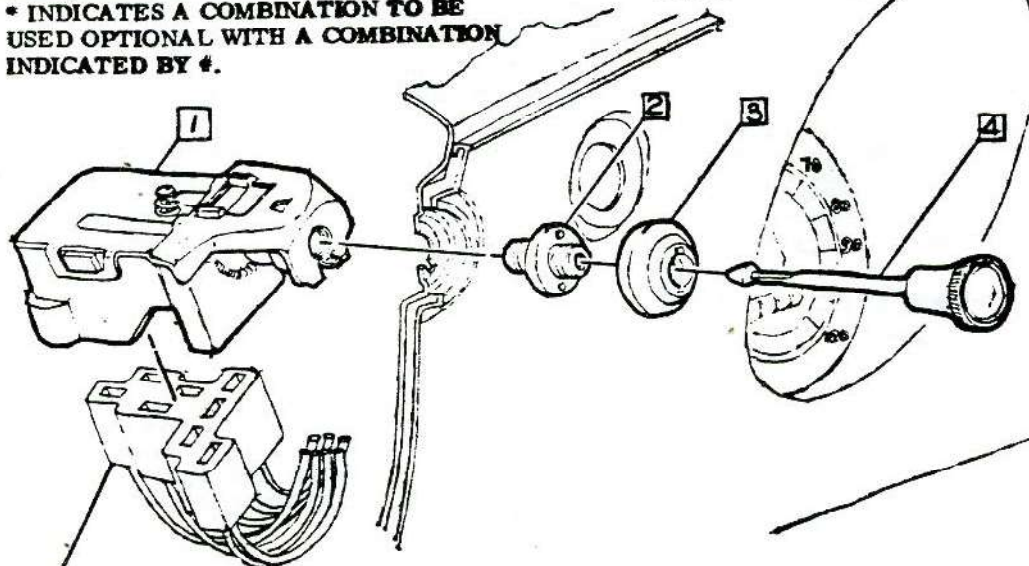
ASSEMBLY INSTRUCTIONS

3862100

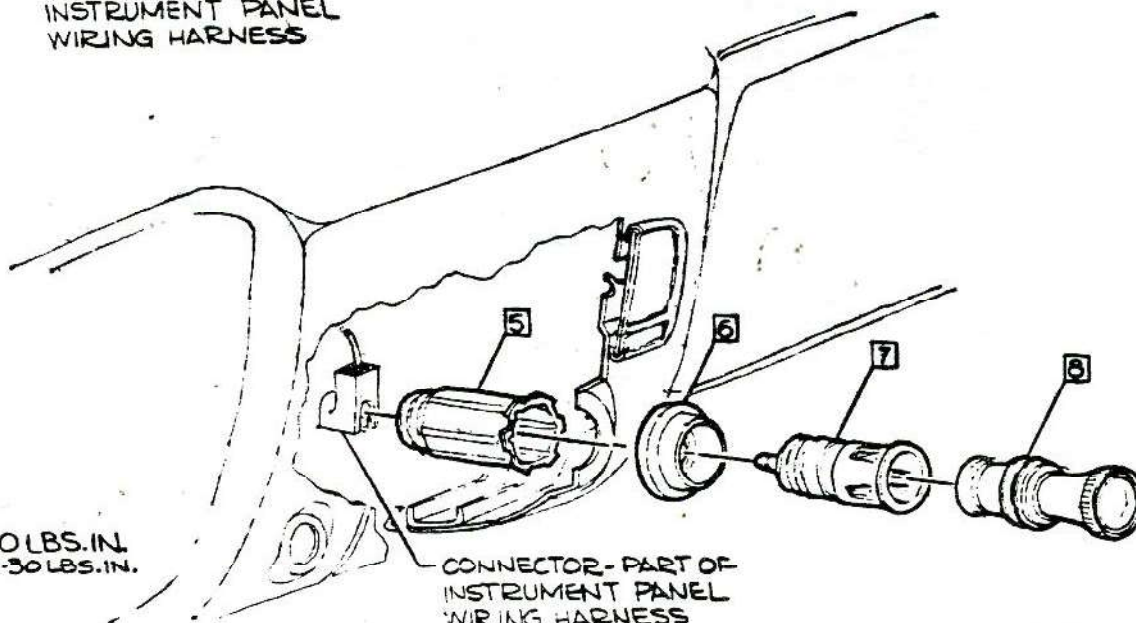
CORVAIR 10000 SERIES

- | | | | | | |
|---|---------|--------------------------------|---|----------------------|---------------------------------|
| 1 | 1995123 | SWITCH ASM.-LIGHT (EXC. 10700) | 5 | *3794299
#7002184 | RETAINER-CIGARETTE LIGHTER OPT. |
| | 1995122 | (10700) | 6 | 3863020 | BEZEL |
| 1 | 2 | 3862680 | 7 | *3794298
#7028564 | HOUSING ASM. OPT. |
| 1 | 3 | 3862380 | 8 | *3861472
#7028979 | KNOB ASM. OPT. |
| | 4 | 3860104 | | | |
| | | ROD ASM. | | | |

* INDICATES A COMBINATION TO BE USED OPTIONAL WITH A COMBINATION INDICATED BY #.



CONNECTOR - PART OF INSTRUMENT PANEL WIRING HARNESS



- △ 8-10 LBS. IN.
- △ 20-30 LBS. IN.
- △

CONNECTOR - PART OF INSTRUMENT PANEL WIRING HARNESS

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
LIGHT SWITCH & CIGARETTE LIGHTER		12	5-4-65	1	TORQUE WAS 8-10 LBS. IN. 2 PLACES	7079145		
10000		B8.						
DWG PSELZ-15	PHR REF: Prod. B1 L-73182 L-73258	△ SHEET						
DATE REL 5-13	L-73057 L- L-							



CHEVROLET

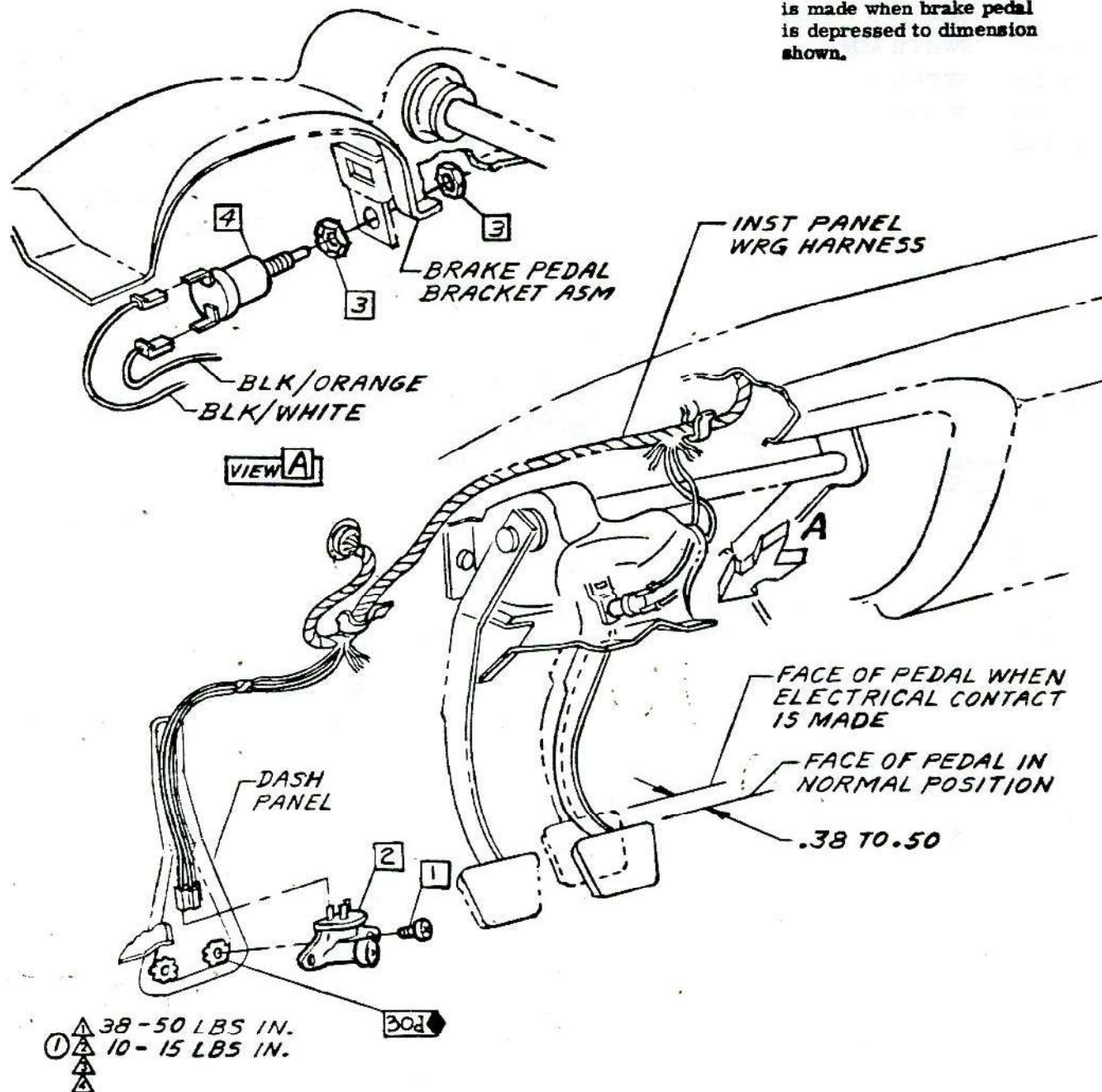
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① 1 191985 SCREW ASM.
- ② 1997028 SWITCH ASM. -DIMMER
- ③ 9420171 NUT

- ④ 1993509 SWITCH ASM. OPT.
 - 3825257
- After adjustment of brake pedal, adjust switch asm. so that electrical contact is made when brake pedal is depressed to dimension shown.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
DIMMER & STOP LAMP SWITCH WIRING				12	5-4-65	1	TORQUE (2) WAS 20-25 LBS. IN.	70791	LS	CI
10000				B9.						
DWG PREL 2-29 PR/H REF: Prel. B5 L- L-				SHEET						
DATE REL 5-13 L-65003 L- L-										



CHEVROLET

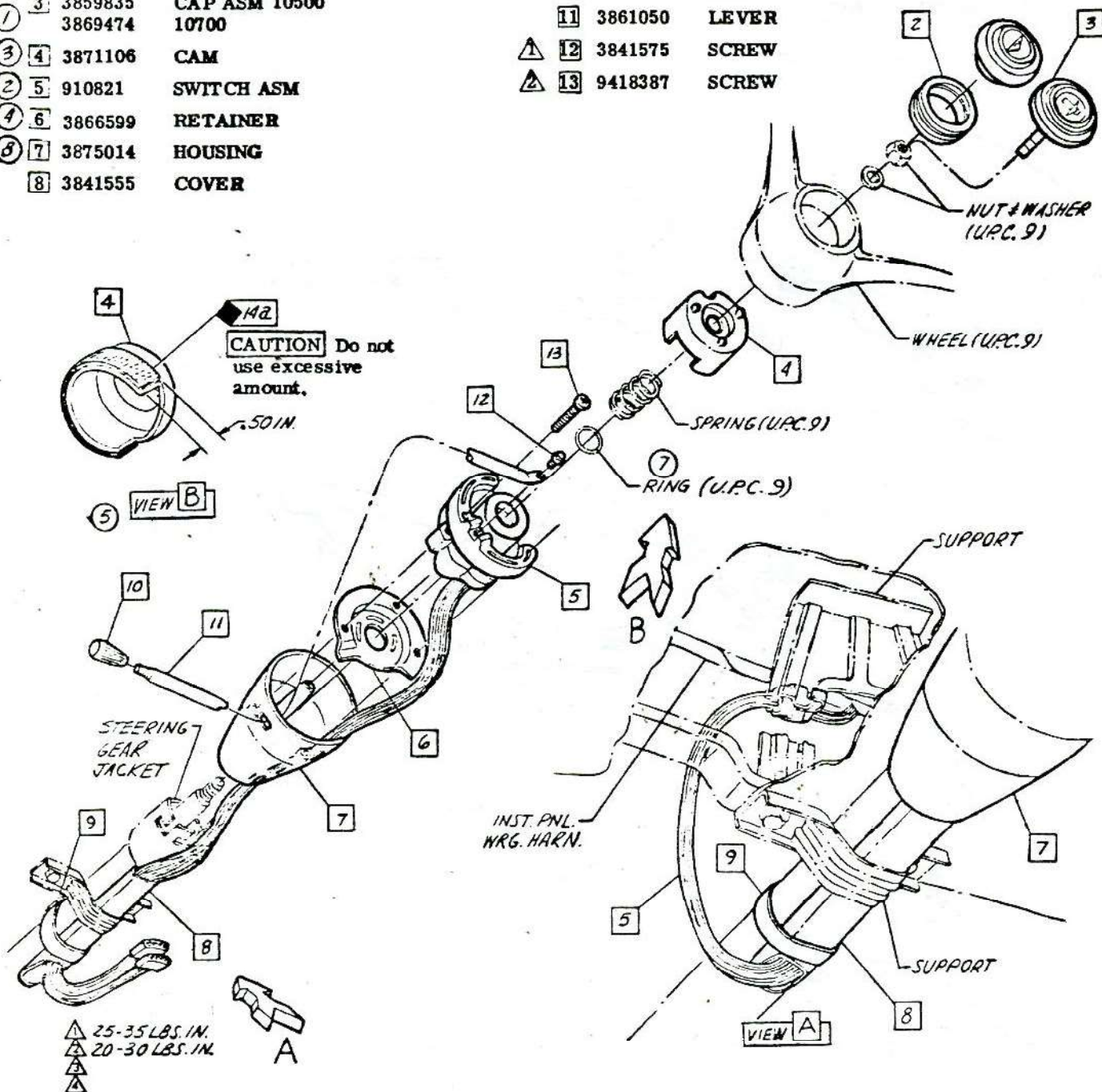
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3859834 CAP 10100
- 2 764427 RING 10100
- 3 3859835 CAP ASM 10500
- 4 3869474 10700
- 5 3871106 CAM
- 6 910821 SWITCH ASM
- 7 3866599 RETAINER
- 8 3875014 HOUSING
- 9 3841555 COVER

- 10 3724851 TAPE (APPROX 3 IN. TAPE COVER TO STEERING GEAR JACKET)
- 11 3782965 KNOB
- 12 3861050 LEVER
- 13 3841575 SCREW
- 14 9418387 SCREW



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
DIRECTION SIGNAL SWITCH				12	7-7-64	1	3869474 S-F ADDED	64694	WF	
10000				C1.		2	WAS 910746 SWITCH	61704		DP
DWG PREL 3-6					7-25-64	3	WAS 3861049 CAM	65709	WF	
DATE REL 3-6-64						4	WAS 3852139 RETAINER	63392		
REF: Prel. C-5 L-71683 L-						5	VIEW B ADDED	65481		DF
L- L- L-					9-22-64	6	WAS 3793788 FASTENER	15875	WF	DF
					1-23-65	7	WAS SLEEVE	67250	AP	
						8	WAS 3861048 HOUSING			C1
SHEET										



PRELIMINARY

ASSEMBLY INSTRUCTIONS

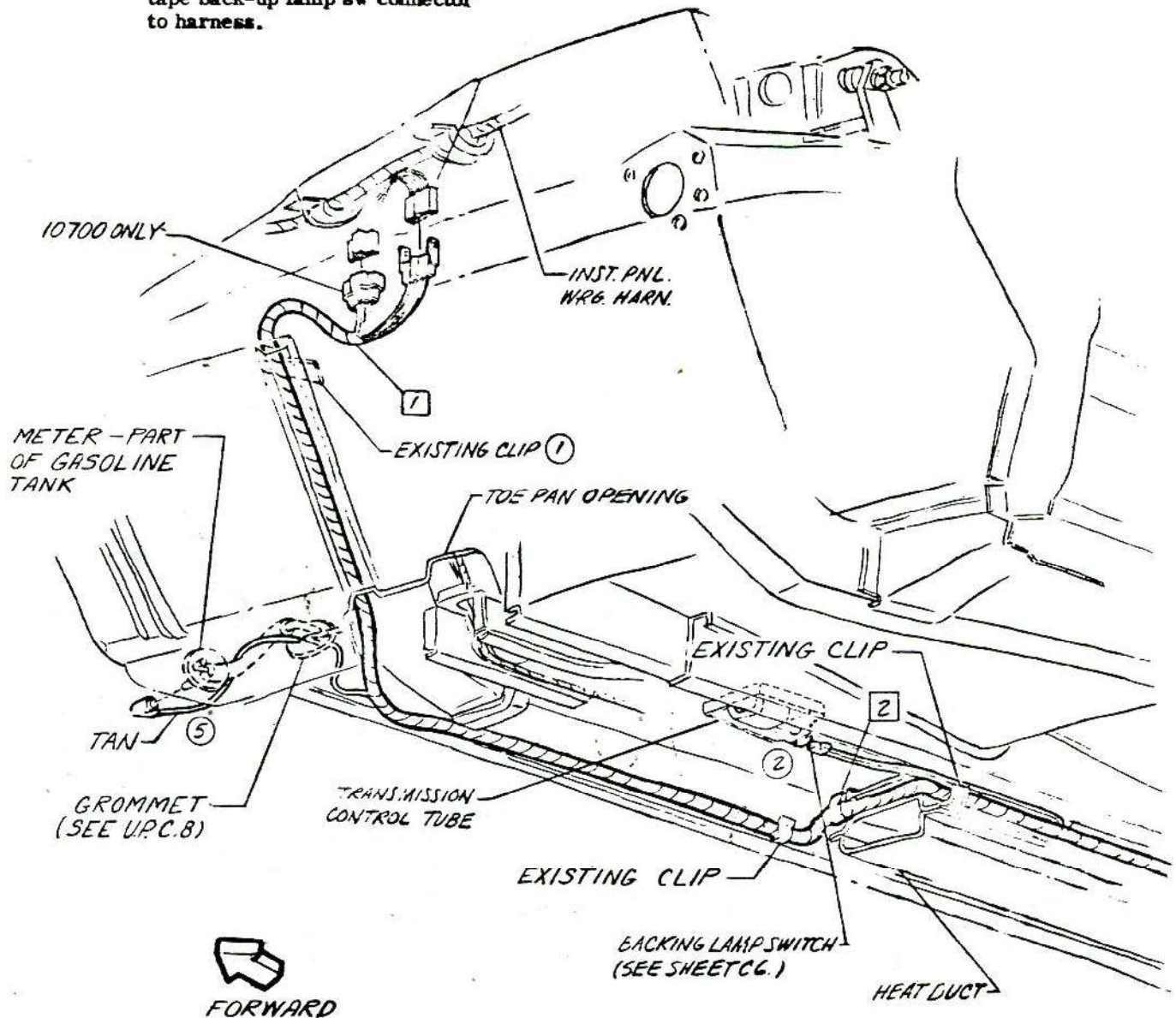
3862100

CORVAIR 10000 SERIES

- ③ ① 2989280
- ④ 2989281
- ② 3724851

HARNESS ASM-BODY (10100-500)
(10700)

TAPE (6 INCHES) 10100- Used to
tape back-up lamp sw connector
to harness.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
BODY HARNESS ROUTING				12	7-7-64	1	EXIST. CLIP ADDED	65056	HB	UP
10000				REF C3		2	DRAWING REVISED	65056	HB	
DWG PREL 3-11-64				C2.		3	10100-500 WAS 2989008 HARNESS			
REF: Prel. C6 L-73258L				✓ SHEET		4	2989281 WAS 2989031 HARNESS			
L- L- L-						5	FUEL TANK WIRE REROUTED			



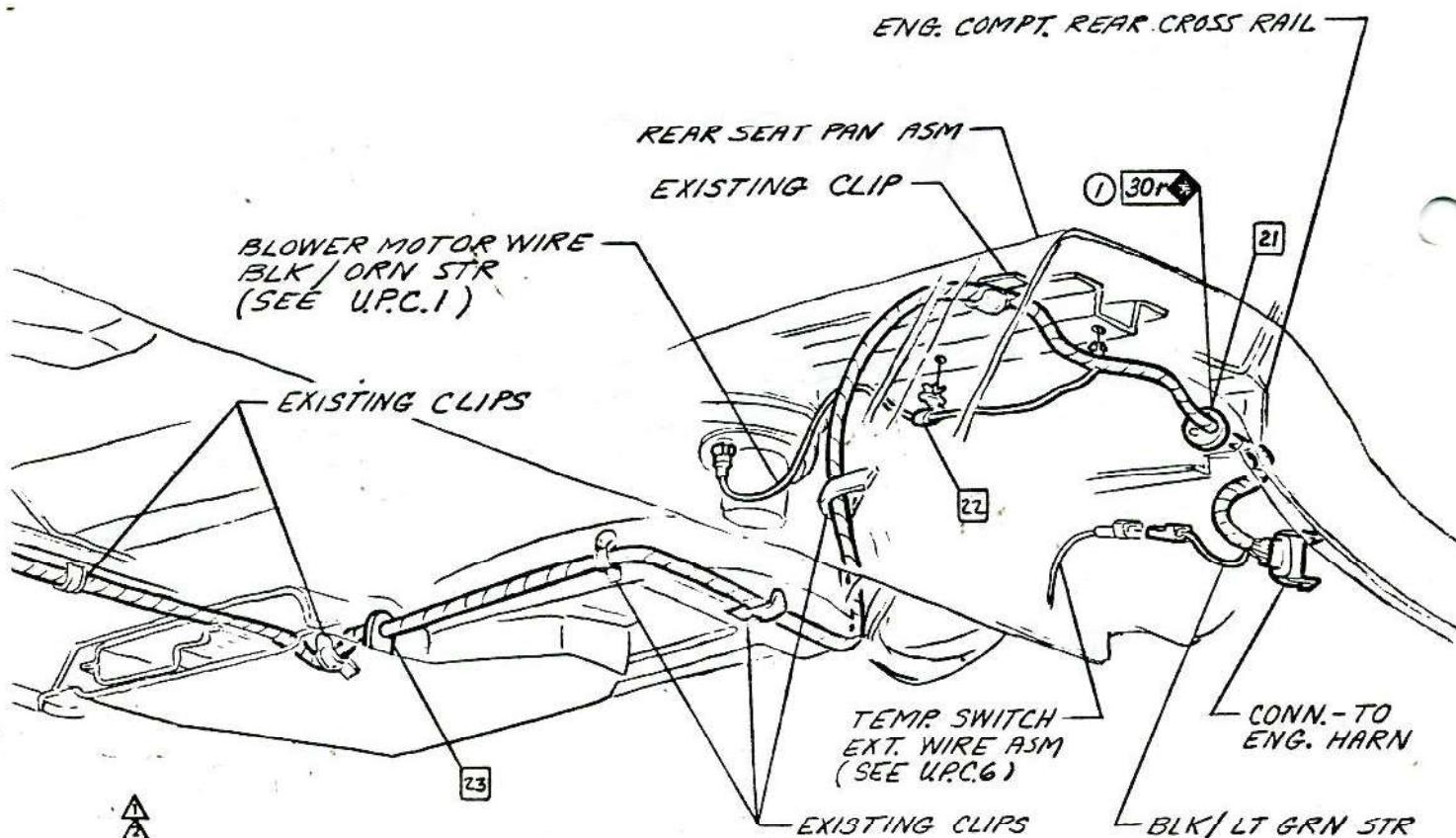
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 21 3861296 GROMMET
- 22 3848472 RETAINER
- 23 3861298 GROMMET



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
BODY HARNESS ROUTING & GROMMETS				12	12-14-64	1	SYM. SUP ADDED	15858	BR	C1
10000										
REF: Prel. C7 L-73258 L-										
REF: Prel. C7 L-73258 L-										
DWG PREL 3-11-64				REF C2						
DATE REL 3-11-64				C3.						
				SHEET						



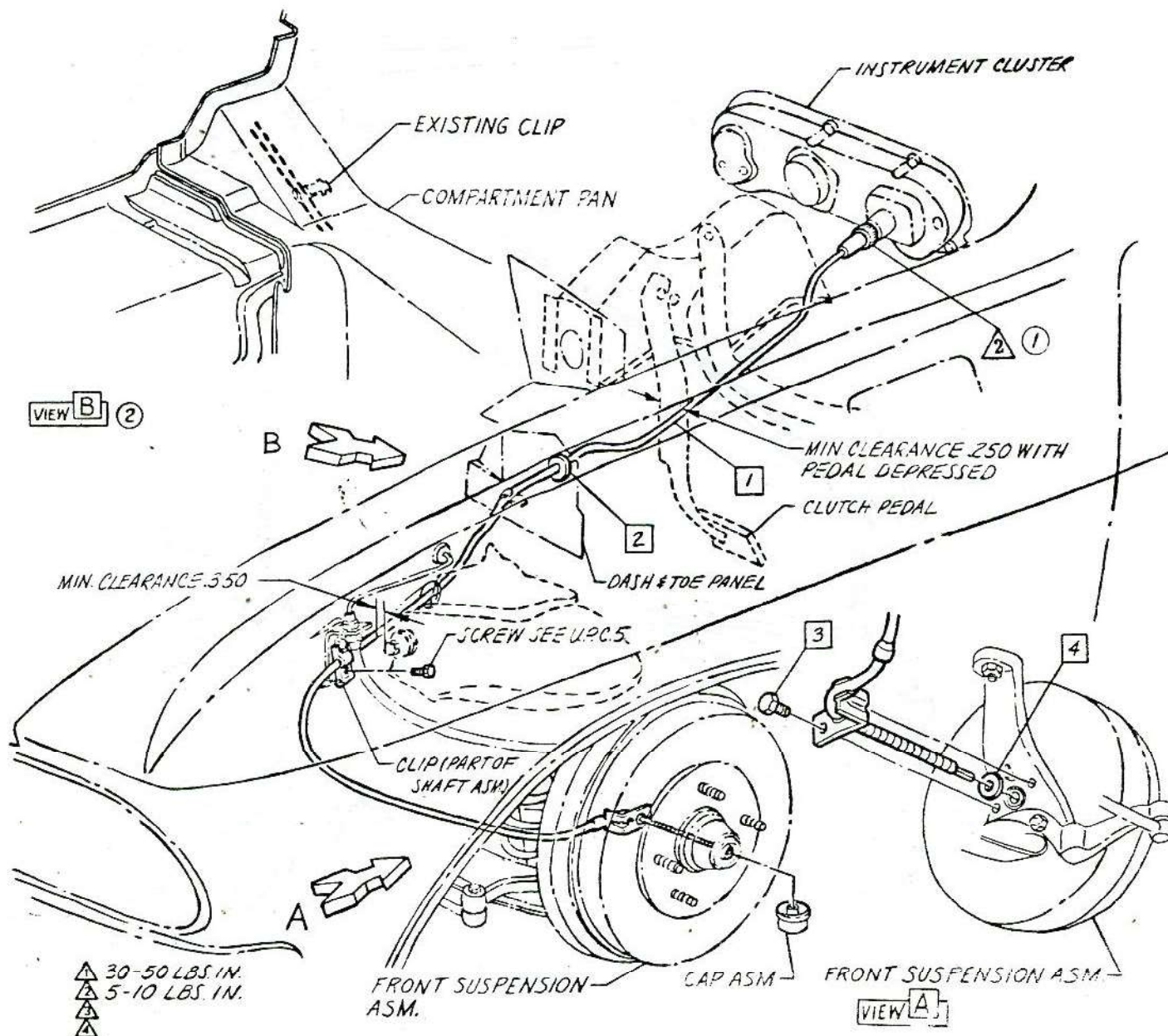
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① 3861051 SHAFT ASM
- ② 3792008 GROMMET
- △ ③ 3861053 BOLT
- ④ 3861052 SEAL



CHEVROLET MOTOR DIVISION, GMC				UPC	LATE S.M.	REVISION RECORD
SPEEDOMETER SHAFT				12		
10000				C4.		
DWG PREL220	W	REF: Prel. C2	L-72381	L-		
DATE PREL2-20-64		L-	L-	L-		
				1 SHEET		



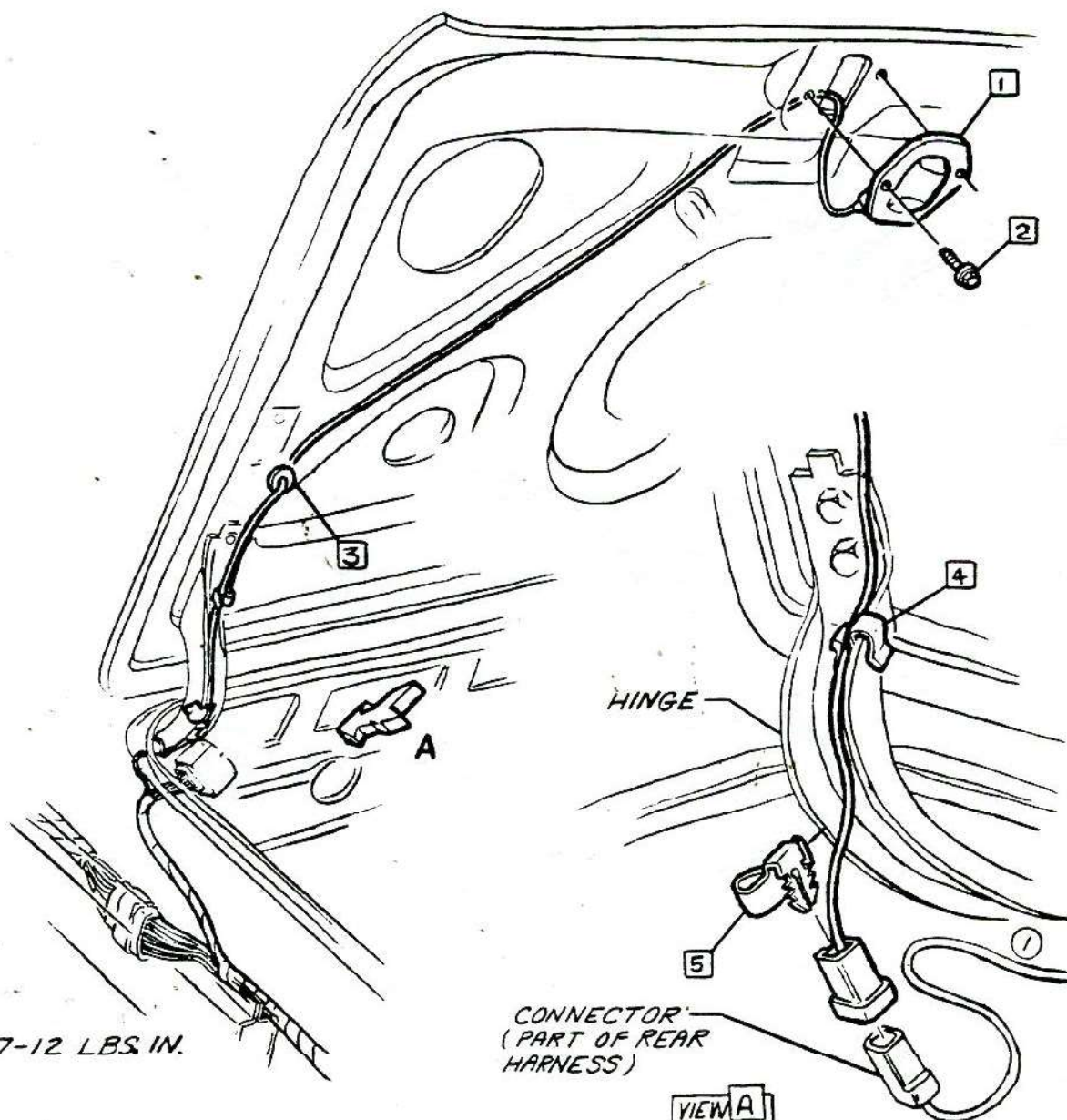
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- | | | | |
|---|--------|-----------|---------|
| 1 | 910656 | LAMP ASM. | |
| 1 | 2 | 187875 | SCREW |
| 4 | 3 | 6256768 | GROMMET |
| | 4 | 3833476 | CLIP |
| 2 | 5 | 2989916 | CLIP |



7-12 LBS IN.

CONNECTOR
(PART OF REAR
HARNESS)

VIEW A

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
REAR LICENSE PLATE LAMP WIRING				12	8-4-64	1	ITEM 4 REMOVED	15830	WF	DP
					9-21-64	2	WAS 2973390 CLIP	15881	WF	
10000				C5.		3	WAS 3771184 GROMMET	15890		DF
					10-5-64	4	WAS 3897358 GROMMET	15890	WF	DF
DWG PREL 3-4				SHEET						
DATE REL 3-4										
REF: Prel. C4 L-73258L										
L- L- L-										



P M G D O L E T

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① 1 9419663 SCREW
- ② 3869592 STRIKER
- ③ 3869593 SWITCH & BRACKET ASM.

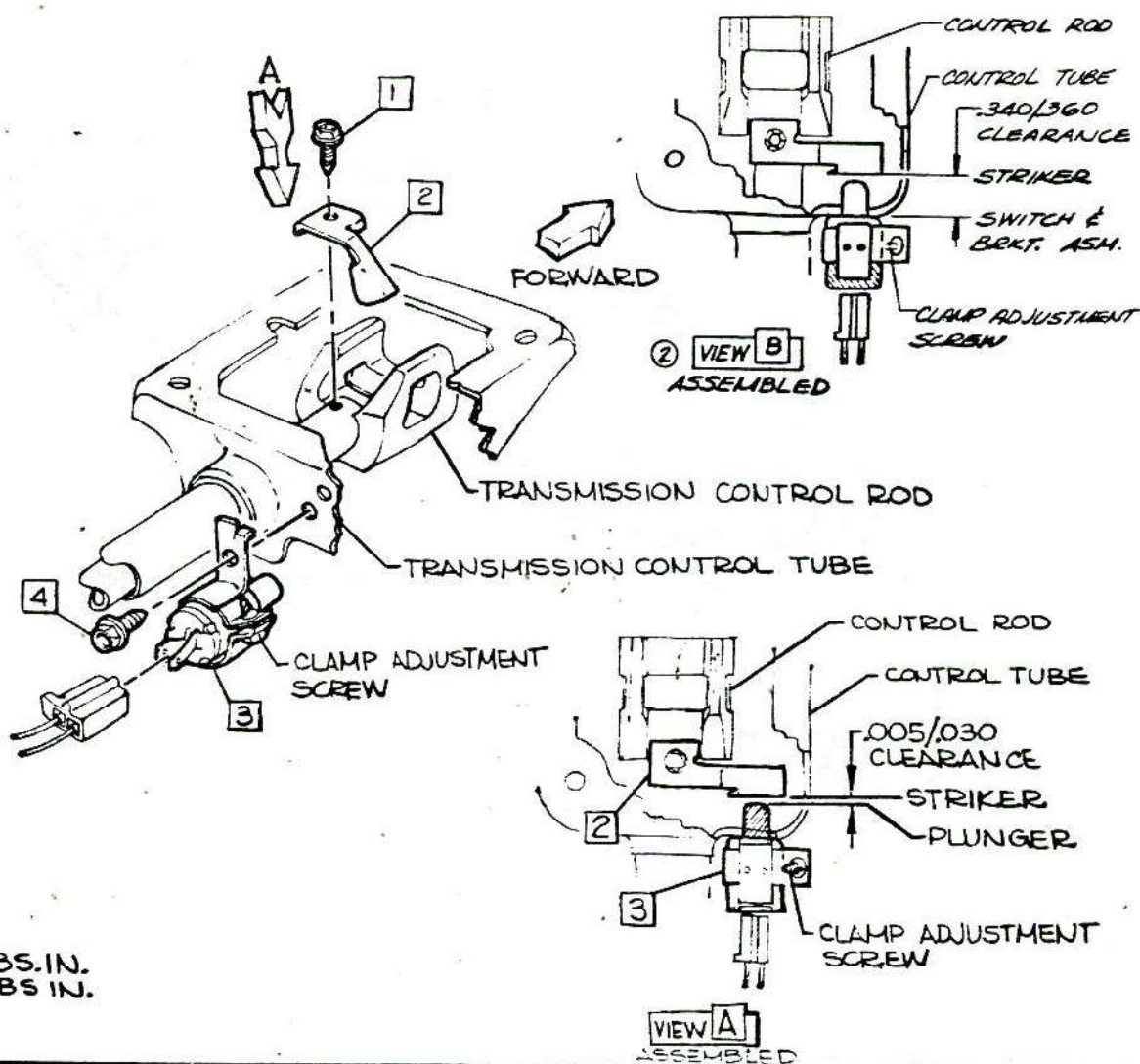
- ② 4 9419305 SCREW

ADJUSTMENT PROCEDURE (See View A)

1. Place transmission in 2nd gear.
2. Loosen clamp adjustment screw.
3. Adjust Switch Asm. to give .005 to .030 clearance between striker & plunger.
4. Retighten clamp adjustment screw 7-12 lbs. in.

③ OPTIONAL ADJUSTMENT PROCEDURE (See View B)

1. Place transmission in reverse gear.
2. Loosen clamp adjustment screw.
3. Adjust Switch Asm. to give .340 to .360 clearance between striker & face of switch.
4. Retighten clamp adjustment screw 7-12 lbs. in.



- △ 15-20 LBS. IN.
- △ 30-40 LBS. IN.
- △

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYN	REVISION RECORD	AUTH	DR	CK
BACKING LAMP SWITCH INSTALLATION				12	7-10-64	1	REWORKED REV. 100	65088	FE	DP
10500-700				C6.	2-17-65	2	VIEW (B) ADDED	65596	LN	
						3	OPT. ADJ PROC. ADDED			CI
DWG PREL 2-25										
DATE REL 2-25										
REF: Prel. C9 L-76366 L-75978										
L- L- L-										
				☑ SHEET						



CHEVROLET

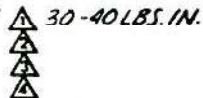
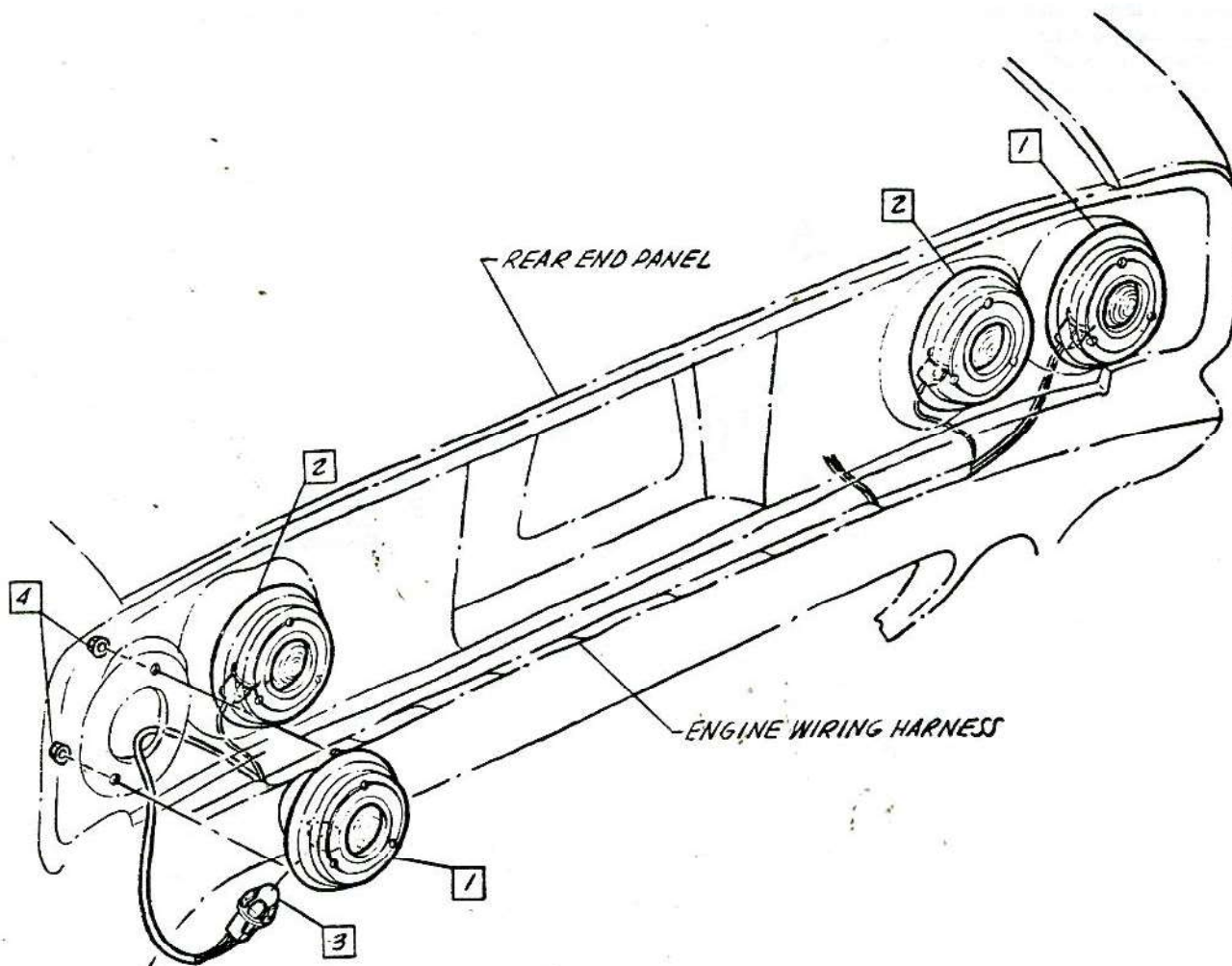
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 910626 LAMP ASM TAIL, STOP &
DIR. SIGNAL
- 2 910627 LAMP ASM BACKING (10500-
700)
- 3 BULB
9417867 TAIL, STOP & DIR SIGNAL
9417868 BACKING LAMP (10500-700)

①△④ 9420222 NUT



CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
REAR END LIGHTING		12	7-7-64	1	TO COR-10000	64798	WF	DP
10000		C7.						
DWG PREL 2-14								
DATE REL 2-14								
REF: Prel, C1 L-73258 L-								
L- L- L-								
SHEET								

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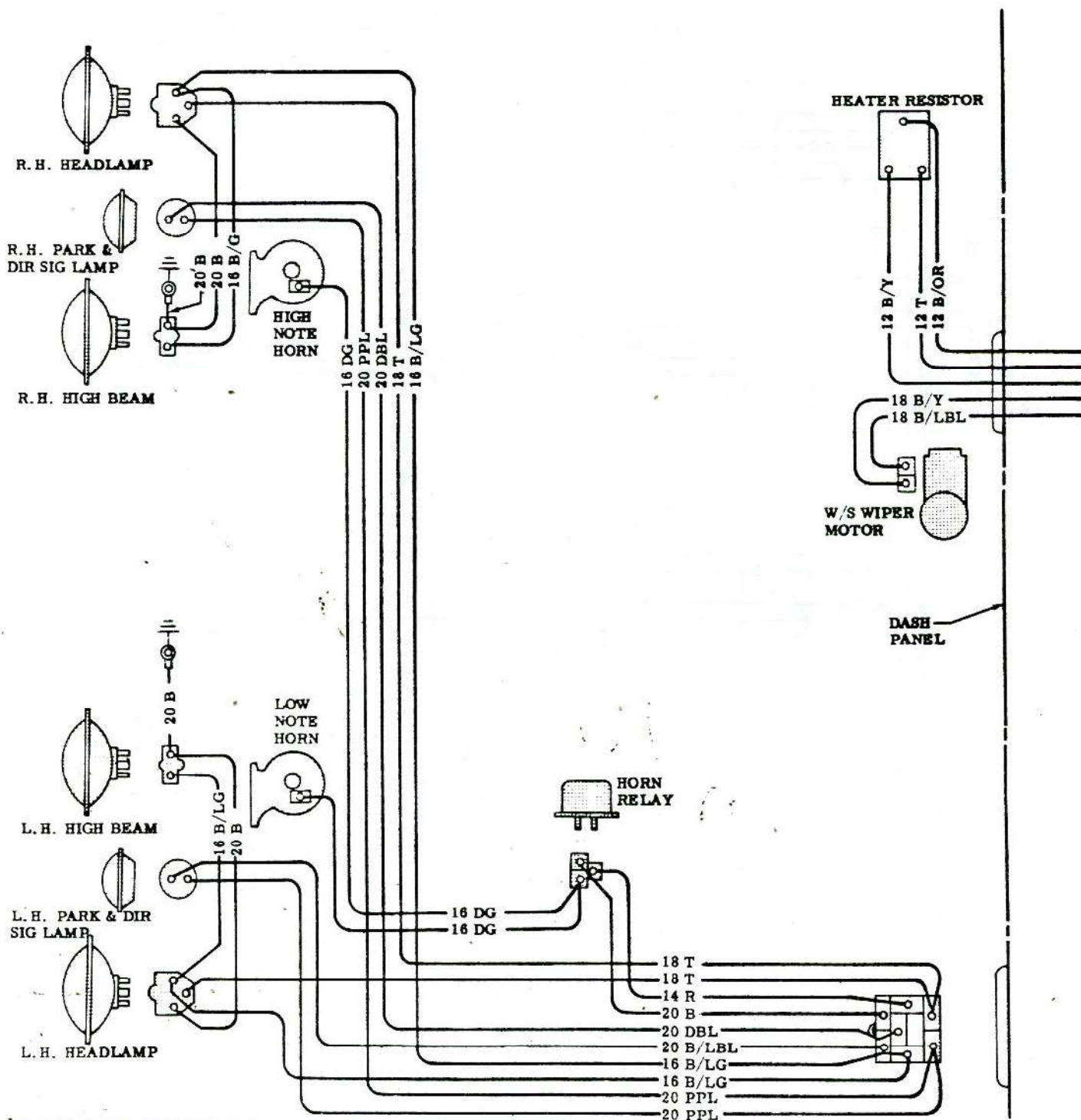


FRONT END

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

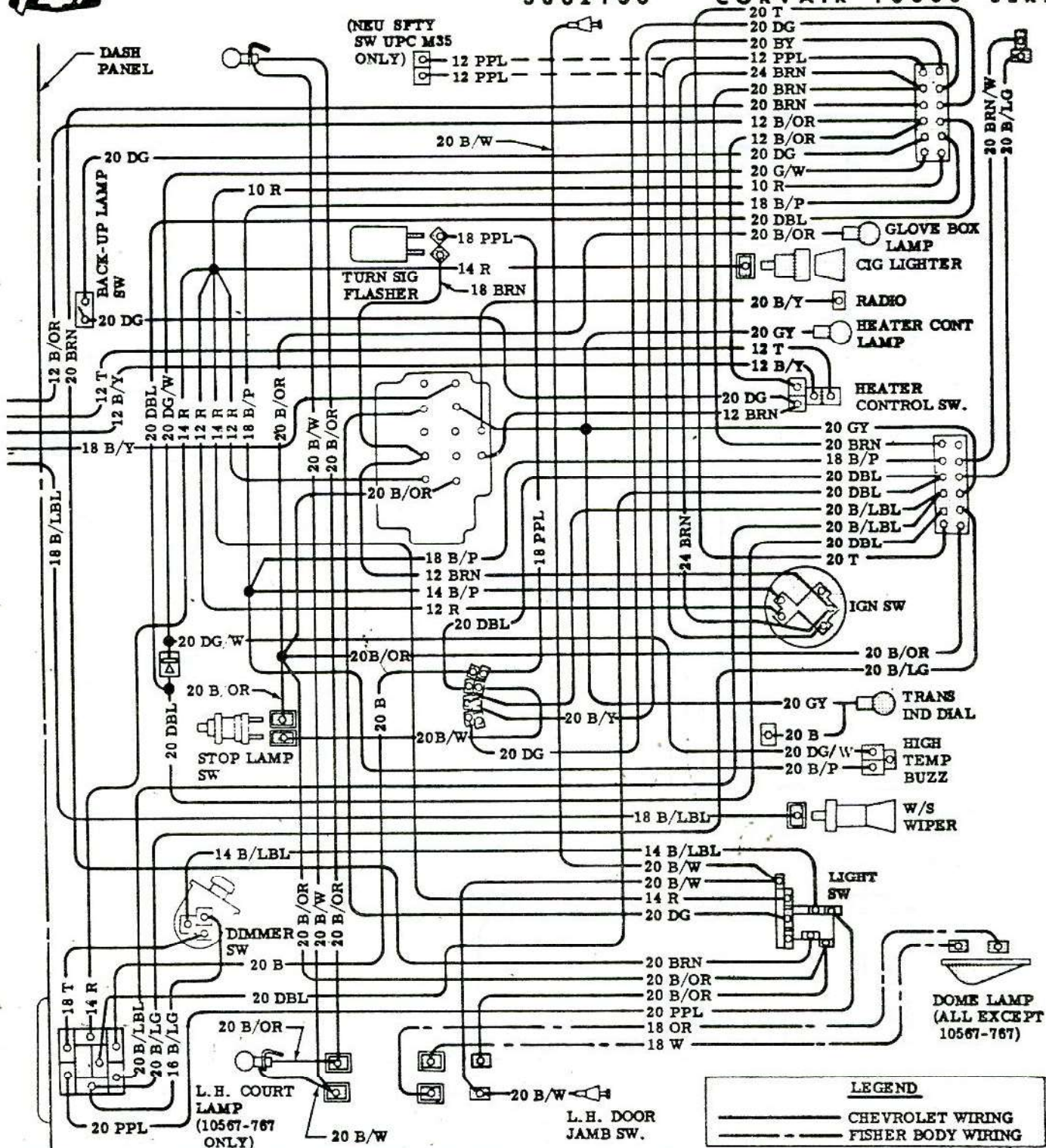


CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
WIRING DIAGRAM-FRONT END				12	3-23-64	1	REDRAWN WITHOUT CHANGE	—	RV	DF
10000				D1.						
DWG PREL 4-23	RV	REF: Prel. D1	L-	L-						
DATE REL 4-23		L-75643	L-	L-						
SHEET										

1965-145

3 8 6 2 1 0 0

CORVAIR 10000 SERIES



• CHEVROLET MOTOR DIVISION, GMC •

UPC

DATE	SYM
------	-----

REVISION RECORD

AUTH DR CK

A CK

WIRING DIAGRAM-FUSE & INSTRUMENT PANEL

12

9-2-53	1	REDRAWN WITHOUT CHANGE	—	RV/CF
--------	---	------------------------	---	-------

RV	C
----	---

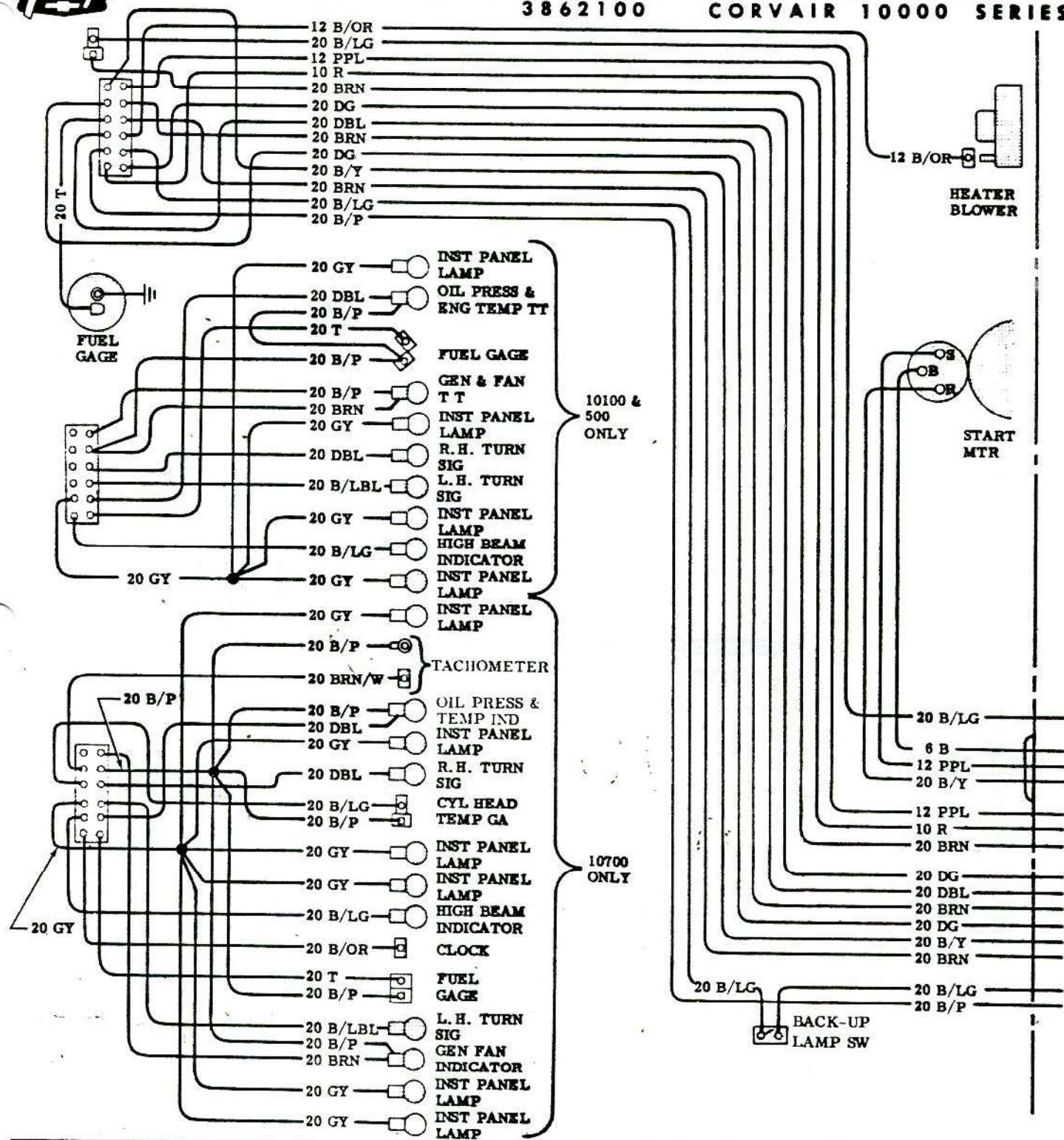
10000

D2.

DWGPREL5-19	RV	REF: Prel. D4	L-	L-
DATE REL 5-19		L-75683	L-	L-

☐ SHEET ☒

1965-146



• CHEVROLET MOTOR DIVISION, GMC •				UPC		DATE SYN		REVISION RECORD		AUTH. DR. CK	
WIRING DIAGRAM - INSTRUMENT CLUSTER & BODY HARNESS				12		5-23-64 1		REDRAWN. WITHOUT CHANGE		— RVD	
10000				D3.							
DWGPREL5-13		RV	REF: Prel. D3	L-							
DATE REL 5-13			L-75682	L-							
				SHEET							

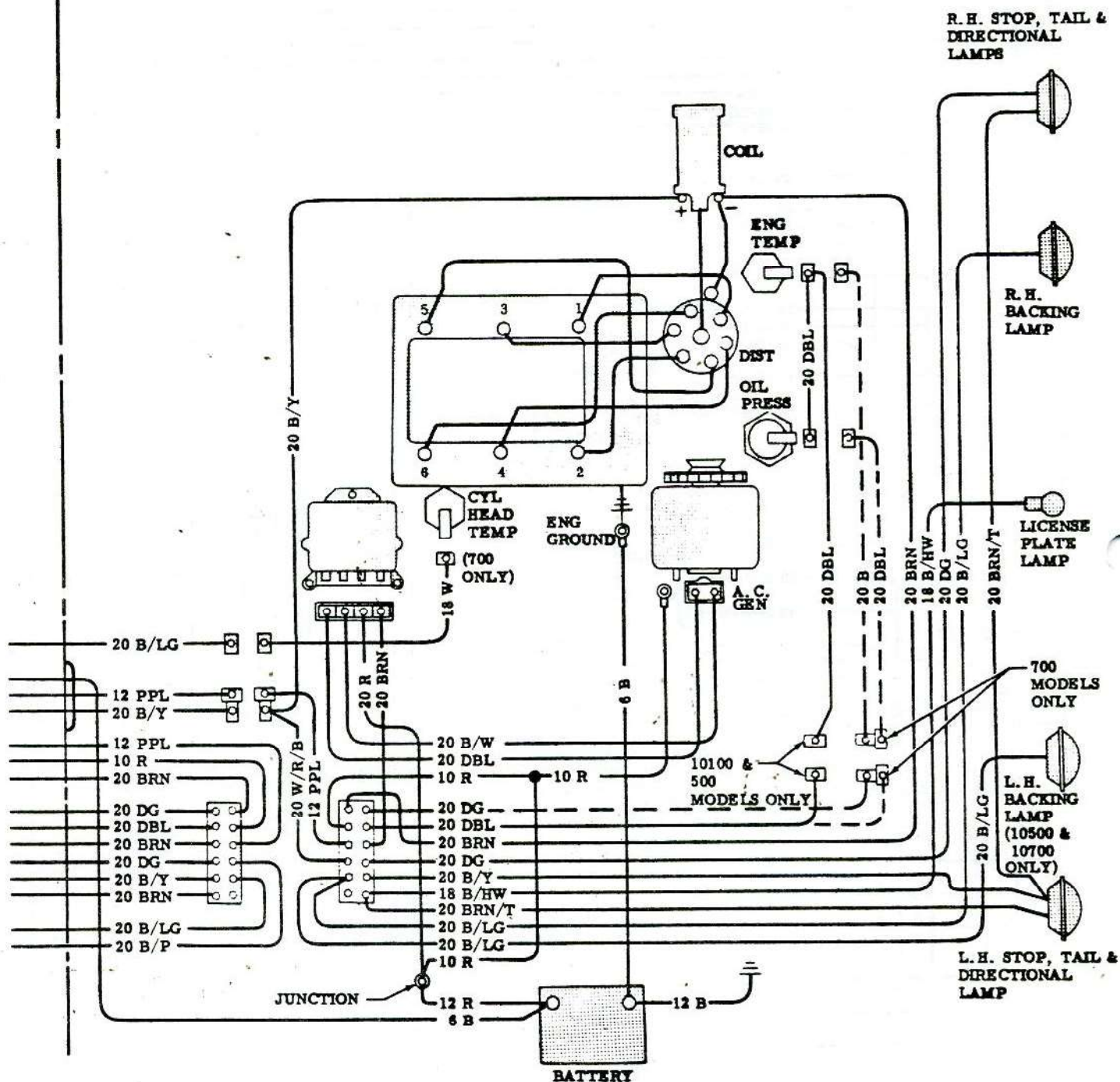


P H E T O L E T

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES



• CHEVROLET MOTOR DIVISION, GMC •

UPC

DATE

SYM

REVISION RECORD

AUTH. DR. CK.

WIRING DIAGRAM-ENGINE & TAIL LAMPS

12

3-23-64 1 REDRAWN WITHOUT CHANGE — RV/DF

10000

D4.

OWG PREL 4-8 RV REF: Prel.D2 L- L-
DATE REL 4-8 L- 75682 L- L-

SHEET

1965-148

SECTION 14
OPTIONS



CHEVROLET

ASSEMBLY INSTRUCTIONS

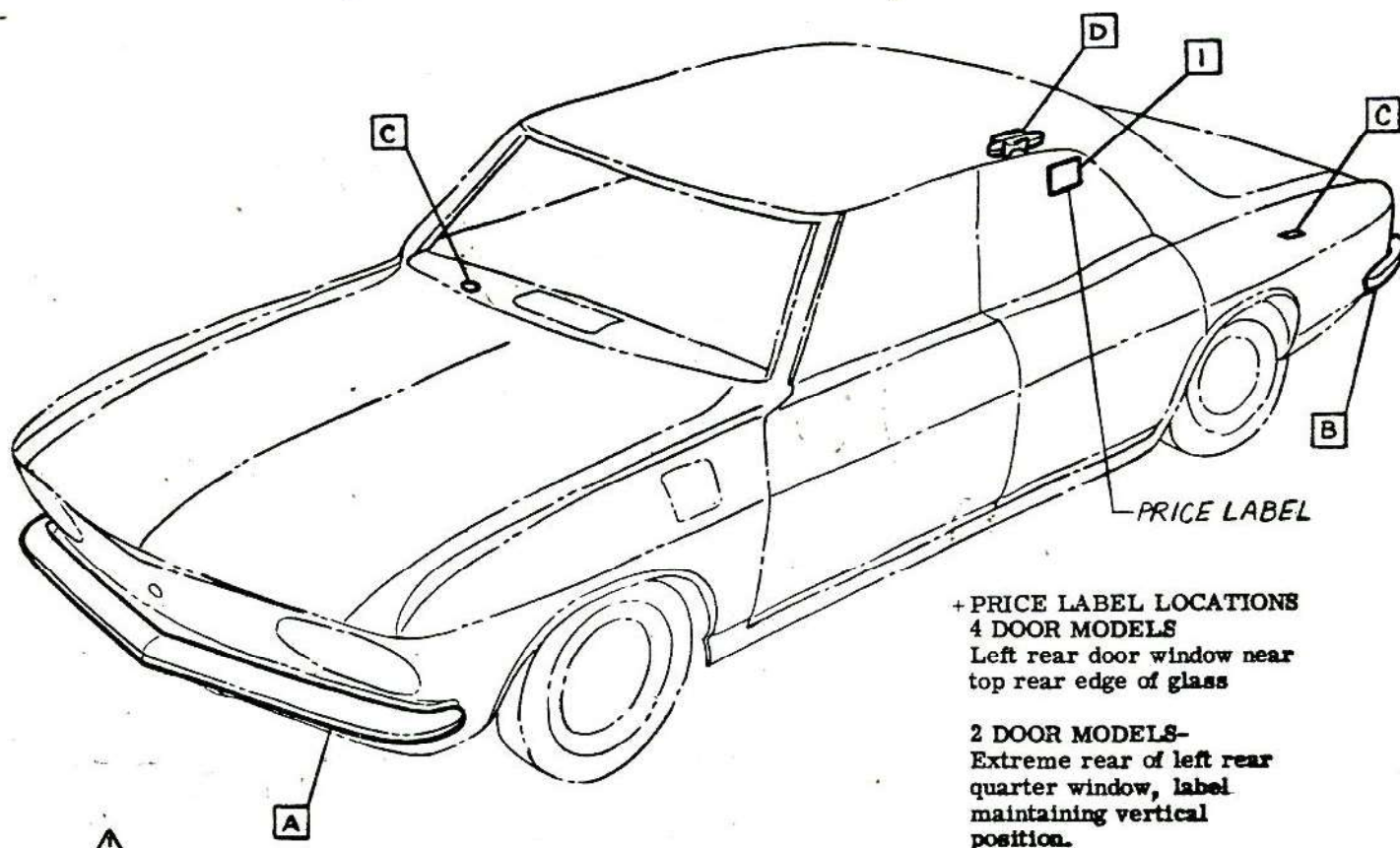
3862100

CORVAIR 10000 SERIES

NOT ITEMIZED ON THIS SHEET

SHEET	TITLE	SHEET	TITLE
A1.	CONTENTS	A3.	MISCELLANEOUS SHIPPING LIST
A A2.	FRONT BUMPER	B2.-B3.	PLASTIC CEMENT & SEALING COMPOUND
B B1.	REAR BUMPER	C4. THRU C6.	LUBRICATION
C C1.	IDENTIFICATION NO. PLATE & TIRE PRESSURE STICKER	C7.	LUBRICATION, GASOLINE & REFRIGERANTS
C2.	CUSTOMER VEHICLE IDENT PLATE		
D C3.	AUTO JACK		

1 3764800 CEMENT-3.75 Gals per
1000 jobs.



+ PRICE LABEL LOCATIONS
4 DOOR MODELS
Left rear door window near
top rear edge of glass

2 DOOR MODELS-
Extreme rear of left rear
quarter window, label
maintaining vertical
position.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK
BUMPERS & MISCELLANEOUS-CONTENTS				14							
10000				A1.							
DWG PREL 3-6 CS REF: Prel. A2 L- L-				SHEET							
DATE REL 5-15 L- L- L-											



FORM 101

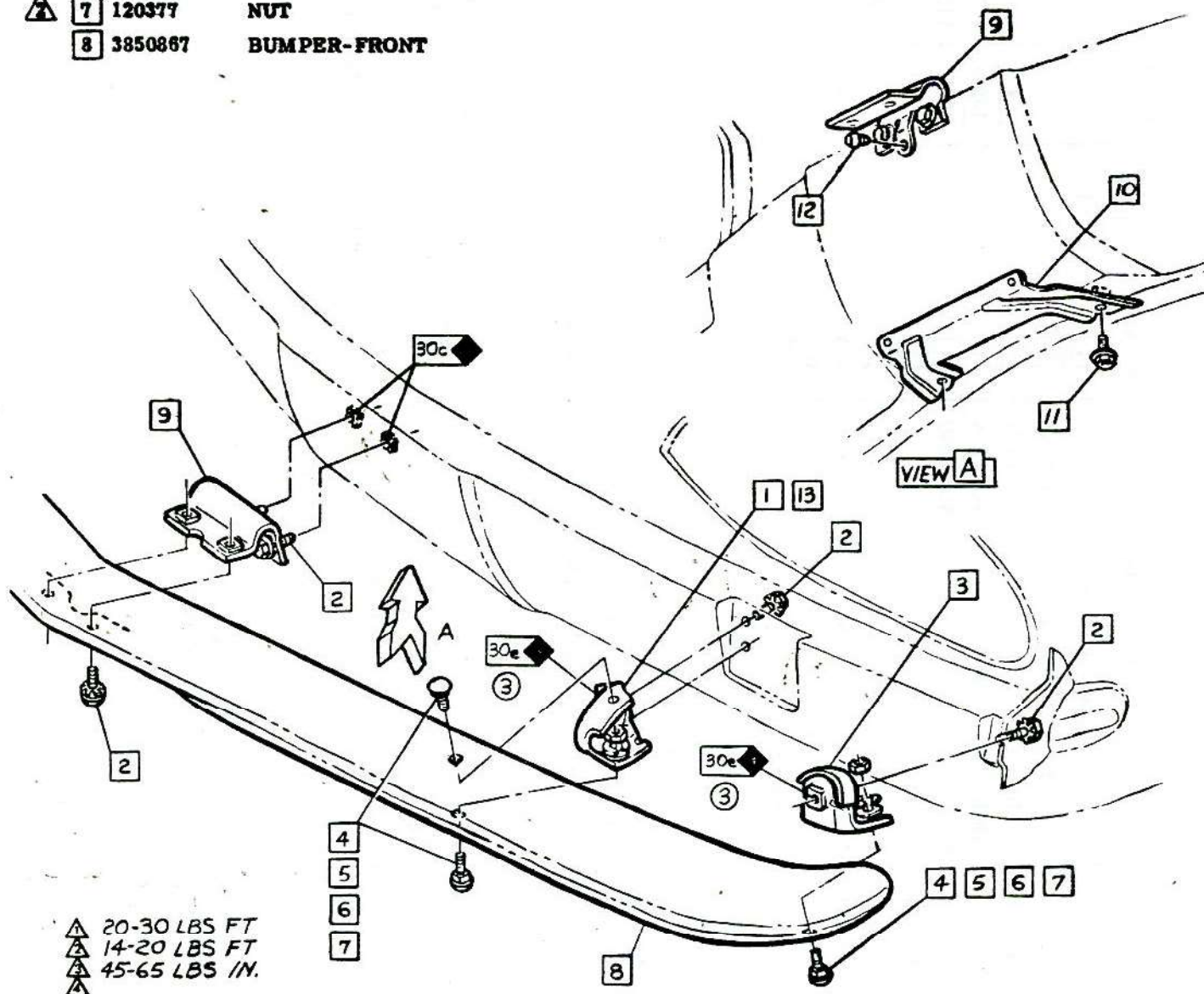
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3854105-6 BRACKET ASM. -FRONT BUMPER INNER L. & R.H.
- 2 6256409 SCREW ASM.
- 3 3854109-10 BRACKET ASM. -FRONT BUMPER OUTER L. & R.H.
- 4 6255899 BOLT
- 5 120395 P. WASHER
- 6 103321 L. WASHER
- 7 120377 NUT
- 8 3850867 BUMPER-FRONT

- 9 3854102 BRACKET ASM. -CENTER
- 10 3854104 BRACKET-FRONT LICENSE
- 11 9421116 SCREW ASM.
- 12 3710206 PLUG
- 13 NOTE Area below & around lower end of item 1 must be free of sealer following installation of bumper.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
FRONT BUMPER				14	6-25-64	1	WAS 1203E2 L. WASHER	64798	CS	HR
				A2.	8-25-64	2	ITEM 13 ADDED	66060	CS	HR
				X SHEET	9-25-64	3	WAS 30c LUB SYM (2) PLCS	66467	GB	DF
10000										
DWG PREL 2-26	CS	REF: Prel. A1	L-65015	L-						
DATE REL 5-15		L-	L-	L-						

3862100

CORVAIR 10000 SERIE

PART NUMBER	PART NAME	NOTE REF.	MODELS			SHIPPING REFERENCE
			10100	10500	10700	
3859590	BOOKLET - OWNERS GUIDE	1	1	1	1	3
3859595	BOOKLET - OWNERS PROTECTION PLAN	1	1	1	1	
3862996	FOLDER - ACCESSORY MERCHANDISING	8	1	1	1	
4225571	BOOKLET - FOLDING TOP INSTRUCTION	7		10567	10767	
4225572	BOOKLET - FOLDING TOP INSTRUCTION	7 C08		10567	10767	
3834959	ENVELOPE - OWNER INSTRUCTION	2	1	1	1	4
3869818	LICENSE PLATE ATTACHMENT UNIT	5	1	1	1	
7291472	SHEET-RADIO INSTRUCTION	U69	1	1	1	
7294253	FM POCKET GUIDE	U69	1	1	1	
	FRONT FLOOR MAT	6	1	1	1	
3859253	HUB CAP UNIT		1			4
3869471	WHEEL TRIM COVER UNIT				1	
3861080	WHEEL TRIM COVER UNIT			1		
3861082	WHEEL TRIM COVER UNIT	P01	1			
3855382	WHEEL TRIM COVER UNIT	P02	1	1	1	
3875700	ANTENNA ROD & MAST ASM.	U60-63-69-U73	1	1	1	

6 FOLD DOWN CENTER WITH JUTE SIDE OUT
7 FURNISHED BY FISHER BODY WITHIN EACH BODY
8 FURNISHED BY CHEVROLET PARTS & ACCESSORIES DEPARTMENT TO ASSEMBLY PLANTS

- 1 FURN BY CHEV MAT. DEPT. TO ASM. PLANTS
- 2 USED AS OWNER INSTRUCTION BOOKLET CONTAINER
- 3 PLACE IN INSTRUMENT PANEL COMPARTMENT
- 4 PLACE IN LUGGAGE COMPARTMENT
- 5 USED TO ATTACH FRONT & REAR LICENSE PLATE

3 **NOTE** Place cigarette lighters & extra keys in instrument panel compartment.

• CHEVROLET MOTOR DIVISION, GMC •										UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK	
MISCELLANEOUS SHIPPING LIST										14	6-18-64	1	WAS 3857119 LICENSE		63760	CS		
												2	WAS 3861081 COVER UNIT		64261		HR	
											7-30-64	3	PARTS NOTE ADDED		65582	CS	DF	
											11-4-64	4	7294253 FM GUIDE ADDED		67525	CS	DF	
10000										A3.	12-7-64	5	WAS 3863099 ANTENNA		67466	BR	CI	
DWG PREL 3-16 CS REF: Prel. A3. L- L-										SHEET								
DATE REL 5-19 L- L-																		

1965-151



CHEVROLET

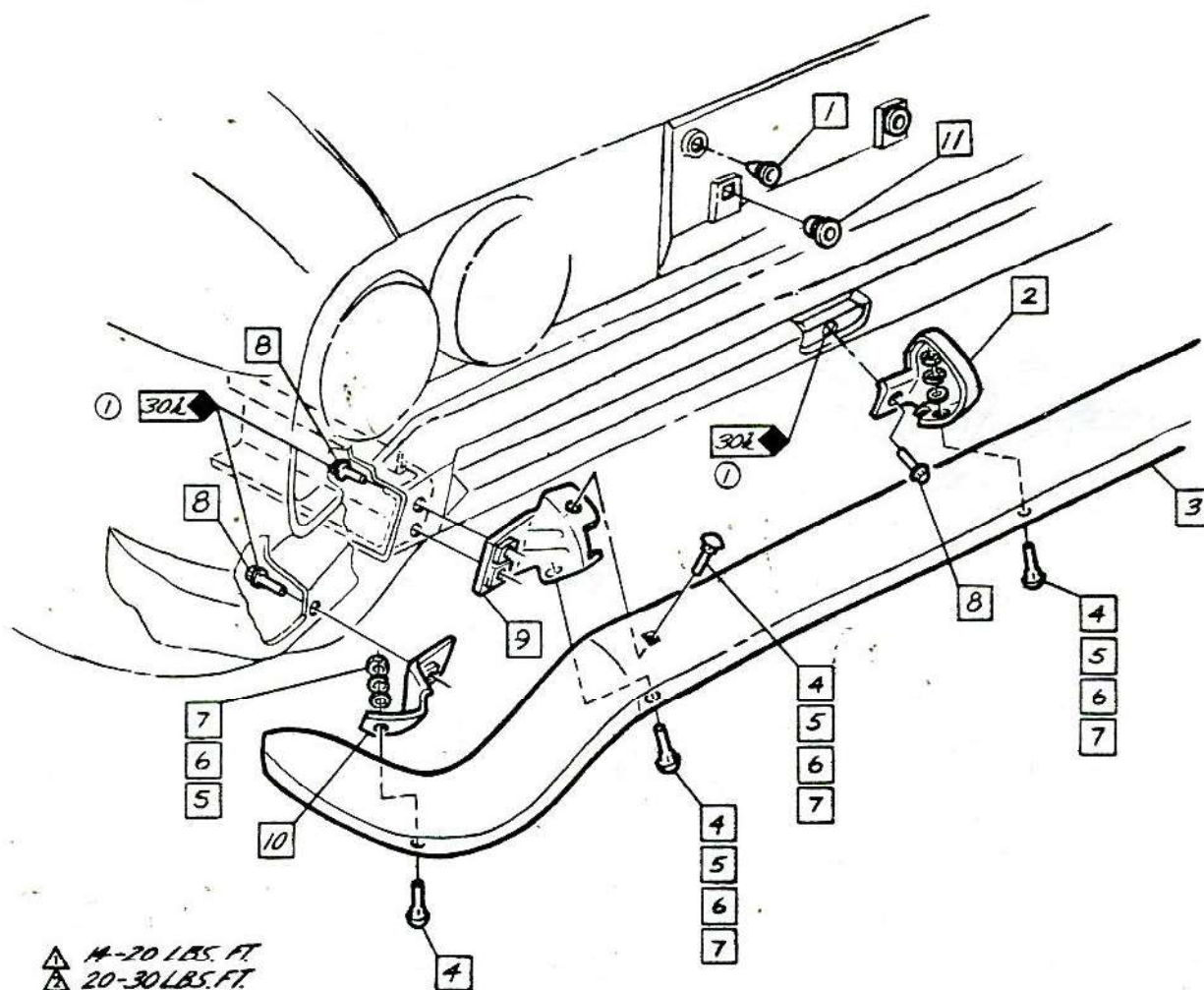
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3745381 PLUG
- 2 3854700 BRACKET ASM.
- 3 3850868 BAR
- 4 6255899 BOLT
- 5 120395 P. WASHER

- 6 103321 L. WASHER
- 7 120377 NUT
- 8 6256409 SCREW
- 9 3854701-2 BRACKET ASM. L. & R.H.
- 10 3856593-4 BRACKET ASM. L. & R.H.
- 11 3869819 NUT



▲ 14-20 LBS. FT.
▲ 20-30 LBS. FT.
▲

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
REAR BUMPER				14	9-3-64	1	CEMENT SYM ADDED (2) PLACES	15852	AC	DF
					12-7-64	2	ITEM 11 ADDED	63760	AP	CI
10000				B1.						
DWG. AER. 2-77 KC REF: Prel. B1 L-65012 L-										
DATE REL 2-19 L- L- L-				SHEET						



6 0 0 7 0 1 6 1

ASSEMBLY INSTRUCTIONS

3862100 CORVAIR 10000 SERIES

PART	QUANTITY FOR 1000 JOBS	SECTION
3857030 PLASTIC SEAM CEMENT	1933 PCS. ⑦	1
⑩ 30a TOE PAN TUNNEL COVER MOUNTING - APPLY TO HOLES IN TOE PAN PRIOR TO DRIVING SCREWS.		
30b PARKING BRAKE CABLE PULLEY MOUNTING BRACKET BOLT APPLY TO THREAD		5
30c ACCELERATOR ROD SUPPORT ASM. - PLACE IN UPPER HOLE PRIOR TO DRIVING SCREW.		6
30d DIMMER SWITCH ASM. MOUNTING - APPLY TO HOLES PRIOR TO DRIVING SCREWS.		12
30e PLACE IN WELD NUTS AT FRONT BUMPER CENTER BRACKET ASM. MOUNTING POINTS & UNDER HEAD OF FRONT BUMPER INNER & OUTER BRACKET ASM. TO BODY MOUNTING BOLTS.		14
30f CONTROL CABLE ATTACHING CLIP HOLES - PLACE IN HOLES PRIOR TO DRIVING SCREWS.	75 PCS.	M38
30g HEATER HOLE COVER TO BODY	1334 PCS.	C48
30h SPARE WHEEL CARRIER MOUNTING HOLES IN BODY RAIL	98 PCS.	⑤ C64
30j SEAL THE COWL GRILLE CENTER SCREW ATTACHING HOLE IN BODY	7.75 PCS.	1
30k WELD NUTS AT REAR BUMPER & UNDERHEAD OF MOUNTING BOLTS FOR REAR BUMPER INNER & OUTER BRACKETS.	⑨ 400.5 PCS.	14 B
30m REAR HEATER DUCT TO UNDERBODY	8.5 PCS.	1 C48
30n DUST SHIELD TO CLUTCH HOUSING	112 PCS.	7

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
PLASTIC CEMENT & SEALING COMPOUND				14	12-30-64	7	WAS 1342 PCS.	15344	ER	
10000				B2.		8	WAS 467 PCS.			CI
DWG 118-5-3					2-11-65	10	USAGE REVISED	15961	MB	CI
DATE 6-2-64	KL	REF: Prod. 82	L- L- L-	☑ SHEET 1						



F2 F3 F4 F5 F6 F7

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

PART	USAGE	QUANTITY FOR 1000 JOBS	SECTION
3857090 PLASTIC SEAM CEMENT	30p GROMMET-GAS FEED REAR PIPE ASM		8
	30q GROMMET BODY WRG HARN. ASM & FUEL RTN. PIPE REAR HOSE AT ENGINE BULKHEAD		12
	30r GROMMET-BODY WRG. HARN. ASM AT ENGINE BULKHEAD		12
	30s GROMMET-INST. PANEL WIRING HARNES ASM. W/WASHER MOTOR LEAD.		
3786204 PLASTIC SEAM CEMENT	30t PLACE IN HOLES OF COWL PANEL PRIOR TO DRIVING W/8 WASHER JAR & ANTI-FREEZE JAR MOUNTING BRACKET.	153 PCS.	201

CHEVROLET MOTOR DIVISION, GMC.				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
PLASTIC CEMENT & SEALING COMPOUND				14	12-30-67	1	WAS 31 & SYMBOL	66547	JC	CI
10000				B2.5						
DWG ECR 15850 K2 REF: Prel. L- L-				SHEET						
DATE REL 11-4 THB L- L- L-										



ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

QUANTITY FOR 1000 JOBS	SECTION	USAGE	PART
250 GAL.	1	FOLDING TOP ASSEMBLY	3845812 PROTECTIVE COATING (1) 32a
			(5)
62.5 LBS	4	CLUTCH HOUSING PILOT DIA. ON FRONT MOUNTING FACE OF ENGINE ASM.	3776963 SEALING COMPOUND 34a
6 LBS 1.5 LBS	1 6	BODY DAMPENER PLUG THREADS FUEL PUMP SET SCREW THREADS	9985000 SEALING COMPOUND (3) 35a 35b
250 GAL		FOR UNDERBODY AREAS WHERE REQUIRED	9981300 UNDERBODY COATING 36a
125 LBS	8	EXHAUST PIPE TO MUFFLER	9985020 SEALING COMPOUND 37a
1000 PCS.	C64	UPPER BAFFLE TO PLENUM	3794375 PLASTIC CEMENT (6) 38a
AS REQUIRED		COAT ALL EXTERIOR HORIZONTAL PAINTED SURFACES & ALL EXTERIOR CHROME PLATED & STAINLESS STEEL PARTS.	9985022 LIQUID WAX BULK

1 COATING MAY BE APPLIED BY SPRAYING OR WIPING ON SURFACE

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
PLASTIC CEMENT & SEALING COMPOUND				14			REVISED			
10000				B3.						
DWG MEL 3-3	EC	REF: Prei. 23	L- L-							
DATE MEL 3-3			L- L- L-	SHEET 15						



P R E P A R E D

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ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

PART	USAGE	QUANTITY FOR 1000 JOBS	SECTION
3851624	ENGINE SIDE SHIELDS TO REAR SHROUD & AIR EXHAUST DUCT [39a] PLASTIC SEAM CEMENT	228 PCS.	11/13
	CARB BASE CUT OUT TO INTAKE MANIFOLD [39b]	228 PCS	
	ENGINE REAR CENTER SHIELD [39c]	61 PCS	
3873998	BETWEEN FRONT SHIELD & ENGINE & SIDE SHIELDS PRIOR TO INSTALLING FRONT SHIELD TO ENGINE. [40a] PLASTIC SEAM CEMENT	1000 PCS.	11/13

CHEVROLET MOTOR DIVISION, GMC.		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
PLASTIC CEMENT & SEALING COMPOUND		14	11/10/65	1	ITEM FOR USAGE ADDED	SCS	KCH	
10000								
DWG. 6016544	KC	REF: Prel.	L-	L-				
DATE REL 7-23	748	L-	L-	L-				
		<input checked="" type="checkbox"/> SHEET						

1965-157



CHEVROLET

ASSEMBLY INSTRUCTIONS

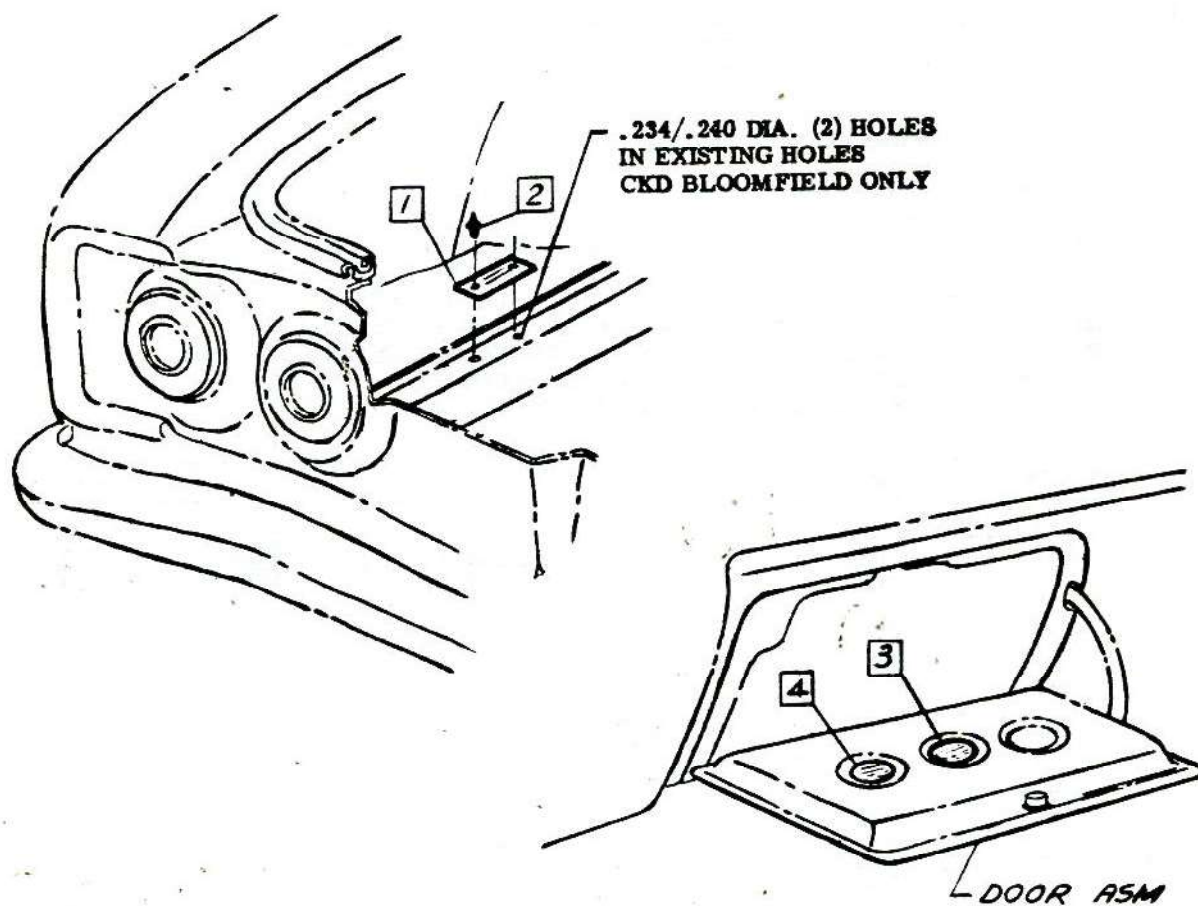
3862100

CORVAIR 10000 SERIES

- 1 3864626 PLATE-Willow Run
3695564 (CKD Bloomfield)
- 2 9423220 RIVET-Willow Run
3695654 (CKD Bloomfield)

①

- ② 3 3874299 STICKER
(ENGINE WARNING)
- ③ 4 3874298 STICKER
(TIRE PRESSURE)



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
IDENTIFICATION NO. PLATE & TIRE PRESSURE & ENG WARNING LIGHTS STICKER.				14	11-4-64	1	9423220 WAS 9422519	67266BR	QF	
					11-18-64	2	WAS 3863942 STICKER	67072BR		
						3	ITEM 4 ADDED			HB
10000				C1.						
DWG PREL 2-21 BR REF: PreL C1 L-65030L-										
DATE REL 4-14 L- L- L-										
				SHEET						



PROTECT-O-PLATE

ASSEMBLY INSTRUCTIONS

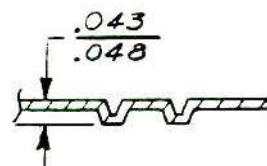
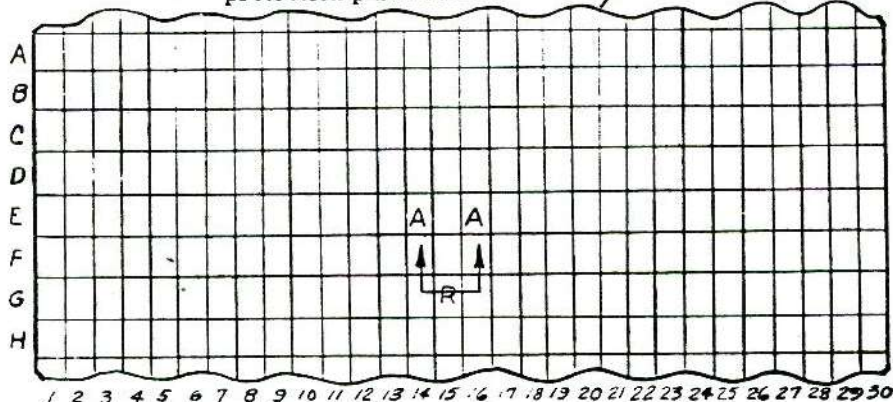
3862100

CORVAIR 10000 SERIES

3865853

PLATE

After plate is stamped,
attach to adhesive backed
portion of last page in owner's
protection plan booklet.



ENLARGED SECTION
A-A THRU TYPICAL
STAMPED CHARACTER

REFERENCE GRID FOR DATA LOCATION

STAMP PROTECT-O-PLATE WITH NO. 36 SIZE TYPE (NO. 28 SIZE OPTIONAL FOR BALTIMORE, BLOOMFIELD, KANSAS CITY AND B.O.P. PLANTS, ARLINGTON, ATLANTA, FREMONT, SOUTH GATE & WILMINGTON) WITH DATA AT LOCATION NOTED BELOW. STAMPED SIDE OF PLATE MUST READ NORMALLY (NOT REVERSED OR MIRROR IMAGE). DATA OF MORE THAN ONE TYPE CHARACTER LENGTH WILL START AT INDICATED LOCATION AND CONTINUE TOWARD RIGHT FOR APPROPRIATE NUMBER OF CHARACTERS. PLATE WILL BE 33 COLUMNS LONG AND 9 ROWS DEEP WHEN OPTIONAL NO. 28 SIZE TYPE IS USED.

LOCATION	DATA TO BE STAMPED
*A1	TRIM
A5	"PAINT RPO NUMBER (LEAVE BLANK IF F & SO, COPO OR PRIME PAINT IS SPECIFIED)"
*A10	PWR STRG AND/OR PWR BRAKE OPTION
*A17	GENERATOR OPTION
*A22	RADIO OPTION
*A27	2-SPEED W/S WIPER OPTION
*B1	AIR CONDITIONING OPTION
*B5	POWER WINDOW OPTION
*B10	POWER SEAT OPTION
B17	VEHICLE SERIAL NUMBER
G1	ENGINE SOURCE, DATE & TYPE CODE NO.
&G10	CARBURETOR SOURCE
G17	TRANS SOURCE & DATE CODE NO
G27	CHEVROLET "BOW TIE" SYMBOL
H1	REAR AXLE TYPE, DATE & SOURCE CODE NO.
#H10	MONTH PRODUCED

#	CODE	& CODE	
JAN	Z	BAY CITY	B
FEB	Y	CARTER	C
MAR	X	HOLLY	H
APR	W	ROCHESTER	R
MAY	V		
JUNE	T		
JULY	S		
AUG	R		
SEPT	P		
OCT	N		
NOV	L		
DEC	K		

*USE SINGLE OR MULTIPLE CHARACTER CODE OBTAINED FROM PLANT BROADCAST COPY

* CHEVROLET MOTOR DIVISION, GMC *		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
CUSTOMER VEHICLE PROTECT-O-PLATE		14	3-31-65	B	REAR AXLE DATA REVISED	TC35	EA	CI
10000		C 2.						
DWG PREL 4-24-BR	REF: Prel. C7	L-	L-					
DATE 4-EL 5-21	L-	L-	L-					
		SHEET						



ASSEMBLY INSTRUCTIONS

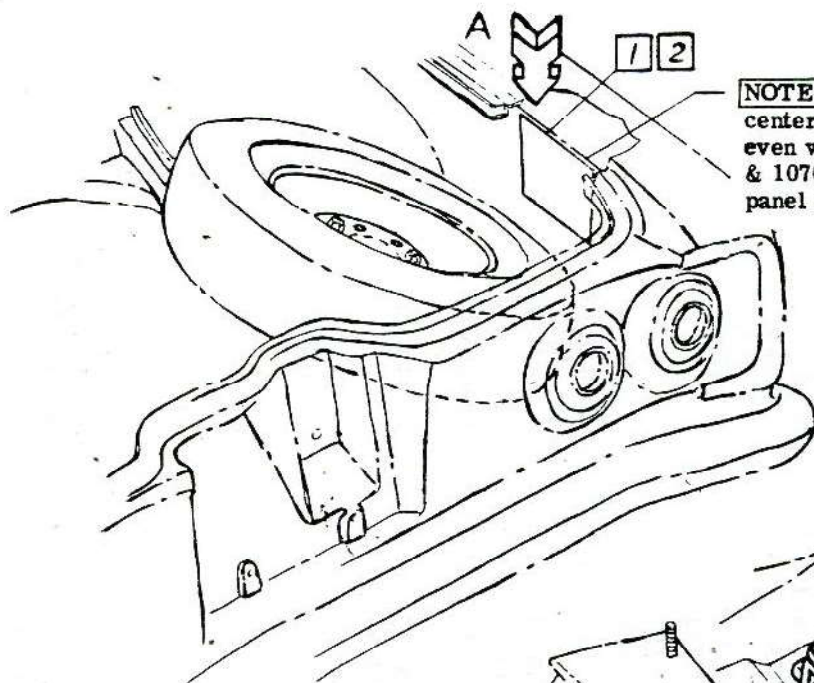
3862100

CORVAIR 10000 SERIES

- 1 3858954
2 9985105

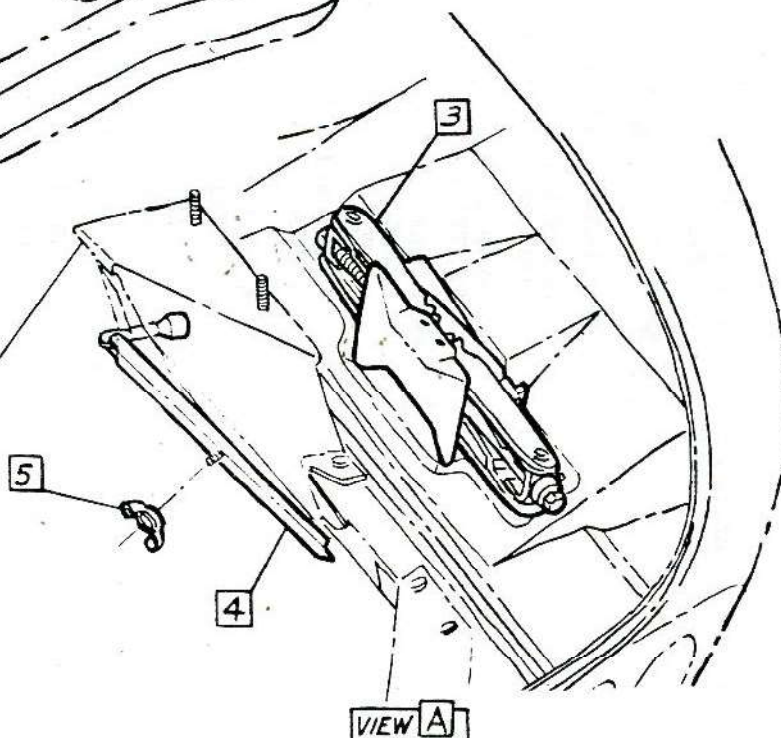
INSTRUCTION SHEET
CEMENT (.30 OZ.)
APPLY CEMENT TO
ALL 4 CORNERS &
CENTER AREA OF
SHEET TO INSURE
ADHESION.

- 3 3858952 JACK ASM.
4 3858953 WRENCH ASM.
5 148313 NUT



NOTE Locate sheet at approx. center of panel, with top edge even with crease line. On 10500 & 10700, cement sheet to quarter panel insulator.

WHEEL CARRIER



5-10 LBS. IN.
▲
▲
▲

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AUTO JACK		14	8-4-64	1	WAS 3686625 CEMENT	64874	BR	DF
10000			10-7-64	2	TORQUE ADDED	66467	GB	HB
DWG PREL 2-24 BR		C 3.						
DATE REL 5-21								
REF: Prel. C2 L-65030 L-72279		SHEET						
L-72880 L-								

1965-160

+



+

2 3 4 5 6 7

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

QUANTITY FOR
1000 JOBS
UPC
1
③ 70.43 LBS.

USAGE

la ASH TRAY - COAT PIVOT CONTACT AREAS

lb APPLY A MODERATE FILM TO O.D. OF DETENT SPRING

lc PARKING BRAKE HAND LEVER ASM.

ld BRAKE PEDAL CLEVIS PIN & PUSH ROD - COAT TIP OF ROD

le HAND BRAKE CABLE GUIDES AT CENTER & REAR OF TUNNEL

lf BRAKE PEDAL SHAFT - BRUSH LIGHTLY ALONG ENTIRE LENGTH & I.D. OF PEDAL SHAFT BUSHINGS

lg APPLY MODERATE FILM TO O.D. OF SPACER, TEE NUT & CLEVIS PIN, TO SURFACE OF SECTOR GUIDE & PIN & TO SURFACE OF MATING PULLEYS

lh ACCELERATOR PEDAL SHAFT, PINS & BUSHINGS

lj CLUTCH PEDAL SHAFT & BEARING ASM. - BRUSH LIGHTLY ALONG ENTIRE LENGTH & I.D. OF RADIAL SHAFT BUSHING

lk CLUTCH FORK PULL ROD RETURN SPRING

lm CLUTCH FORK PULL ROD - REAR END & SWIVEL

ln APPLY MODERATE FILM TO ENTIRE O.D. OF BOLT SHOULDER

lp

ls

lu

TRANSMISSION TUBE UPPER & LOWER SEALS-APPLY TO TOP SURFACE OF UPPER SEAL & BOTTOM SURFACE OF LOWER SEAL

PART

9985060 LUBRICANT
SODIUM SOAP

⑥

⑥ ④

②

⑤ ①

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
LUBRICATION				14	7-10-64	1	USAGE & QTY ADDED	63821	BR	DP
10000				C4.	8-4-64	2	USAGE ADDED	65056	EF	DF
DWG PREL 3-5				SHEET	10-7-64	3	WAS 69.63 LBS.	65056	GB	HB
DATE REL 5-21					11-18-64	4	USAGE ADDED	15912	BR	
REF: Prel. C3						5	USAGES "12" & "15" MOVED TO SHEET C5.			HB
L- L- L-					2-11-65	6	USAGES "12" & "15" REMOVED	15961	NB	CI
L- L- L-										



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

UPC	QUANTITY FOR 1000 JOBS	USAGE
N36	4 LBS.	TELESCOPING STEERING LOCK KNOB ADJUSTING SCREW-APPLY TO SCREW THREADS
3	229.3 LBS.	FRONT SUSPENSION LOWER CONTROL ARM BALL STUD ASM 1 FITTING EACH SIDE
6		STEERING KNUCKLE UPPER CONTROL ARM BALL STUD & SEAL ASM-1 FITTING EACH SIDE.
7		REAR IDLER LEVER BRACKET-APPLY TO EXTRUSIONS & SPECIAL WASHERS
9		TRANSMISSION CONTROL COUPLING UNIVERSAL JOINT
7	3 Lbs.	TRANSMISSION CONTROL ROD FRONT & REAR BUSHINGS-APPLY TO I.D. OF BUSHING STEERING RELAY & TIE ROD ASM-2 FITTINGS EACH SIDE
6	1040 GAL	TRANSMISSION CONTROL LEVER BALL OIL PAN-THRU OIL FILLER TUBE APPLY LIGHT FILM OVER EXPOSED SUR- FACE OF "O" RING. REMOVE EXCESS OIL TO AVOID CONTAMINATING DIRECT AIR HEATER.
7	APPROX. 2500 LBS.	TRANSMISSION (3-SPEED)-THRU FILLER HOLE IN CASE
4	APPROX 4000 LBS	REAR AXLE-THRU FILLER HOLE IN HOUSING
7	10 LBS	PINION SHAFT SPLINES-COAT BEFORE ASSEMBLY TO TRANSMISSION
M20	APPROX 3150 LBS	TRANSMISSION (4 SPEED)-THRU FILLER HOLE IN CASE
12	9 LBS.	BATTERY TERMINAL WASHER-SOAK WASHER

USAGE

PART

LUBRICANT
(SEE SHEET C4.)

1q

⑥

1r

⑤

9985038 LUBRICANT-
SPECIAL

2a

2b

2c

2d

③

①

2e

2f

2.5a

3832534 LUBRICANT ②

9985002 ENGINE OIL

3a

3b

9985044 LUBRICANT
(HYPOID)

4a

4b

4c

4d

4e

④

LUBRICATION

10000

DWG PREL 3-6 BR REF: Prel. C4 L- L-
DATE 4-13-66 L- L- L-

14

C 5.

SHEET 1

UPC

DATE SYN

REVISION RECORD

AUTH. DR CK

6-25-64 1 USAGE REMOVED
2 PART ADDED
7-25-64 3 USAGE ADDED
11-4-64 4 USAGE & QTY. ADDED
11-18-64 5 USAGES 1 & 2 ADDED
FROM SHEET C4.
1-25-65 6 USAGE & QUANTITY REMOVED

64793 BR H/3
65056 BR GF
67024 BR DF
BR
4B
68834 JM CI



PRELUBRICATED

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

PART		USAGE		QUANTITY FOR 1000 JOBS		UPC
9985011 GREASE-GRAPHITE	5a	CLUTCH FORK BALL		43 LBS.	③	6
	5b	CLUTCH RELEASE BEARING COLLAR-COAT O.D. GROOVE LIGHTLY & FILL I.D. GROOVE				
	5c	STARTING MOTOR ATTACHING BOLTS				7
	5d	CLUTCH CROSS SHAFT BALL STUD-BOTH SIDES				6
	5e	TRANSMISSION INPUT SHAFT-COAT LIGHTLY ALONG AREA SHOWN.				C64
② 9985005 LUBRICANT-RUBBER	5f	CARBURETOR STUDS-APPLY TO STUDS				6
	④ 5g	SCREW-IDLER PULLEY-APPLY TO THREADS				10
	6a	CARBURETOR CROSS SHAFT ROD BOOT-BOTH ENDS		90 LBS		
	6b	ASSEMBLE TIRE TO WHEEL RIM				
	6c	MISCELLANEOUS ASM OPERATIONS				
② 9985039 FLUID-AUTO TRANS	7a	AUTOMATIC TRANSMISSION-THRU FILLER NECK ON RIGHT SIDE		585 GAL.	M38	
	④ 7b	BODY DAMPENER ASM'S-FILL DAMPENERS		⑤ 1250 GAL.	1	
①	CONCENTRATED MATERIAL AS PURCHASED, TO BE DILUTED WITH FROM (4) TO (8) PARTS WATER.					
②	TRANSMISSION FLUID LEVEL CHECK [CAUTION] DO NOT OVERFILL. PRIOR TO DRIVING VEHICLE, RUN ENGINE AT FAST IDLE (700 TO 1000 RPM) IN NEUTRAL FOR APPROX. 30 SECONDS & CHECK DIP STICK READING. ADD OR REMOVE FLUID TO BRING LEVEL BETWEEN .1 & .8 INCHES BELOW FULL MARK AT 70° TO 100° F SUMP TEMPERATURE. IF ENGINE IS CHECKED HOT (150° F) THE CORRECT FLUID LEVEL IS .4 INCHES ABOVE TO .4 INCHES BELOW THE FULL MARK DUE TO FLUID EXPANSION WHEN HOT.					
		INCHES BELOW FULL MARK	ON FULL MARK	INCHES ABOVE FULL MARK		
DIPSTICK READING (4.4)		.70 .65 .60 .50 .45 .40 .30 .25 .20 .10 .05	0	.10 .15 .20 .30 .35 .40 .50 .55		
SUMP TEMPERATURE °F		50 60 70 80 90 100 110 120 130 140 150 160 170 180 190 200 210 220 230 240				

* CHEVROLET MOTOR DIVISION, GMC *				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
LUBRICATION				14	7-1-64	1	USE 1500 GAL. REMOVED	64723	AK	HP
10000				C6.	7-25-64	2	USAGE ADDED	12143	BR	
DWG PREL 3-6				REF: Pmt. C5		3	WAS 39 LBS.			
DATE REL 3-6				L-		4	USAGE & QTY ADDED	65944	BR	OK
				L-		5	WAS 1500 GAL.	15927	BR	OK
				L-		6	USAGE ADDED	70791	LS	CL
SHEET										



ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

PART	USAGE	QUANTITY FOR		UPC
		1000 JOBS	75 GAL.	
9985013 FLUID-HYDRAULIC BRAKE SYSTEM-FILL CYLINDER ASM. TO RIB VISIBLE THRU FILLER PLUG OPENING	8a			5
377181 ENGINE OIL	9a	125 GAL		K47
9985046 LUBRICANT-HYPOID	10a	4000 LBS 6500 7150		G81 WITH M35 G81 G81 WITH M20
9985037 GASOLINE	11a	AS REQUIRED		8
9985006 REFRIGERATION - OIL	12a	1.562 QTS		C64
9985018 REFRIGERANT	13a	5000 LBS		C84
3834716 LUBRICANT	14a	4 LBS		12 & N36
9985111 OIL	15a	6.25 LBS		11/13
3878326 GREASE	16a	AS REQ'D		9
9985047 SOLVENT 9985129 OPT.	17a	AS REQ.		Z01

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
LUBRICATION, GASOLINE & REFRIGERANT				14	1-17-64	1	PART ADDED	65681	BR	DP
10000				C7.	2-3-64	2	USAGE & QTY. ADDED	65539	BR	DP
DWG PREL 3-7					1-19-65	3	3878326 GREASE ADDED	68471	BR	CI
DATE REL 3-7					2-23-65	4	NOTE ADDED	68524	JH	CI
REF: Prel. C6					3-19-65	5	9985047 SOLVENT & OPT. ADDED	68446	DA	
L- L- L-				SHEET						



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

BODY-UPC 1 (A01-E99)

- *A49 BELT-Seat-Custom Deluxe (Retractors)
- *A62 BELT-Seat-(Less)
- *A01 GLASS-Body Tinted
- *A02 GLASS-Windshield Tinted
- *A67 SEAT-Folding Rear
- ⑥ *A47 BELT-Seat-Rr-Custom Deluxe
- ⑥ *A64 BELT-Seat-Rr-Custom
- *B70 PAD-Instrument Panel
- C64 AIR CONDITIONING
- C48 HEATER-(less)
- *C05 TOP-Folding
- C06 TOP-Folding Electrical
- *C10 W/S WIPER & WASHERS-(Export)
- *D10 ARM REST-Rear
- D32 MIRROR-O/S Rear View (See Z01)

FRAME-UPC 2 (F01-F39)**FRONT SUSPENSION-UPC 3 (F40-F99)****REAR SUSPENSION-UPC 4 (G50-H99)**

- G81 CARRIER-Differential
- ② G93 CARRIER-Differential-3.27 Ratio
- *G95 CARRIER-Differential-3.55 Ratio

BRAKES-UPC 5 (J50-J99)**ENGINE-UPC 6 (K01-L99)**

- K46 CLEANER-Air
- K47 CLEANER-Air-Oil Bath
- K84 GENERATOR-12-47 Amp.
- *L63 ENGINE-4 X 1 Carburetor
- *L62 ENGINE-HI - Performance
- *L90 ENGINE-Low Compression-(Export)
- L87 ENGINE-Turbo Charge

① SEE MISC. SHIPPING LIST
*DENOTES OPTION INDEXED ONLY
(SEE INTRODUCTION SHEET)

TRANSMISSION-UPC 7 (M01-M99)

- M20 TRANSMISSION-4 Speed
- M35 TRANSMISSION-P/Glide

FUEL & EXHAUST-UPC 8 (N01-N29)**STEERING -UPC 9 (N30-N49)**

- N36 SHAFT-Telescoping
- *N34 WHEEL-Steering-(Wood Grained)

WHEELS & TIRES-UPC 10 (P01-T49) ⑦

- *P01 COVER-Wheel Trim ①
- P02 COVER-Wheel Wire
- P19 LOCK-Spare Wheel
- *P38 TIRE-(Less)
- P74 TIRE-Nylon-(Export)
- *P56 TIRE-W/W Nylon-(Export)
- *P53 TIRE-W/W Rayon

⑤
①

SHEET METAL-UPC 11 (T50-T59)**ELECTRICAL & INSTRUMENT-UPC 12 (T60-U99)**

- T60 BATTERY-H.D.
- *T64 BATTERY-(Less)
- *T70 HEADLAMP-(Export)

- U18 SPEEDOMETER-Export
- U69 RADIO-AM/FM-(See U60)
- ③ U60 RADIO-Manual
- U63 RADIO-Push Button-(See U60)
- U73 ANTENNA-Manual
- U80 SPEAKER-Auxiliary

RADIATOR & GRILLE-UPC 13 (V01-V29)**BUMPERS & MISC.-UPC 14 (V30-V99)**

- ④ V31 GUARD-Bumper-Frt
- V32 GUARD-Bumper Rr

SPECIAL ITEMS (Z01-Z99)

- Z01 COMFORT & CONV.
- ⑥ Z13 COMFORT & CONV.-Remote Mirror (See Z01)
- ⑧ *Z17 SUSPENSION & STEERING
- *715-995 TRIM COMBINATION

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
ALPHABETICAL OPTION LIST				OPTION INDEX	8-25-64	1	K46 P45 REMOVED	45750	DP	
					2	RPO 693 ADDED				
10000				1.		3	RPO U18, U73 & U80 ADDED			
					4	WAS U31 & U32				
DWG PREL 4-21 DP REF: Prel. 1 L- L- L-				SHEET	9-25-64	5	RPO P59 REMOVED		GB	DF
					1-18-65	6	RPO A47, A64 & Z17 ADDED		DP	
DATE REL 4-21						7	7-49 WAS S-3.9			
					8	Z12 SPEEDO RMVD			HB	



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

SHEET

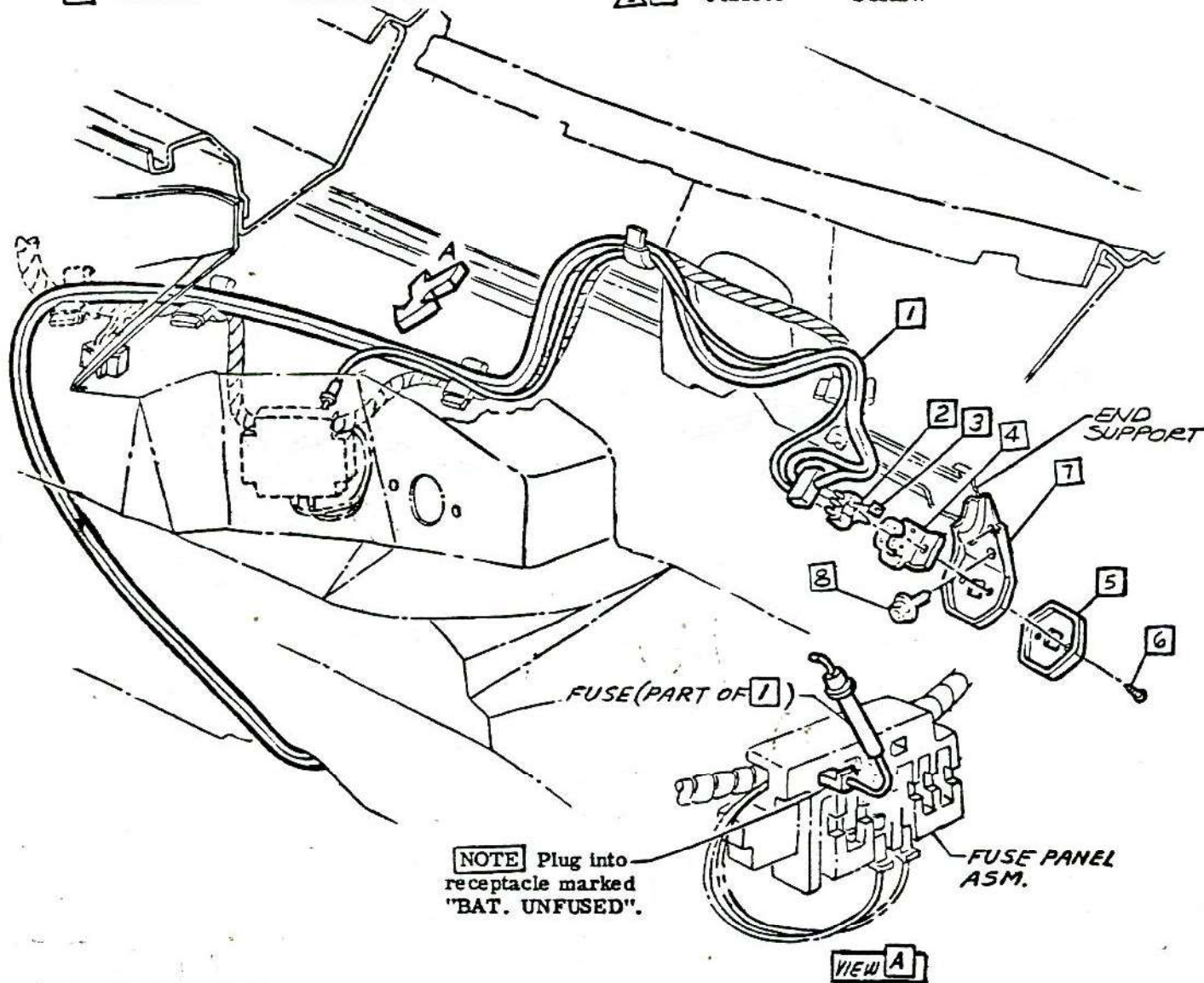
1.
2.

TITLE

CONTENTS
WIRE ROUTING

1	2989474	WIRE ASM. - FLDG TOP SW
2	3840095	SWITCH ASM.

3	4154886	CLIP
4	3840097	HOUSING
5	3840096	ESCUTCHEON
6	454738	SCREW
7	3858818	BRACKET
8	9421803	SCREW



20-30 LBS. IN

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
FOLDING TOP-CONTENTS		C06	7-1-64	1	ITEMS 7 & 8 ADDED	57108	PR	DF
10567-767		1.						
DWG PREL 4-6	PR/WR	REF: Prel. 1	L-73258	L-65002				
DATE REL 5-25		L-	L-	L-				
		SHEET						



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

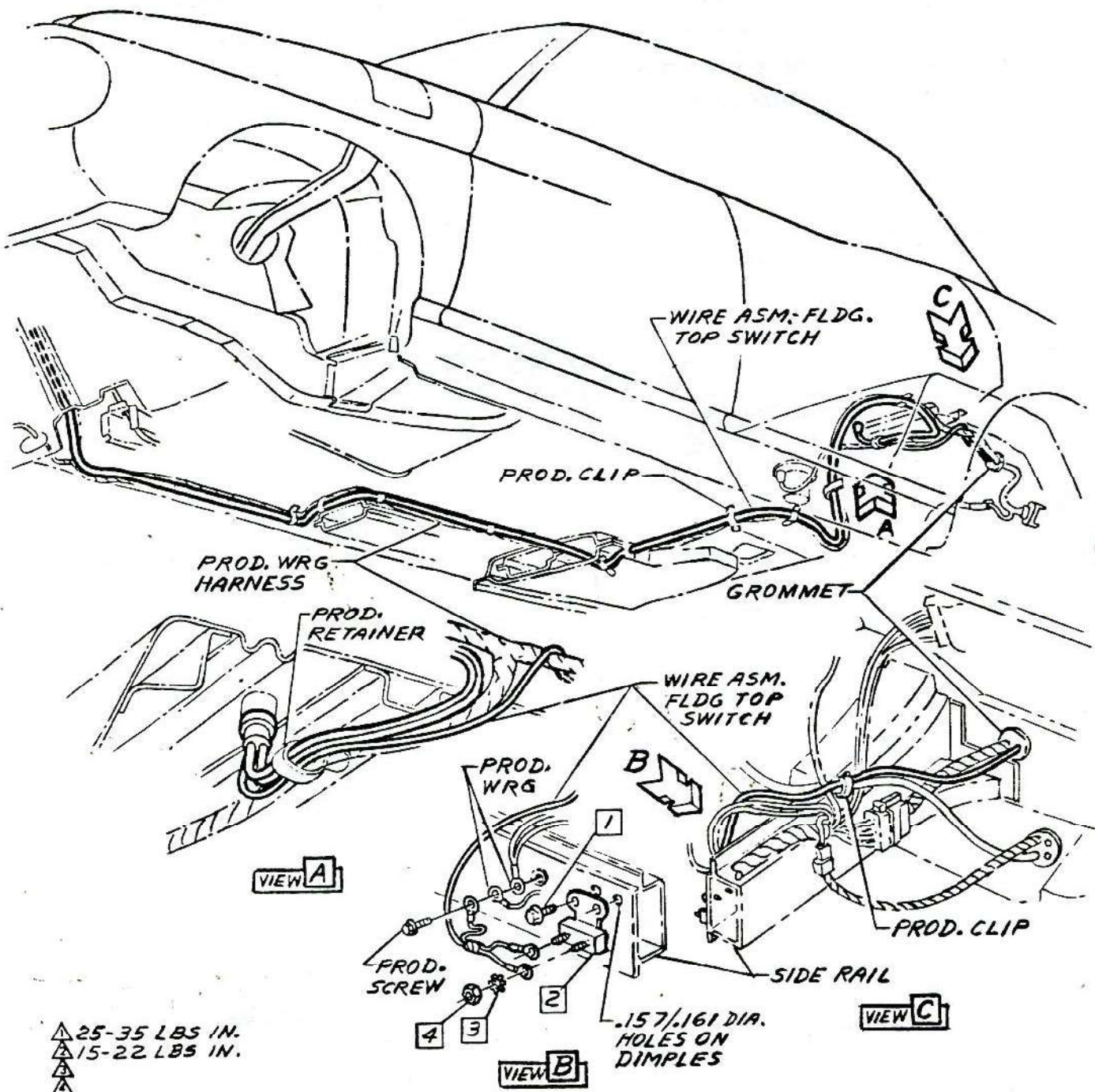
CORVAIR 10000 SERIES

- 1 9419303
2 4849847

SCREW
BREAKER ASM. - CIRC

- 3 138479
4 120361

L. WASHER
NUT



- 25-35 LBS IN.
15-22 LBS IN.

• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CX
FOLDING TOP- WIRE ROUTING		C06	9-29-64	1	WAS 5479303 SCREW	60467	PR	DF
10567-767								
DWG PREL 4-9	PP/KW	REF: Prel 2	L-73258	L-				
DATE REL 5-25		L-	L-	L-				
		2.						
		X SHEET 1						

1965-167

+



3862100

ASSEMBLY INSTRUCTIONS

3862100 CORVAIR 10000 SERIES

SHEET

TITLE

1. CONTENTS
2. UPPER REAR COVERS

SHEET

TITLE

3. LOWER REAR COVERS & DUCT COVERS
4. DEFROSTER HOLE COVER

- ② 1 3859245
- ① 3859246
- 3869497
- 2 3724851

- COVER (10100)
(10700)
(10500)
- TAPE (12 in.)
- A. 6 inches - Tape heater control lamp socket wire & conn. body to inst. panel wiring harness asm.
- B. 6 inches - Tape heater resistor lead to inst. panel wiring harness asm.

- △ 3 9422206
- 9422640

- SCREW (10100)
(10500-700)

- 4 3857844
- 5 3858772
- 6 9981098

- TUNNEL ASM.
- SEAL
- CEMENT Approx. .017 oz. Seal to tunnel asm.

- 7 117142

- FUSE - Backing lamp asm. 10100 with Z01-Z13

- 8 9420137

- NUT

- 9 3860140

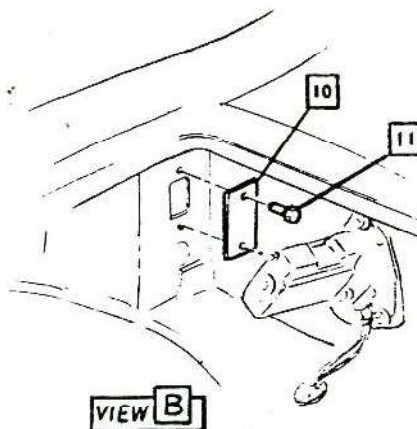
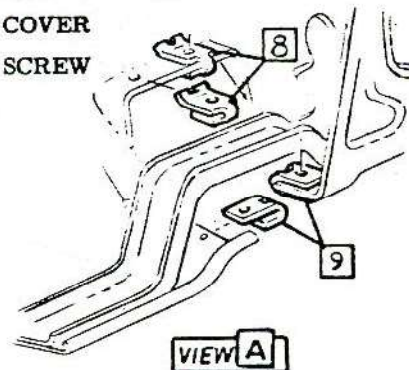
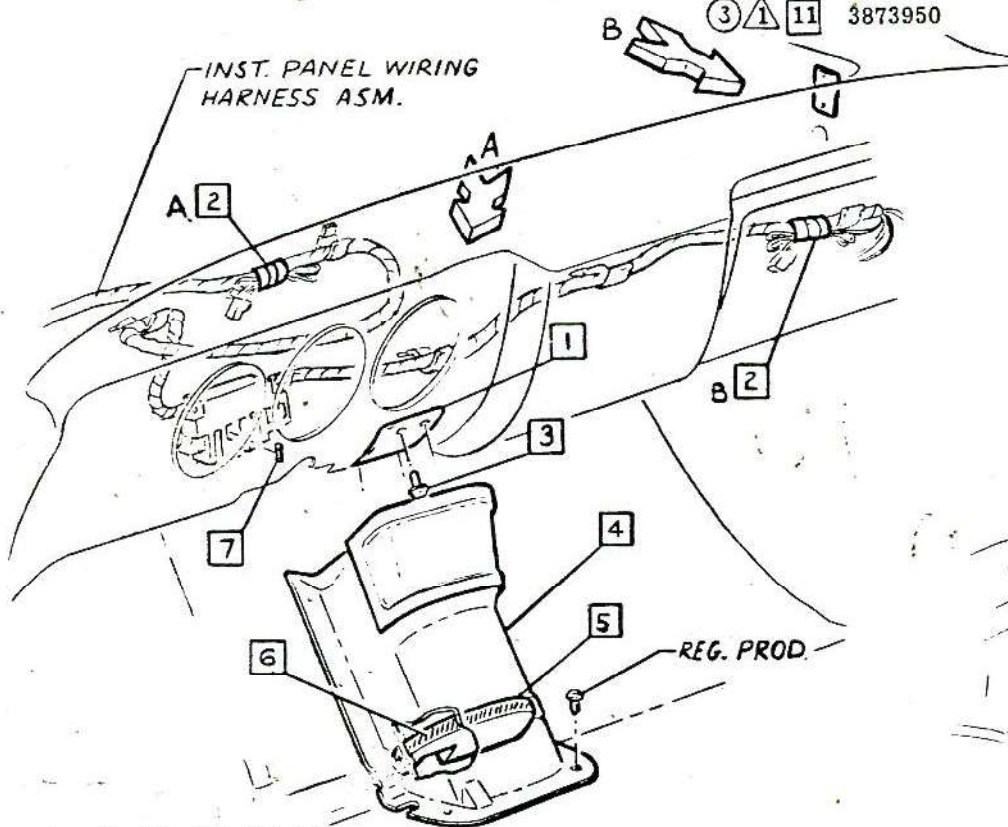
- NUT

- 10 3866428

- COVER

- 11 3873950

- SCREW



△ 10-20 LBS. IN.

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
LESS HEATER EQUIPMENT - CONTENTS				C48	7-6-64	1	3869497 (10500) ADDED	65236	AM	
						2	(10700) WAS (10500-700)			DP
					10-22-64	3	WAS 3861264 SCREW	66967	AM	HB
10000				1.						
DWG PREL 3-13										
DATE REL 5-15										
REF: Prel. 1										
L-73806 L-65029										
L- L- L-										
SHEET										

1965-168



PROJECT

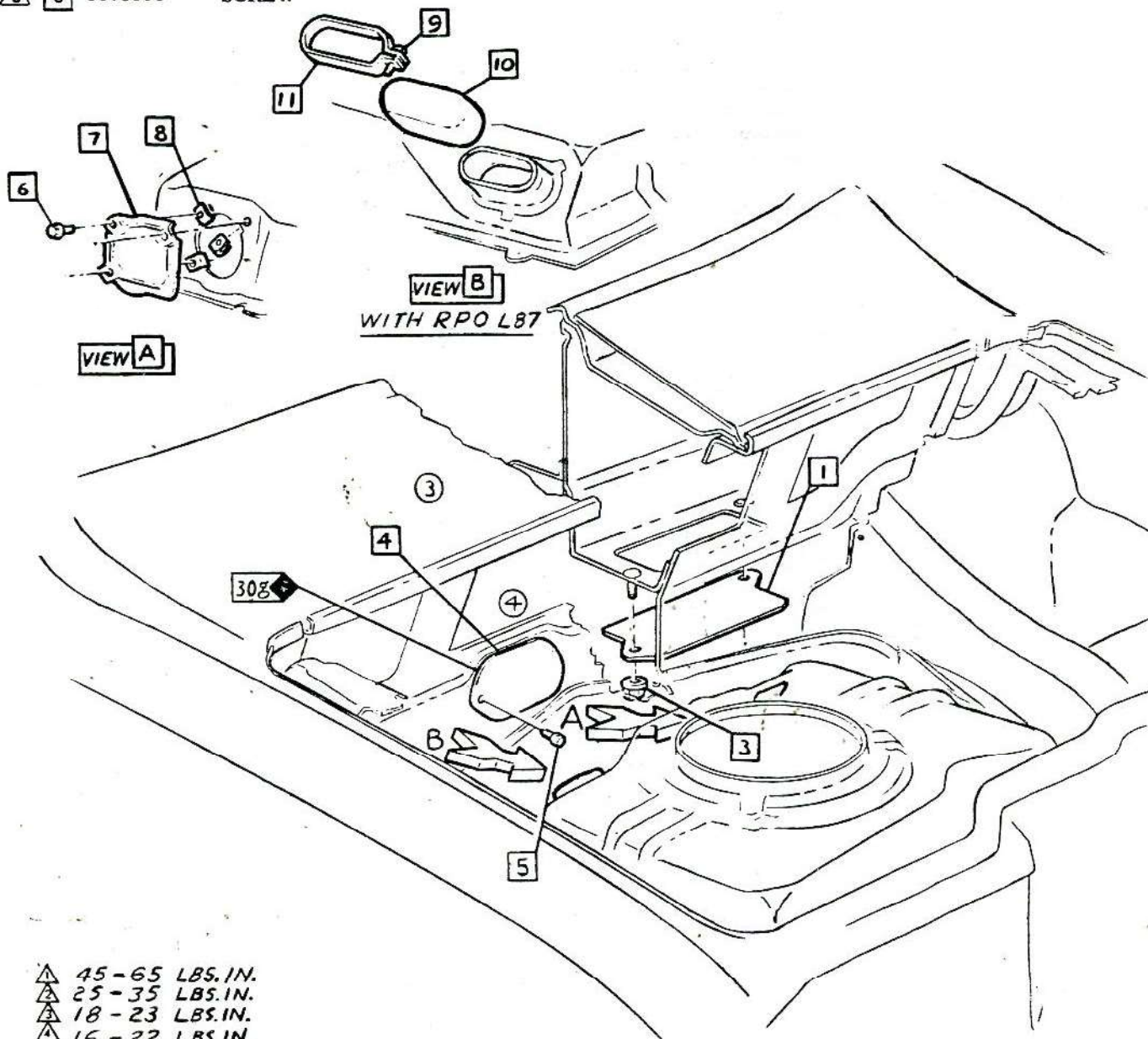
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3857349 COVER
- ① 2 —
- ② ① 3 3866846 NUT & L WASHER ASM
- ④ 3862942 COVER
- ② 5 9421803 SCREW ASM
- ⑥ ③ 6 3873950 SCREW

- 7 3787443 COVER
- ⑤ 8 3870384 NUT
- ④ 9 9422524 SCREW
- 10 3856671 CAP
- 11 3863678 CLAMP



- △ 45-65 LBS. IN.
- △ 25-35 LBS. IN.
- △ 18-23 LBS. IN.
- △ 16-22 LBS. IN.

CHEVROLET MOTOR DIVISION, GMC			UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
LESS HEATER EQUIPMENT- UPPER REAR COVERS			C48	7-20-64	1	120332 WASHER REMOVED	65266	AM	
					2	WAS 271172 NUT			
10000			2.		3	.253/.265 DIA. REMOVED			HB
				9-4-64	4	"SCREW & COVER" DWG REVISED	15856	AM	
DWG PREL 3-17 AM REF: Prel. 2 L-65030 L-73036			X SHEET		5	WAS 9420856 NUT	65484	AM	LF
				10-22-64	6	WAS 3861264 SCREW	66967	AM	HB
DATE REL 5-20									



PRELIMINARY

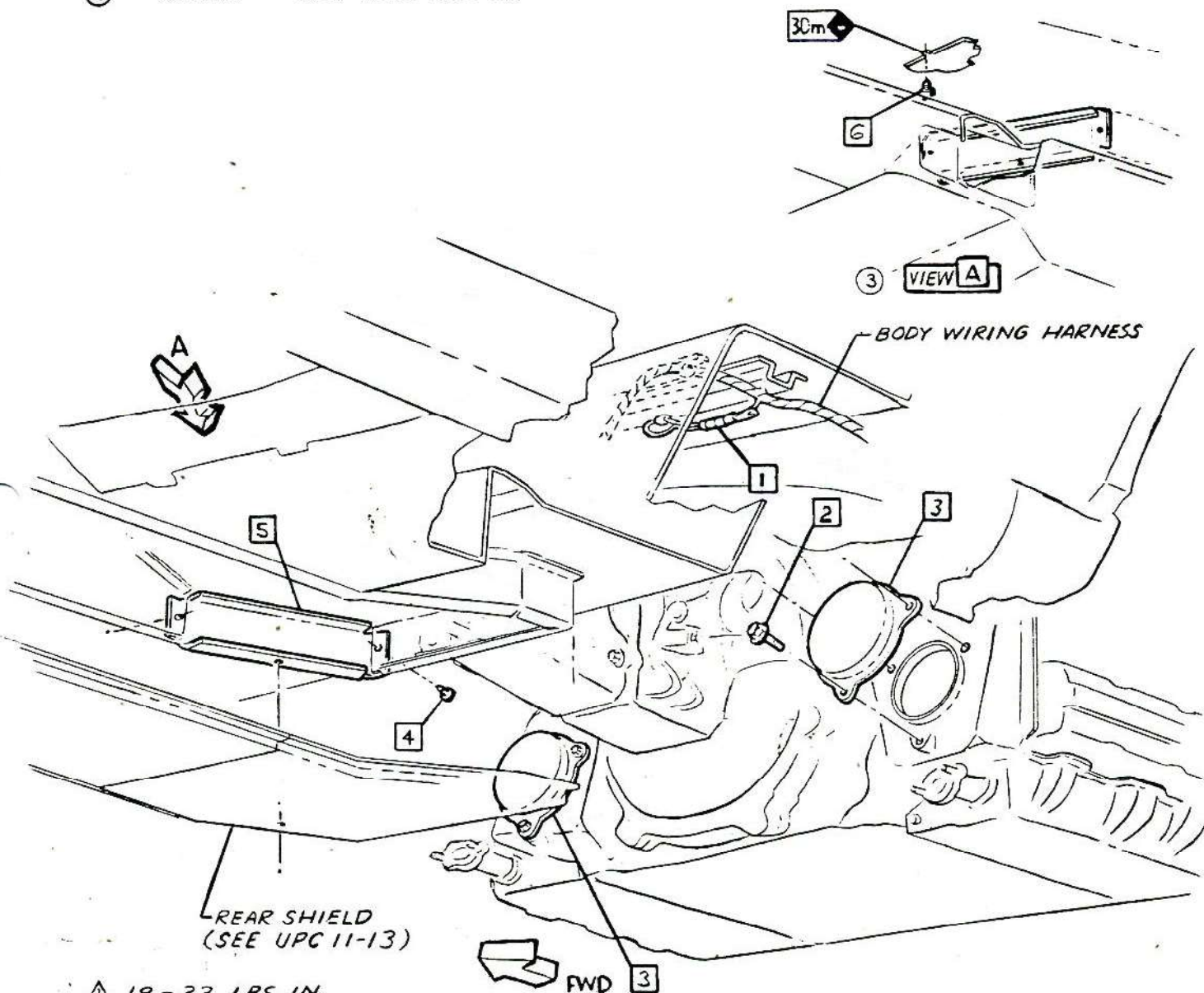
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① ① ② 3780162 SCREW
② ③ 3784990 COVER
3817246 R.H. WITH RPO L87
- ① 3724851 TAPE-6 inches per job tape
heater blower lead to body
wiring harness.

- ② ④ 9421803 SCREW ASM
⑤ 3857773 COVER
④ ③ ⑥ 3873950 SCREW



- ▲ 18-23 LBS. IN.
▲ 25-35 LBS. IN.
▲ 10-20 LBS. IN.

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
LESS HEATER EQUIPMENT- LOWER REAR COVERS & DUCT COVER				C48	7-6-64	1	WAS 3417558 SCREW	15788	AM	DP
					7-20-64	2	3817246 ADDED		AM	H/S
10000				3.	12-22-64	3	VIEW 'A' ADDED	15872	AM	
						4	ITEM 6 & TORQUE ADDED	66767		H/S
DWG: PREL J-18 AM REF: Proj. 3 L-65030 L-				SHEET 1X						
DATE REL 5-18 L- L- L-										

1965-170



6 3 0 1 2 3 4 5 6 7

ASSEMBLY INSTRUCTIONS

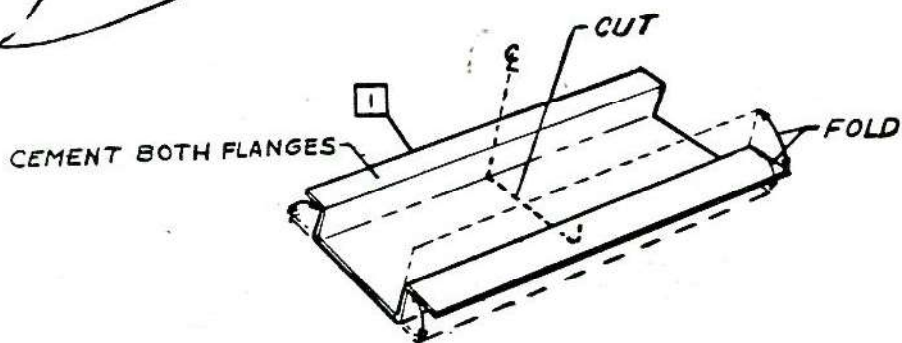
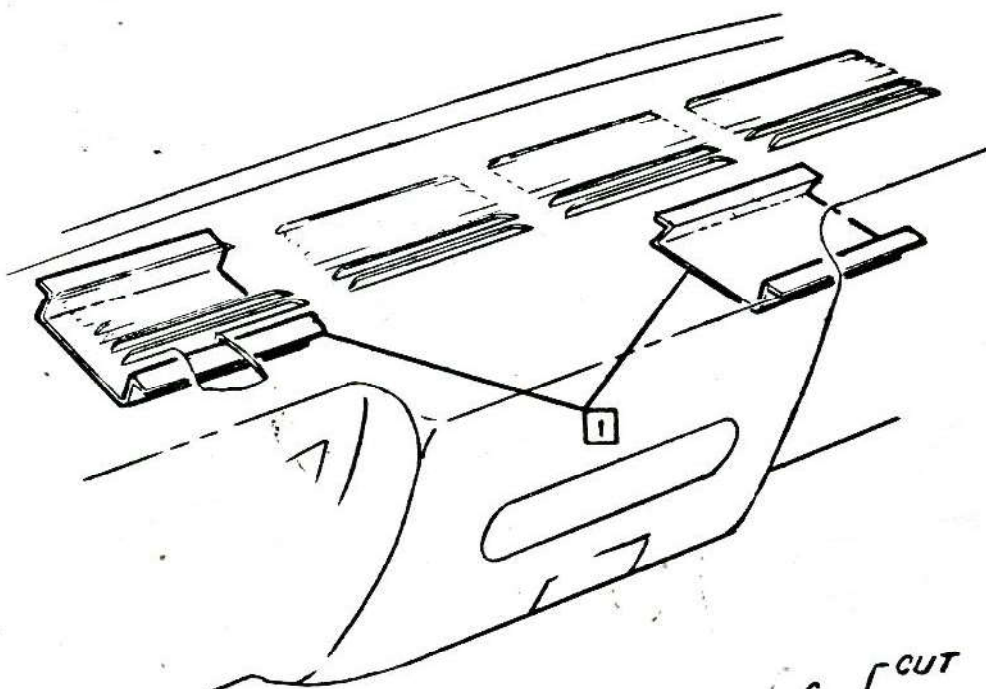
3862100

CORVAIR 10000 SERIES

- ② ① 3876962
③ ① ② 3857962

COVER-DE FROSTER OPENING

CEMENT-ADHESIVE
(20 gal. / 1000 jobs)



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK
LESS HEATER EQUIPMENT DEFROSTER HOLE COVER				C48	2-5-64	1	WAS 3791743 CLIP		15834	AM	CL
					2-11-65	2	WAS 3866597 COVER & DRAWING REVISED		15973	DH	
10000				4		3	WAS 3833476 CLIP				CI
DWG PREL 5-14	AM	REF: Prel. 4	L-65002 L-	SHEET							
DATE REL. 5-14		L-	L- L-								



3862100

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

SHEET

TITLE

SHEET

TITLE

- A1. CONTENTS
- A** A2. JACK STOWAGE & FRT FLR MAT
- B** A3. BLOWER & AIR INLET
- C** A4. SIDE OUTLETS & HOSES
- A5. CENTER OUTLET
- D** B1. CONDENSER ASM
- B2. RECEIVER & DEHYDRATOR
- E** C1. COMPRESSOR MOUNTING
- F** C2. IDLE CONTROL & CHOKE
- C3. AIR CLEANER INSTALLATION
- C4. CRANK CASE VENTILATION
- C5. COIL MOUNTING
- G** D1. EVAPORATOR MOUNTING
- H** D2. FREON PIPES & HOSES
- D3. FREON PIPES & GROMMETS
- J** D4. FREON HOSES & FITTING ASM

- K** **1** E1. CONTROL ASM
- E2. RELAY, FUSE & GRD WIRE
- E3. INST PNL WIRING & RESISTOR
- L** E4. ENGINE COMP WIRING
- E5. WIRING DIAGRAM
- E6. STICKER & TEST PROCEDURES
- E7. THRU E21. GENERAL SPECS & PROCEDURES

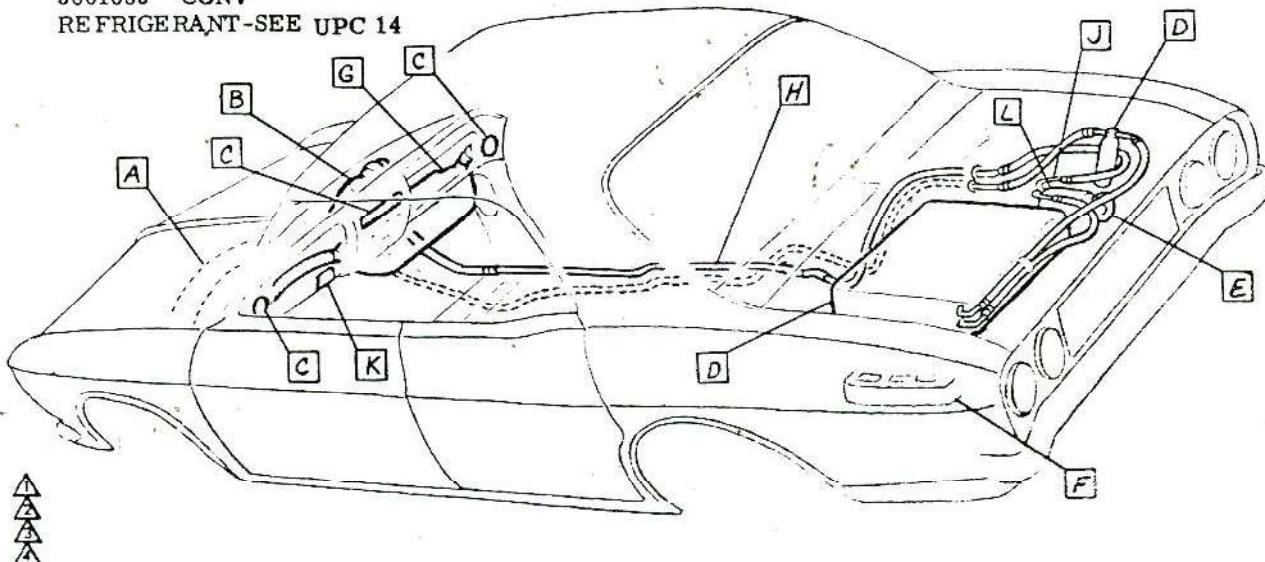
3798086 Equip Body A/C conversion furn by Fisher Body as part of body asm to adapt bodies for Chev. Air Conditioning.

The following parts are released by Chevrolet & are installed by Fisher Body.

3840818 CLAMP-EVAP TO COMP CTR HOSE
3816431 HOSE-EVAP TO COMP CTR
3359169 PIPE ASM COMP FRT CLIP EVAP

TO COMP FRT PIPE (10100-537-569) **2**
3 3868705 PIPE ASM. (10567)

3855497 CARRIER ASM-DIFF (EXC M35)
SPRING-REAR-SEE UPC 3 SPRING CHART
3857076 U & HUB ASM-FRT SUSP (EXC CONV)
3861885 CONV
REFRIGERANT-SEE UPC 14



CHEVROLET MOTOR DIVISION, GMC

UPC

DATE

REVISION RECORD

DATE

AIR CONDITIONING - CONTENTS

C64

10100-500

A1.

DWG PREL 4-3 WB REF: Prel. A1 L- L-
DATE 4-15-64 L- L- L-

SHEET 1

1965-172



CHEVROLET

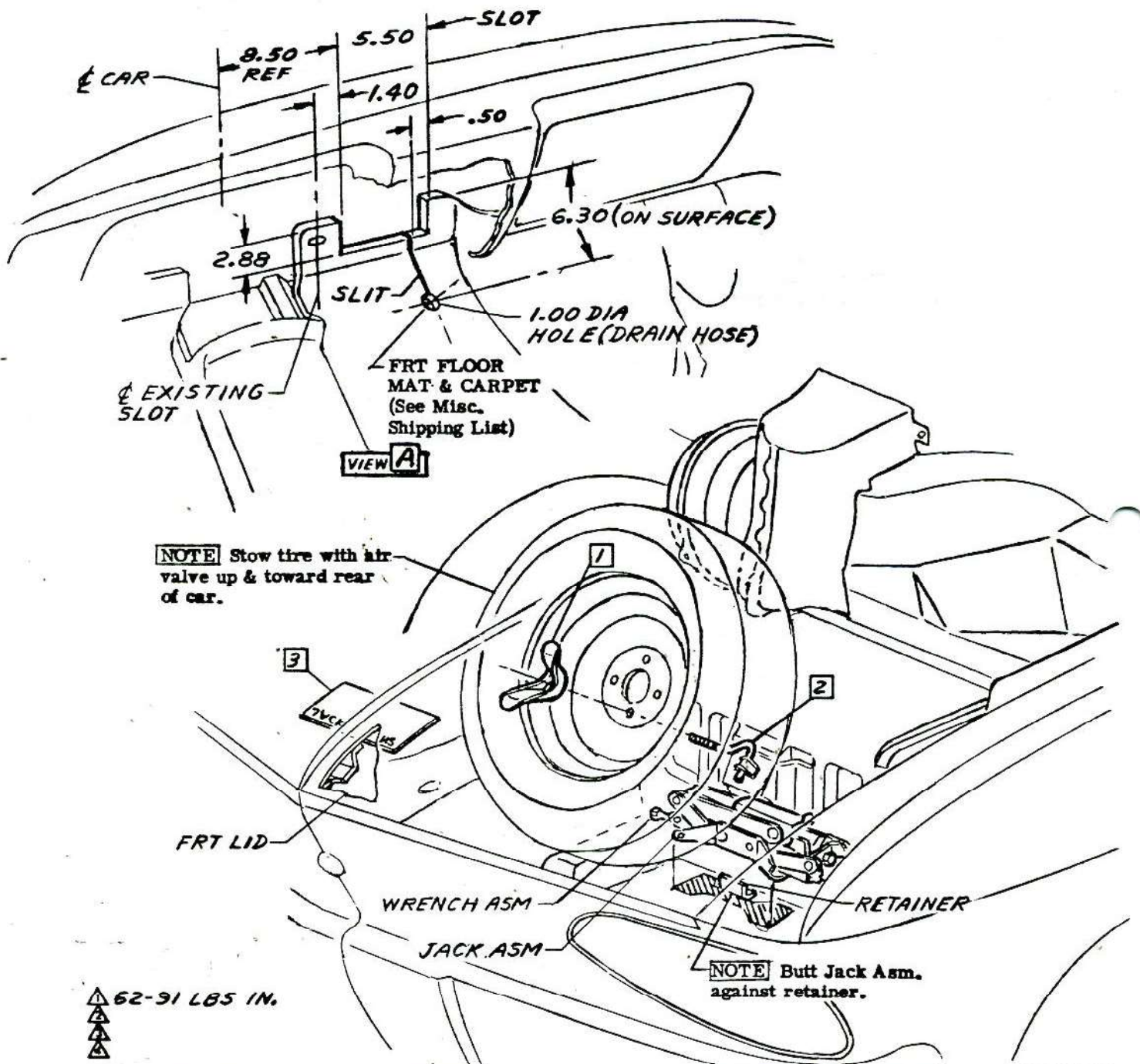
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ⚠ 1 3727540 NUT ASM.
2 3859065 BOLT-CLAMP

- 3 3859156 JACK INSTRUCTION
(CEMENT TO FRT. LID)



CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-JACK STOWAGE & FRT FLR MAT & CARPET		C64						
10100-500		A2.						
DWG PREL 2-21	WB REF: Prel. A2 L- L-	X SHEET						
DATE 2-21-64	L-73103 L- L-							

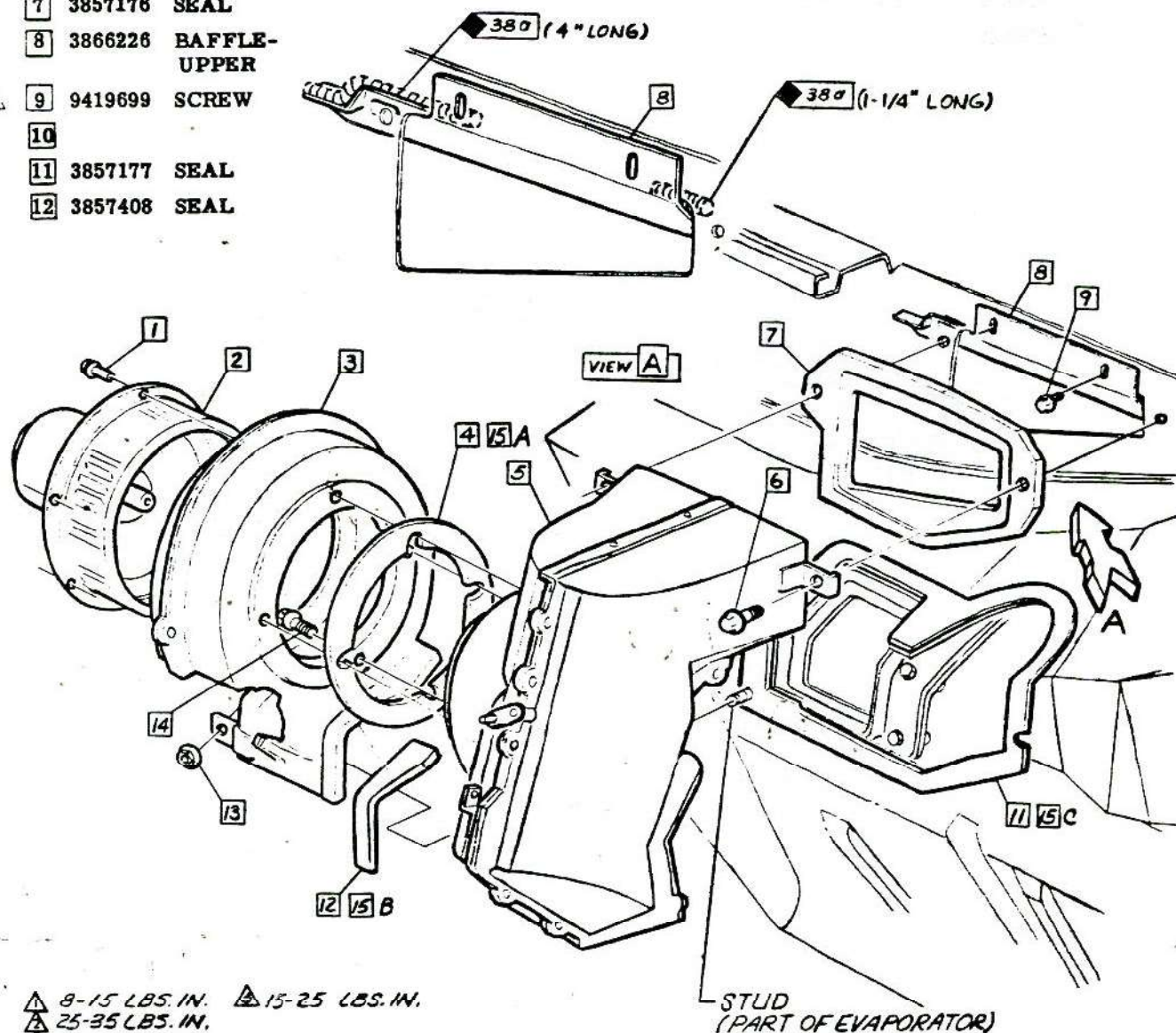


ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- | | | | | | | |
|-----|---------|------------------|------|-----------------------------|--------|---|
| ⚠ 1 | 9421821 | SCREW | ⚠ 13 | 3866846 | NUT | ③ |
| 2 | 3005136 | BLOWER MOTOR | 5 14 | 9421936 | SCREW | ⑤ |
| 3 | 3002573 | BLOWER CASE ASM. | 15 | 9981098 | CEMENT | |
| 4 | 3857099 | SEAL | | A-(Approx..009.oz)-To Inlet | | |
| 5 | 3854280 | INLET ASM. | | B-(Approx..004.oz)-To Case | | |
| ⚠ 6 | 9420065 | SCREW | | C-(Approx..002.oz)-To Inlet | | |
| 7 | 3857176 | SEAL | | (Approx..002.oz)-To Plenum | | |
| 8 | 3866228 | BAFFLE-UPPER | | | | |
| ⚠ 9 | 9419699 | SCREW | | | | |
| 10 | | | | | | |
| 11 | 3857177 | SEAL | | | | |
| 12 | 3857408 | SEAL | | | | |



- ⚠ 8-15 LBS. IN. ⚠ 15-25 LBS. IN.
 ⚠ 25-35 LBS. IN.
 ⚠ 10-15 LBS. IN.
 ⚠ 20-30 LBS. IN.

STUD
(PART OF EVAPORATOR)

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-BLOWER & AIR INLET		C64	5-2-65	8	3866228 BAFFLE REMOVED	68650	MS	
10100-500			2-7-65	9	WAS 3873950 SCREW			
DWG PREL 2-24		WB	REF: Prot. A3	L- 73249	L-			
DATE 4-12-64			L-	L-	L-			
		A3.						
		SHEET						



CHEVROLET

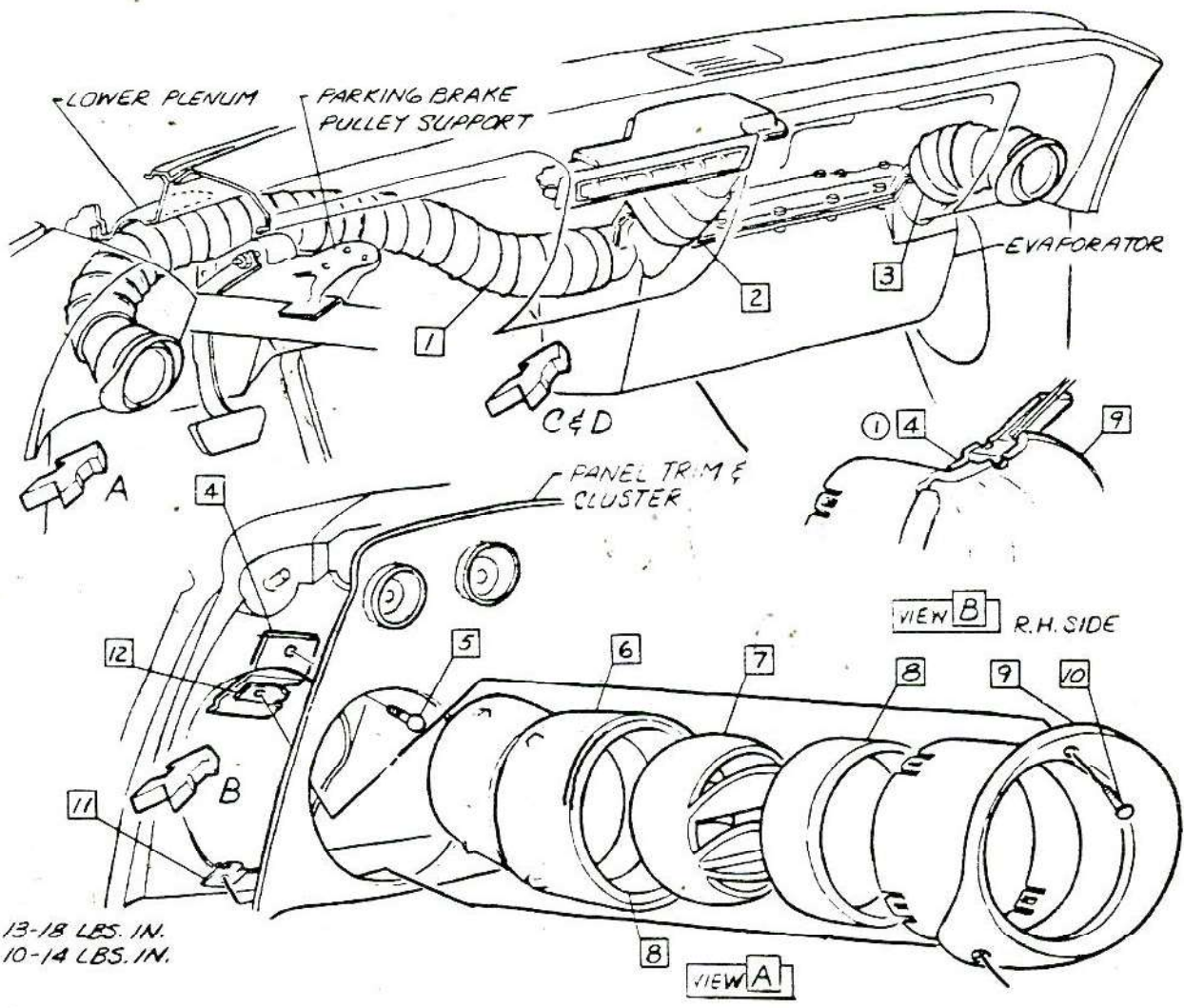
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERI

- ① 3858411 HOSE-L.H.
- ② 3858413 HOSE-CENTER OUTLET
- ③ 3858412 HOSE-R.H.
- ④ 3856468 RETAINER
- ② ① ⑤ 9422206 SCREW-L.H. SIDE ONLY
- ⑥ 3856471 ADAPTER
- ⑦ 3856472 DEFLECTOR
- ⑧ 3855562 SEAL

- ⑨ 3856467 BEZEL
- ⑩ 9414754 SCREW
- ⑪ 445344 "J" NUT
- ⑫ 9420749 "J" NUT



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-SIDE OUTLETS & AIR HOSES				C64	7-10-64	1	WAS SYMECL 12	—	WB	OP
10100-500					11-16-64	2	WAS 9418569 SCREW	15917	WB	GF
DWG PREL. 2-28 DATE 4-25-64				Ref. A5.						
WB REF: Prel. A4 L-73249 L-72730 L-73259 L-				A4.						
				<input checked="" type="checkbox"/> SHEET						



CHEVROLET

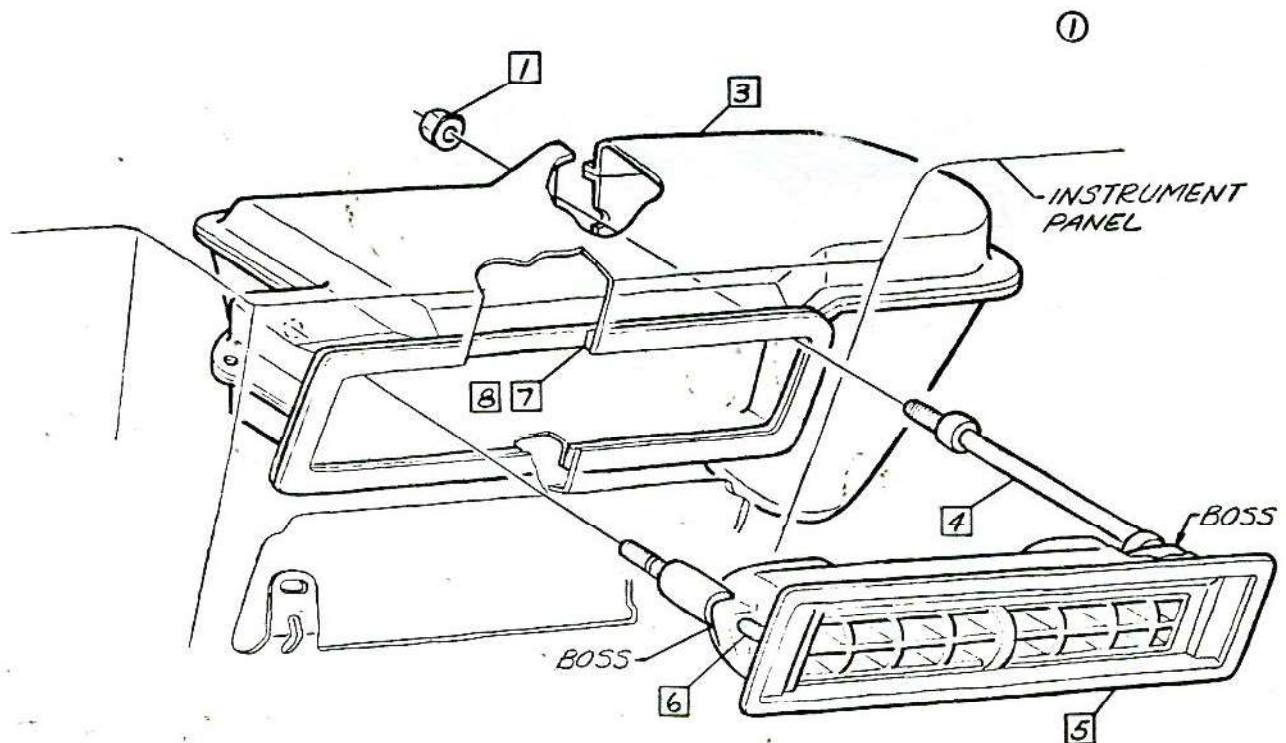
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3759924 NUT ASM
- 2 3857095 DUCT ASM
- 3 3873968 STUD-RH Install into boss on outlet asm
- 4 3857270 OUTLET ASM
- 5 3873967 STUD-LH Install into boss on outlet asm

- 7 3857273 GASKET-Cement to flange on duct asm.
- 8 9981098 CEMENT (APPROX .009 OZ)



15-20 LBS. IN.

VIEW D

* CHEVROLET MOTOR DIVISION, GMC *				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK.	
ER OUTLET					C64	7-27-64	1	VIEW C REMOVED	65582	WB	DF
						11-3-64	2	446161 P WASHER REMOVED	67142	WB	
10100-500					Ref. A4.		3	WAS 120361 NUT			
							4	TORQUE (1) WAS 20-30 LBS. IN.			
DWG PREL. 4-2					A5.		5	WAS 3857272 STUD			
							6	WAS 3857271 STUD			DF
DATE 8-12-64					SHEET						
REF: Prel. A5											
L- 73211 L-											
L- L- L-											

1965-176



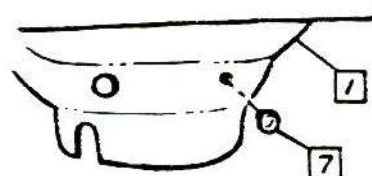
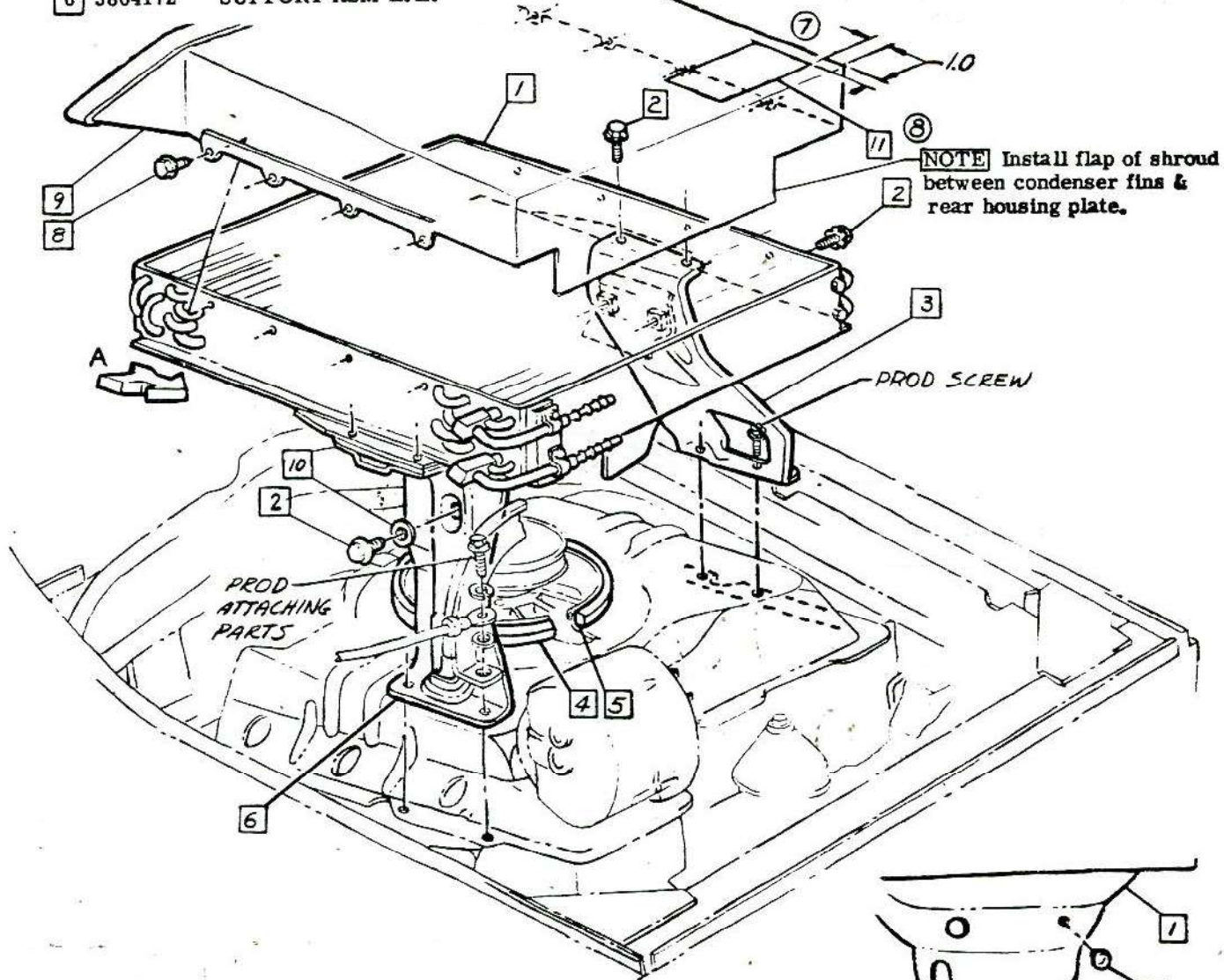
3862100

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- | | | | | | |
|-----|---------|---|---------|---------|-----------------------|
| ① 1 | 3869587 | CONDENSER ASM | 7 | 3721637 | PLUG |
| ② 2 | 187979 | SCREW | ⑥ ② ② 8 | 3873950 | SCREW |
| 3 | 3157843 | SUPPORT ASM R.H. | ③ 9 | 3869588 | SHROUD ASM |
| 4 | 3798176 | SEAL | ④ 10 | 3748358 | PL WASHER (L.H. ONLY) |
| 5 | 9981098 | CEMENT (Approx .03 oz)
Engine shroud flange to seal. | ⑤ 11 | 3815127 | DECAL |
| 6 | 3864172 | SUPPORT ASM L.H. | | | |



VIEW A

- ▲ 35-50 LBS IN
- ▲ 10-20 LBS IN
- ▲
- ▲

• CHEVROLET MOTOR DIVISION, GMC •					UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
AIR CONDITIONING-CONDENSER ASM					C64	2-31-64	1	WAS 3855374 CONDENSER	64774	TH	
10100-500							2	ITEM 8 & TORQUE ADDED			
DWG PREL 4-17							3	ITEM 9 ADDED			
DATE REL 4-17							4	ITEM 10 ADDED	15843		
REF: Prel. B1 L-72245 L-75717							5	ITEM 11 ADDED	—		DF
L- L- L-					B1.	12-30-64	6	WAS 3861264 SCREW	66967	JK	CI
						-19-65	7	DECAL DWG. REVISED	5952	BY	
							8	INSTALLATION NOTE ADDED			CI
					<input type="checkbox"/> SHEET <input checked="" type="checkbox"/>						

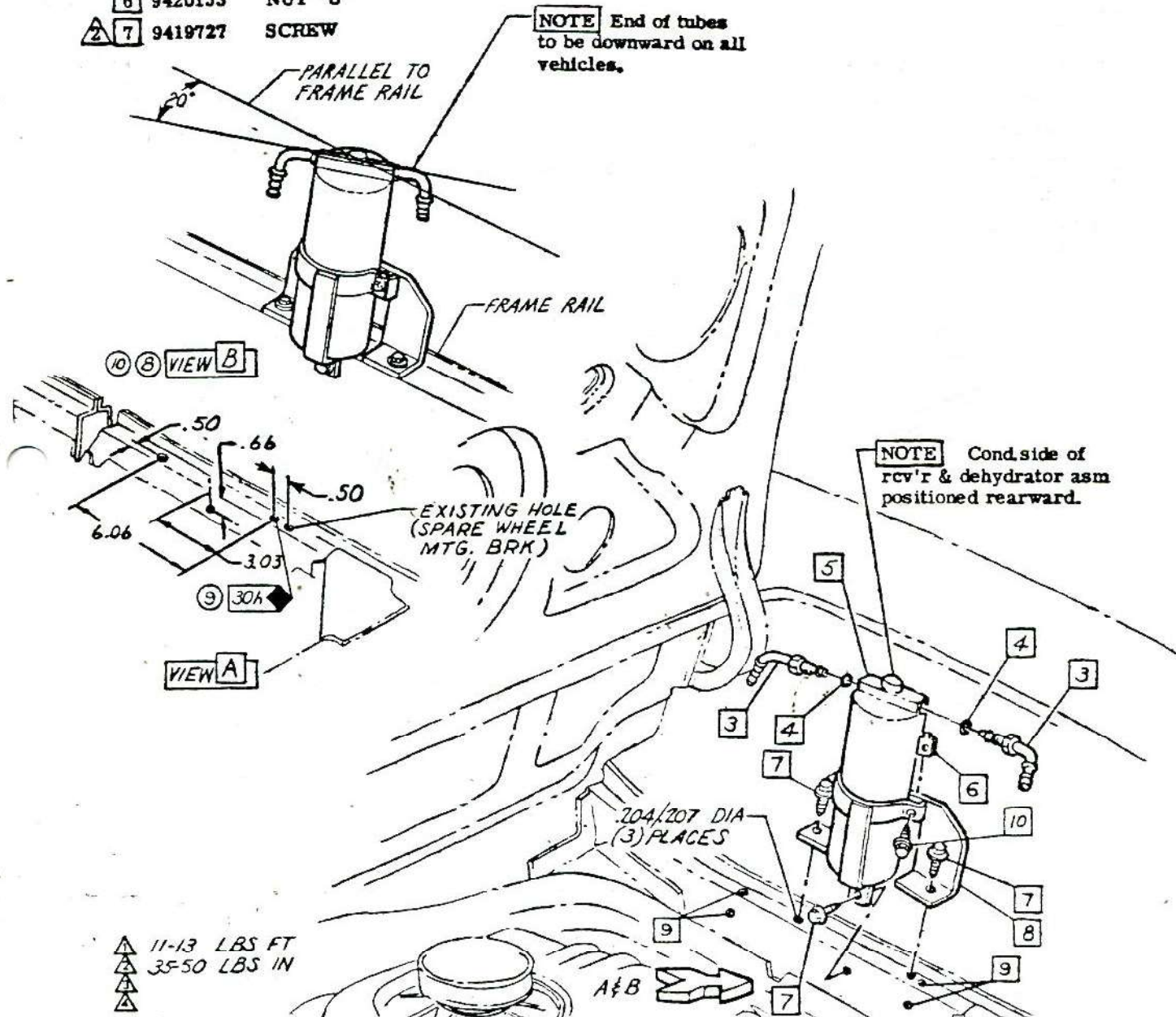
3862100

CORVAIR 10000 SERIES

- | | | | |
|---|---------|---|--|
| <div style="border: 1px solid black; padding: 2px;">1</div> | | <div style="border: 1px solid black; padding: 2px;">8</div> 3862820 | BRACKET ASM |
| <div style="border: 1px solid black; padding: 2px;">2</div> | | <div style="border: 1px solid black; padding: 2px;">9</div> 9981145 | SEALER (APPROX 3
INCHES PER JOB)-SPARE
WHEEL MTG BRACKET
-4 HOLES |
| <div style="border: 1px solid black; padding: 2px;">① 3</div> | 3799317 | TUBE ASM | |
| <div style="border: 1px solid black; padding: 2px;">4</div> | 8526398 | "O" RING | |
| <div style="border: 1px solid black; padding: 2px;">5</div> | 3155342 | RCV'R & DEHYDRATOR ASM | <div style="border: 1px solid black; padding: 2px;">② 10</div> 9420065 |
| <div style="border: 1px solid black; padding: 2px;">6</div> | 9420153 | NUT "U" | SCREW |
| <div style="border: 1px solid black; padding: 2px;">② 7</div> | 9419727 | SCREW | |
- NOTE**

 End of tubes
to be secured as all

NOTE End of tubes to be downward on all vehicles.



1 11-13 LBS FT
2 35-50 LBS IN
3
4

 $A \notin B$

CHEVROLET MOTOR DIVISION, GMC		UPC	DATE SYM	REVISION RECORD	AUTH. DR. CX
AIR CONDITIONING-RECEIVER & DEHYDRATOR		C 64	2-20-64 8 VIEW B ADDED	6772	CK
			9 LUBE SYM ADDED	15344	25 CT
			4-23-65 10 VIEW B REDRAWN & REVISED	10038	K.M.C.
10100-500		B2.			
DWG PREL 4-17 Jm REF: Prel. 32 L-72245L-		<input checked="" type="checkbox"/> SHEET			
DATE REL 4-17					

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERI

1	6550111	COMPRESSOR ASM	11	3828942	BRACKET ASM
2	120394	P. WASHER	12	274840	BOLT
3	3816622	NUT	13	3794212	BOLT
4	3828943	BRACKET ASM	14	9417815	BOLT
5	180129	BOLT	15	120380	L. WASHER
6	3845052	BELT	16	3828944	BUSHING
7	120377	NUT	17	122126	BOLT
8	103321	L. WASHER	18	444684	BOLT
9	3779986	P. WASHER	19	187119	L. WASHER
10	3833498	SUPPORT ASM	20	181591	BOLT
			21	9419275	WASHER
			22	3880744	BRACE

① The following parts are installed the same as R. P. O. K84

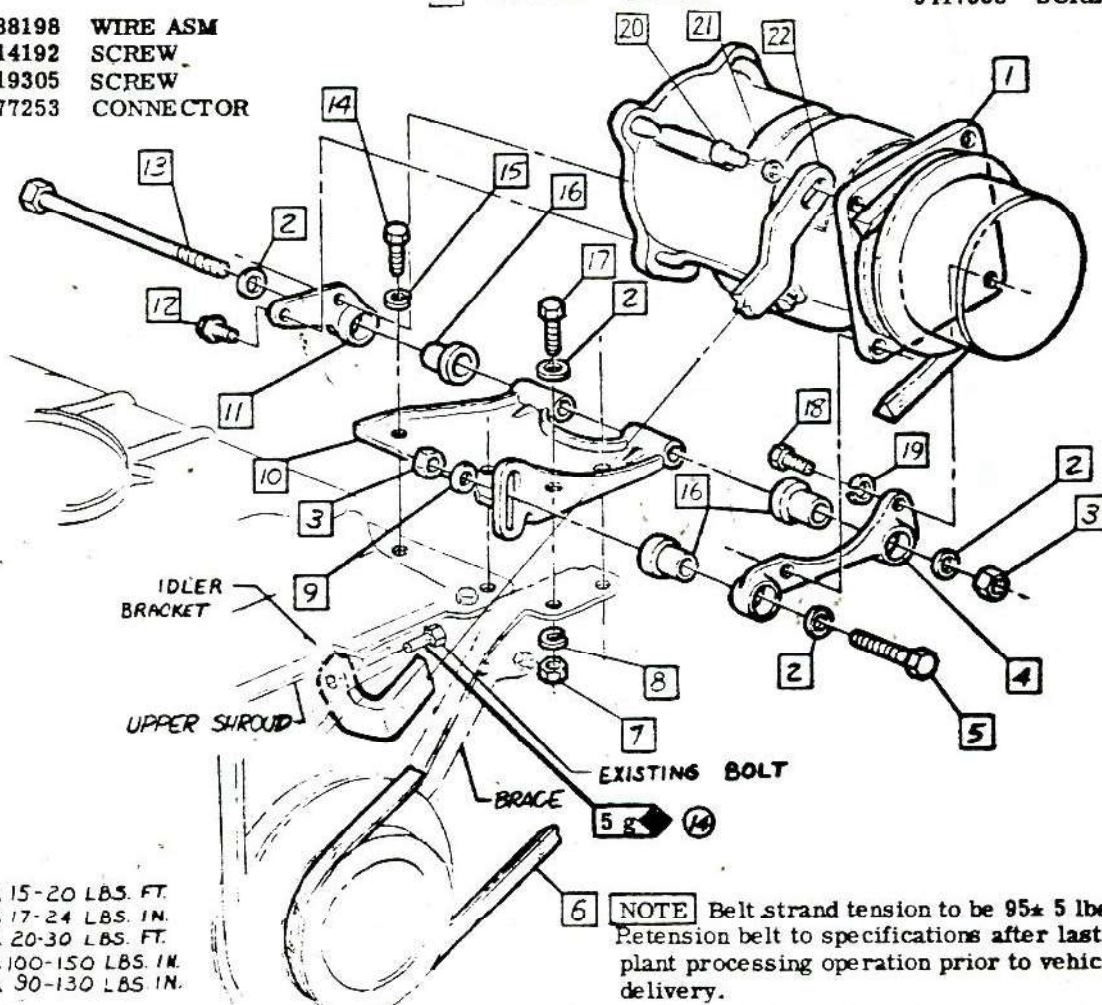
① The following parts are installed the same as regular production:

(11) 3873877 ENGINE ASM (AS SHIPPED)
 3874401 R. P. O. M35
 3873879 R. P. O. L62
 3874403 RPO L62 WITH RPO M35
 3851971 DUCT & DAMPER ASM L.H.
 3851994 SHROUD ASM-ENG UPPER
 3156432 THERMOSTAT ASM
 7025025 CARBURETOR ASM
 1100698 GENERATOR ASM
 3787922 PIPE ASM-GAS R.H.

● The following parts are installed the same as regular production 10700.

3851972 COVER-EXH DUCT
9417558 SCREW

2988198 WIRE ASM
9414192 SCREW
9419305 SCREW
2977253 CONNECTOR



NOTE Belt strand tension to be 95± 5 lbs.
 Retension belt to specifications after last
 plant processing operation prior to vehicle
 delivery.

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
IR CONDITIONING-COMPRESSOR OUNTING				C64		1	387441 HAS 3873309	65521	BT	
							387441 HAS 3873313			
10100-500				C1.			3873373 HAS 3873311			
							3874423 HAS 3873315			
DWG PREL 3-47 DATE REL. 4-27				SHEET	3-3-65	12	TEMP. 2-11-65	65255	WL	
							TABLE ADDED			
REF: Prel. C1 L- L- I- I- I-					4-23-65	2	WAS 3873315 WASHER	65255	LC	C1
					5-4-65	14	LUB SYM ADDED	70791	LS	C

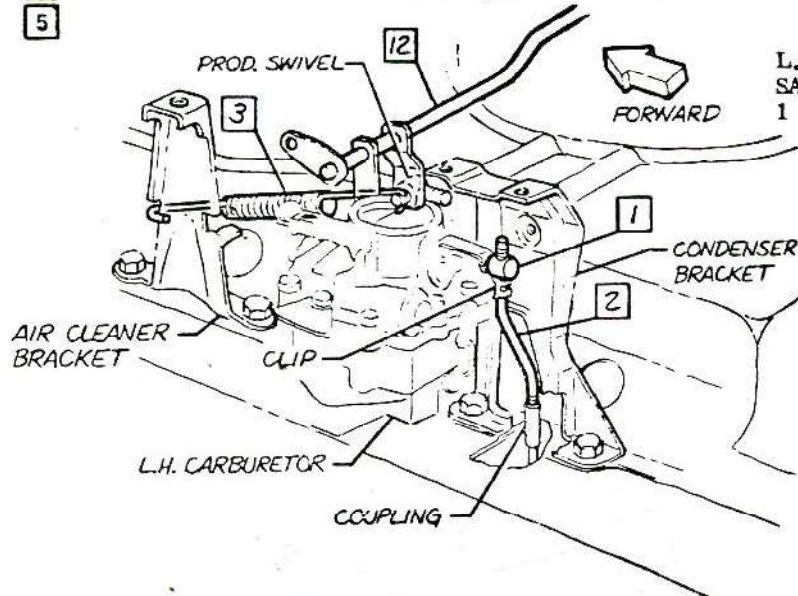


ASSEMBLY INSTRUCTIONS

3862100

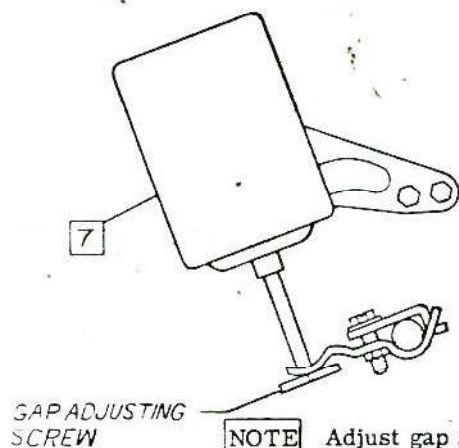
CORVAIR 10000 SERIES

- | | | |
|--------------------------|----------------------------|--------------------------------------|
| 1 3813788 SWIVEL | 6 3759924 NUT | 10 3856673 LEVER IDLE CONTROL |
| 2 3819239 ROD-CHOKE L.H. | 7 3875860 CONTROL ASM-IDLE | 11 Evaporator to compressor wire asm |
| 3 3787041 SPRING | 8 3856674 CLAMP | 12 3813760 SHAFT ASM.-CROSS |
| 4 9419320 SCREW | 9 9421033 SCREW | |
| 5 | | |



L.H. AIR CHOKE ADJUSTMENT PROCEDURE SAME AS REG. PROD. (U.P.C. 6) EXCEPT STEPS 1 & 2 REPLACED BY:

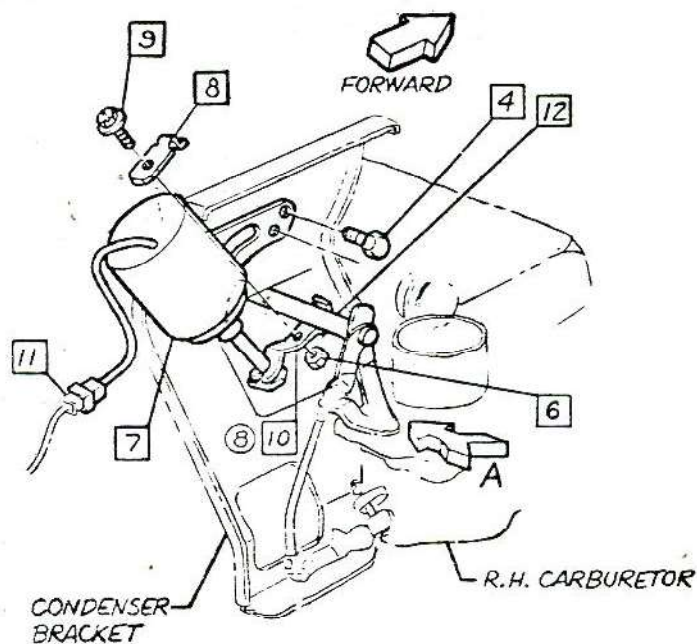
1. Before installing condenser bracket & carburetor, thread choke rod into coupling approx. 26 turns or to .65 engagement.
2. After installing condenser bracket & carburetor, hold choke blade in closed position & while holding choke rod upward against internal stop, thread swivel onto choke rod until swivel enters freely into choke valve lever, then back out rod two (2) turns.



NOTE Adjust gap setting by turning gap adjusting screw to maintain +50 R.P.M. over recommended curb idle when air conditioning is "on". (Compressor clutch engaged).

VIEW A

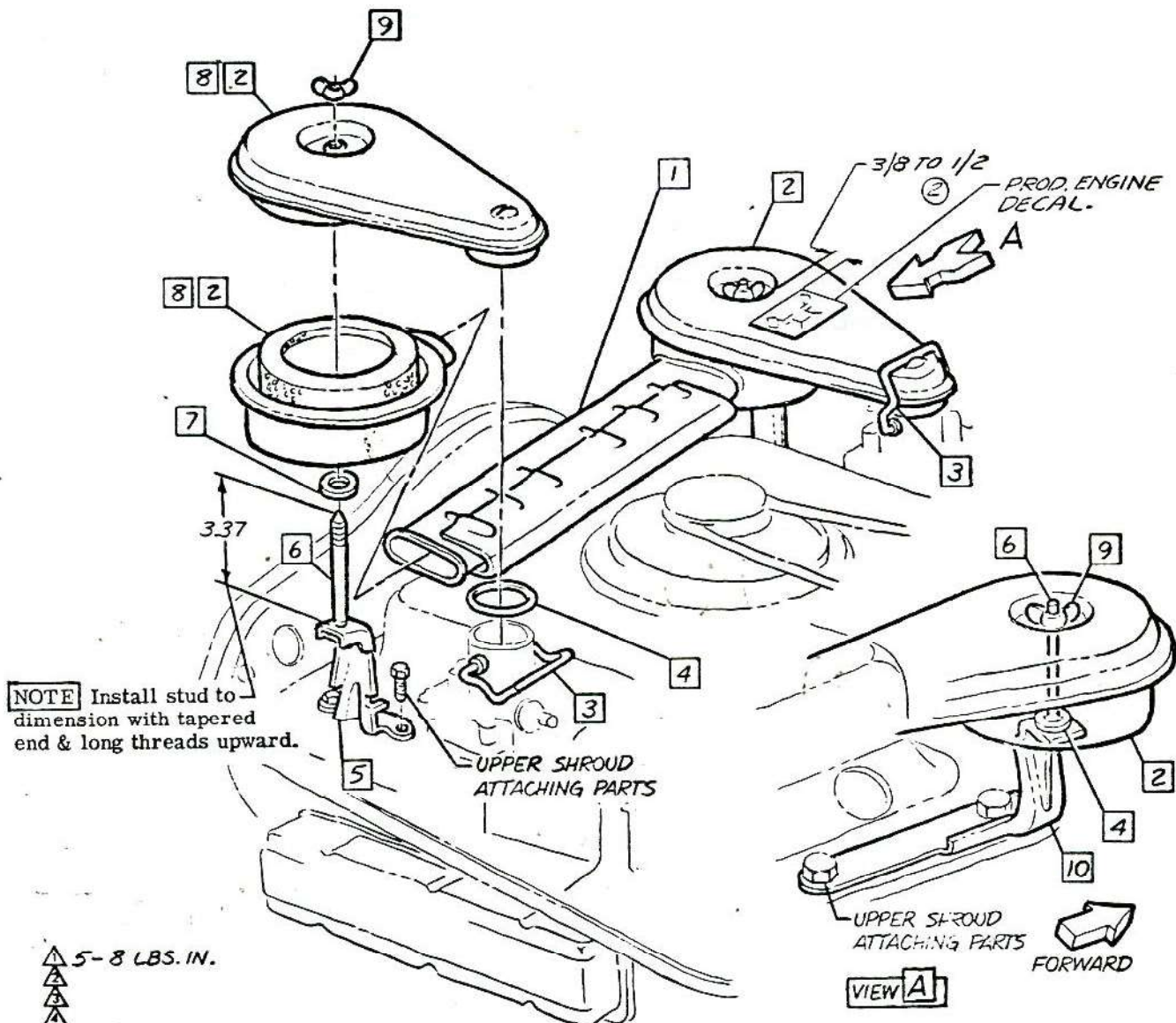
- 15-22 LBS. IN.
- 20-30 LBS IN



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-IDLE CONTROL & CHOKE ROD INSTALLATION.				C64	2-23-65	7	REV. 1 ADDED	15377	UT	
10100-500				C2.	2-23-65	8	WAS 9420526 SCREW	15375	CH	
DWG PREL. 3-24 6.W. REF: Prel. C4 L-72041 L-				7 SHEET		10	ITEM 6 ADDED			
DATE REL. 4-27 L- L- L-										

- | | | |
|---|-----------|---------------------------|
| 1 | 3794222 | INTAKE ASM-AIR |
| 2 | 6420891-2 | AIR CLEANER ASM-L. & R.H. |
| 3 | 3788515 | CLAMP |
| 4 | 3799840 | GASKET |
| 5 | 3782051 | BRACKET ASM-L.H. |
| 6 | 3718921 | STUD |

- | | | |
|----|--------------------------|------------------|
| 7 | 5646135 | GASKET |
| 8 | PART OF AIR CLEANER ASM. | |
| 9 | 9420440 | NUT-WING |
| 10 | 3813520 | BRACKET ASM-R.H. |



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-AIR CLEANER INSTALLATION				C64	6-29-64	1	WAS 5419025-B AIR CLEANER	61400	SW	CF
					12-14-64	2	PROD DECALED DIM. ADDED	66547	JC	CI
10100-500				C3.						
DWG PREL. 3-18	GW	REF: Prel. C2	L-	L-						
DATE REL. 4-27		L-	L-	L-						
				SHEET	X					



CHEVROLET

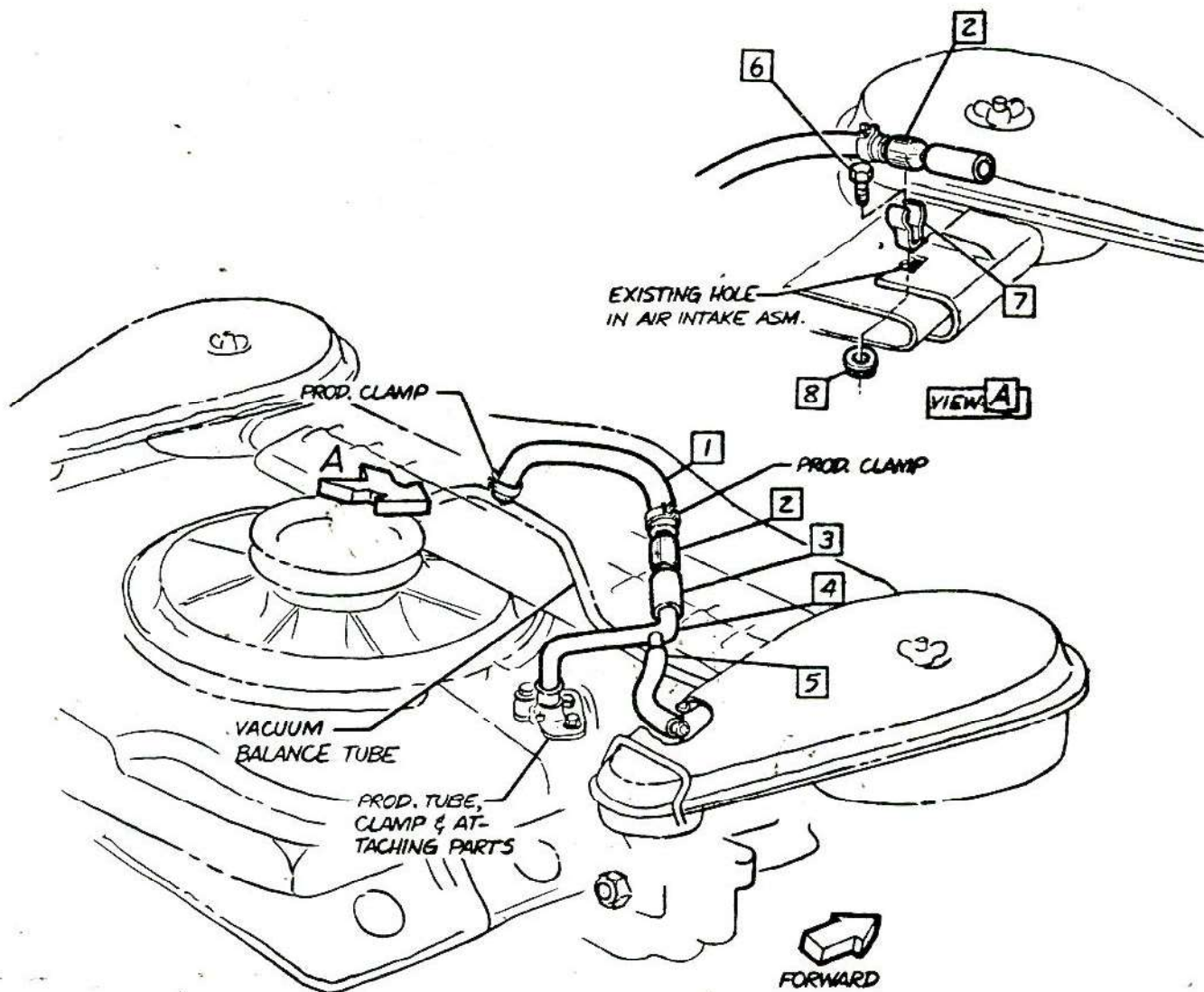
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIE

- | | | |
|---|---------|-----------|
| 1 | 3794219 | HOSE |
| 2 | 6419551 | VALVE ASM |
| 3 | 3794213 | HOSE |
| 4 | 3794220 | TUBE ASM |
| 5 | 3823254 | HOSE |

- | | | |
|---|---------|-------|
| 6 | 456867 | SCREW |
| 7 | 3830647 | CLAMP |
| 8 | 9419842 | NUT |
- ⚠



⚠ 15-25 LBS.IN.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
AIR CONDITIONING-CRANKCASE VENTILATION				C64						
10100-500				C4.						
DWG PREL. 3-20	GW	REF: Prel. C3	L-							
DATE REL. 4-27		L-63592	L-							
				✓ SHEET						



CHEVROLET

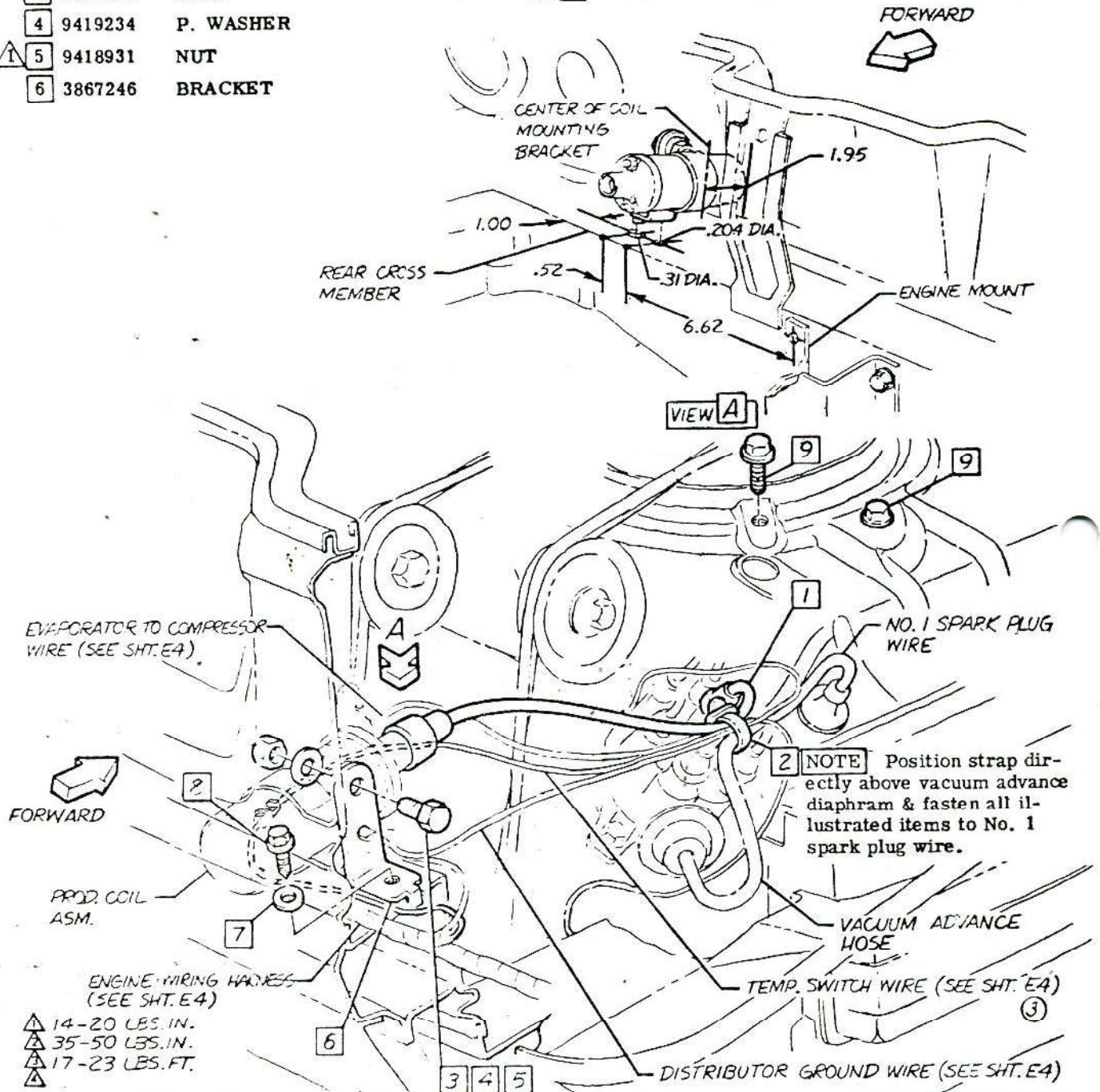
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 2978796 WIRE ASM-HI TENSION
- 2 4778650 STRAP
- 3 9419346 BOLT
- 4 9419234 P. WASHER
- 1 5 9418931 NUT
- 6 3867246 BRACKET

- 7 120392 WASHER
- 2 8 9414192 SCREW
- 3 9 423553 SCREW-USED AS PLUG



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING - COIL MOUNTING				C64	3-2-65	2	WIRE ROUTING REVISED	65903	65903	WJ/DF
10100-500				C5.	3-2-65	3	WIRE ROUTING REVISED	65903	65903	WJ/DF
DWG PREL. 4-13 GW REF: Prel. C5 L-75593 L-				SHEET	3-19-65	4	NES 446188 WASHER	65903	65903	WJ/DF
DATE REL. 4-13 L- L- L-										



3862100

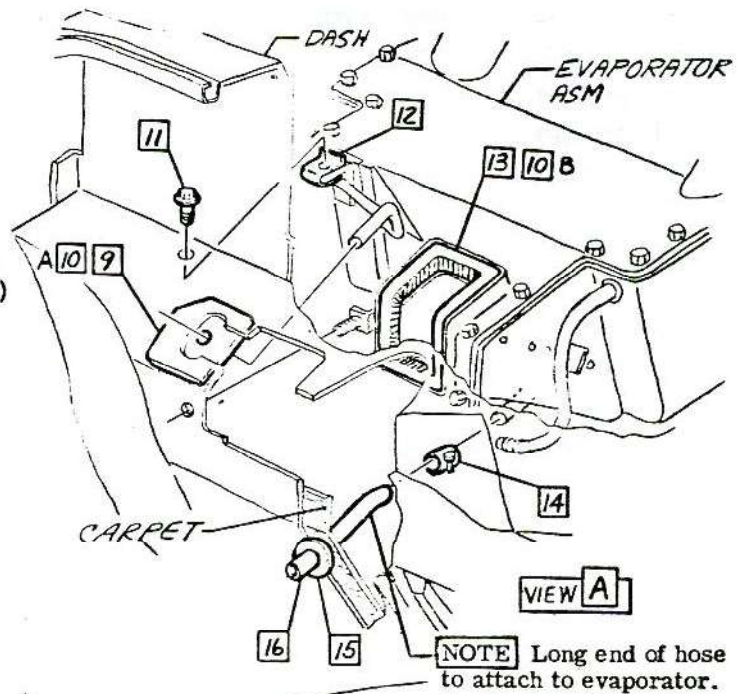
ASSEMBLY INSTRUCTIONS

3862100

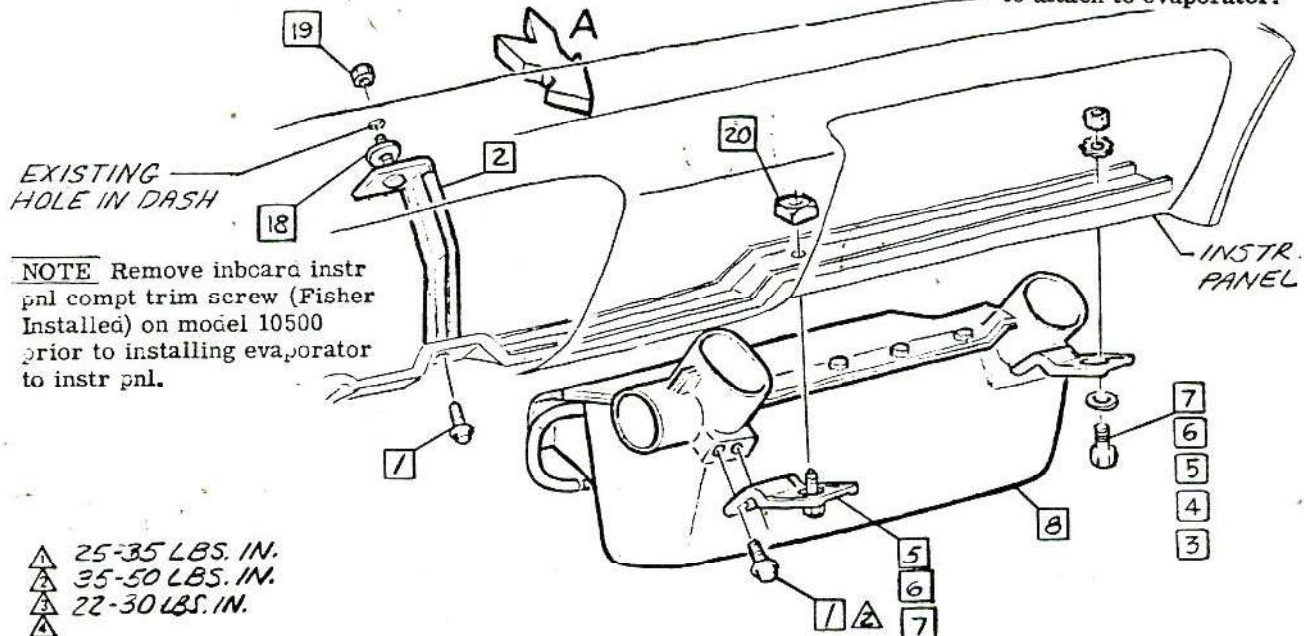
CORVAIR 10000 SERIES

- 1 9419727 SCREW
- 2 3863893 BRACE
- 3 134551 NUT
- 4 174916 L. WASHER
- 5 3857964 BRACKET
- 6 9419892 P. WASHER
- 7 9419565 BOLT
- 8 3857027 EVAPORATOR ASM.
- 9 3858388 SEAL
- 10 9981098- CEMENT
A-SEAL TO DASH (APPROX. .09 OZ.)
B-SEAL TO EVAP. (APPROX. .14 OZ.)
- 11 9419245 SCREW
- 12 9420153 "U" NUT
- 13 3858387 SEAL
- 14 9421062 CLAMP
- 15 3873954 GROMMET
- 16 3858414 HOSE - Push hose thru slit in carpet
- 17

- 18 3868762 WASHER-SPL.
- 19 271172 NUT
- 20 3777244 NUT-SPL.



NOTE Long end of hose to attach to evaporator.



- 25-35 LBS. IN.
- 35-50 LBS. IN.
- 22-30 LBS. IN.

• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
EVAPORATOR MOUNTING				C64	10-12-64	8	WAS 3798298 GRUMMET	66034	314	
						9	9980607 CEMENT (.02 OZ.)			OF
					12-14-64	10	SCREW NOTE ADDED	66547	JC	CI
10100 - 500				D1.						
DWG PREL. 4-6	BM	REF: Prel. D1	L-73249	L-75237						
DATE 2-4-6		L-	L-	L-						
SHEET										

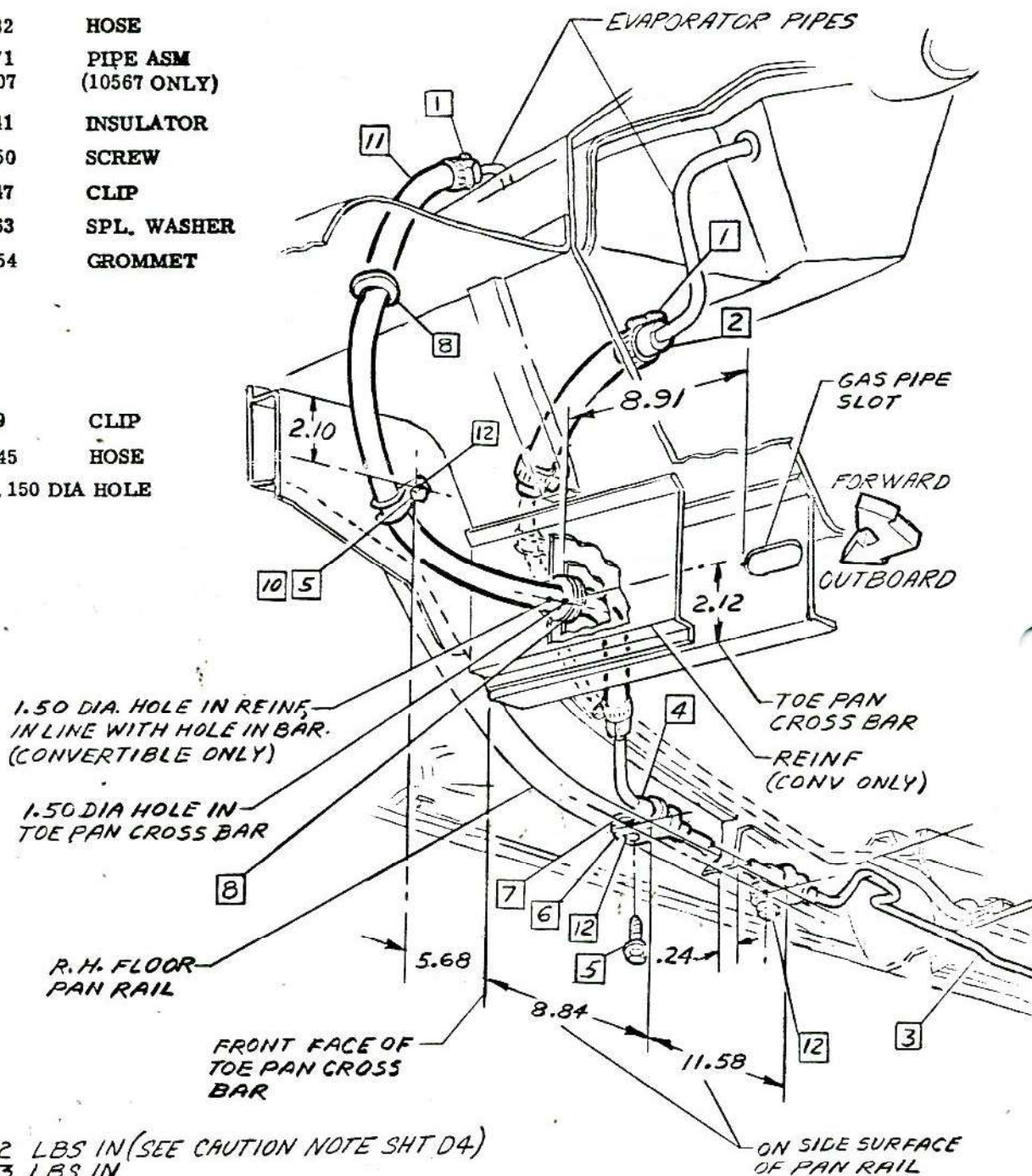


PNEUMATIC

ASSEMBLY INSTRUCTIONS

3862100 CORVAIR 10000 SERIES

- | | | | |
|----|----|--------------------|--------------|
| 1 | 1 | 3840818 | CLAMP |
| | 2 | 3868732 | HOSE |
| | 3 | 3859171 | PIPE ASM |
| | | 3868707 | (10567 ONLY) |
| | 4 | 3727841 | INSULATOR |
| 9 | 2 | 3873950 | SCREW |
| | 6 | 3749747 | CLIP |
| | 7 | 3755763 | SPL. WASHER |
| 7 | 8 | 3873954 | GROMMET |
| 8 | 9 | | |
| 10 | 10 | 120529 | CLIP |
| | 11 | 3792345 | HOSE |
| | 12 | .147/.150 DIA HOLE | |



• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REV	RECORD	AUTH	DR	CK
AIR CONDITIONING - HOSES, PIPES & GROMMETS		C64	12-14-64	7	WAS 3798250 GROMMET	6603451			
10100-500				8	9980607 CEMENT (.08 C2.)				DF
DWG PREL 4-22-64		REF. D 3		9	WAS 3861264 SCREW	6696751			DF
DATE REL 4-30-64		D2.		10	TORQUE (1) WAS 33-35 LBS. IN.	6812351			DF
REF: Prel. D2 L-73696 L-65030		<input checked="" type="checkbox"/> SHEET 1							
L-65004 L-									

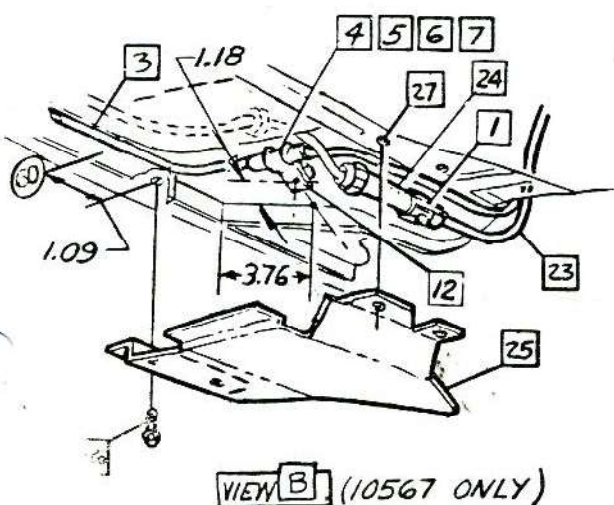
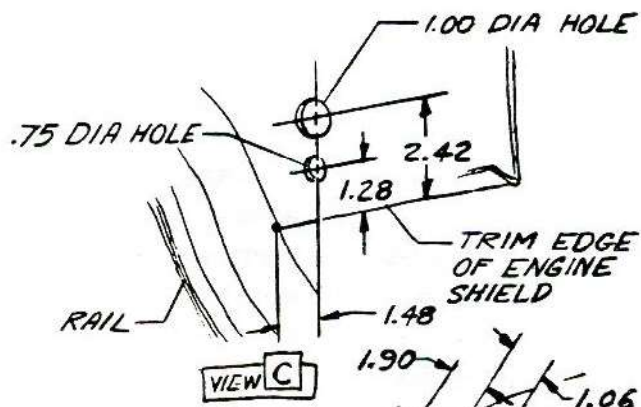


P H E T R O L E T

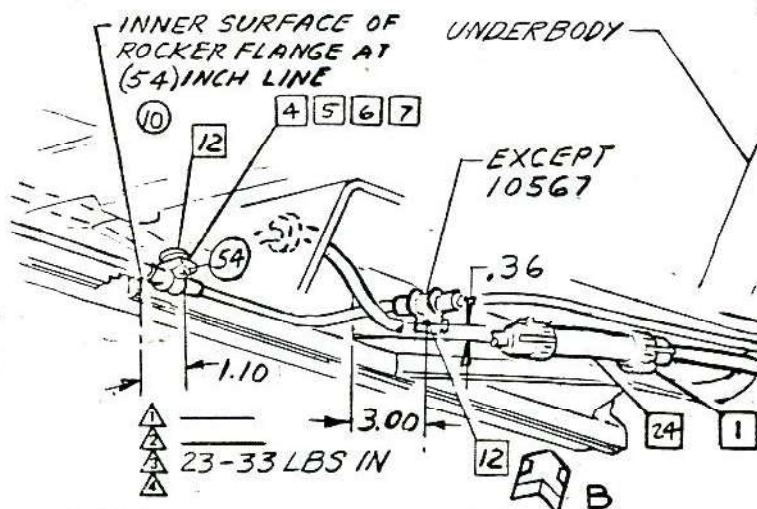
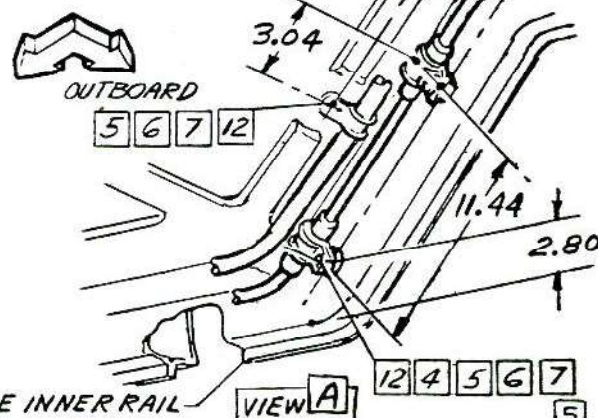
ASSEMBLY INSTRUCTIONS

3862100 CORVAIR 10000 SERIES

- 21 3873952 GROMMET
- 22 3873953 GROMMET
- 8 23 3870207 PIPE ASM
3868706 (10567 ONLY)
- 24 3816431 HOSE
- 25 3868739 SHIELD
- 9 26 3873950 SCREW
- 27 Position 25 to underbody and use as template to drill (4) .147/.150 dia. holes.



FORWARD



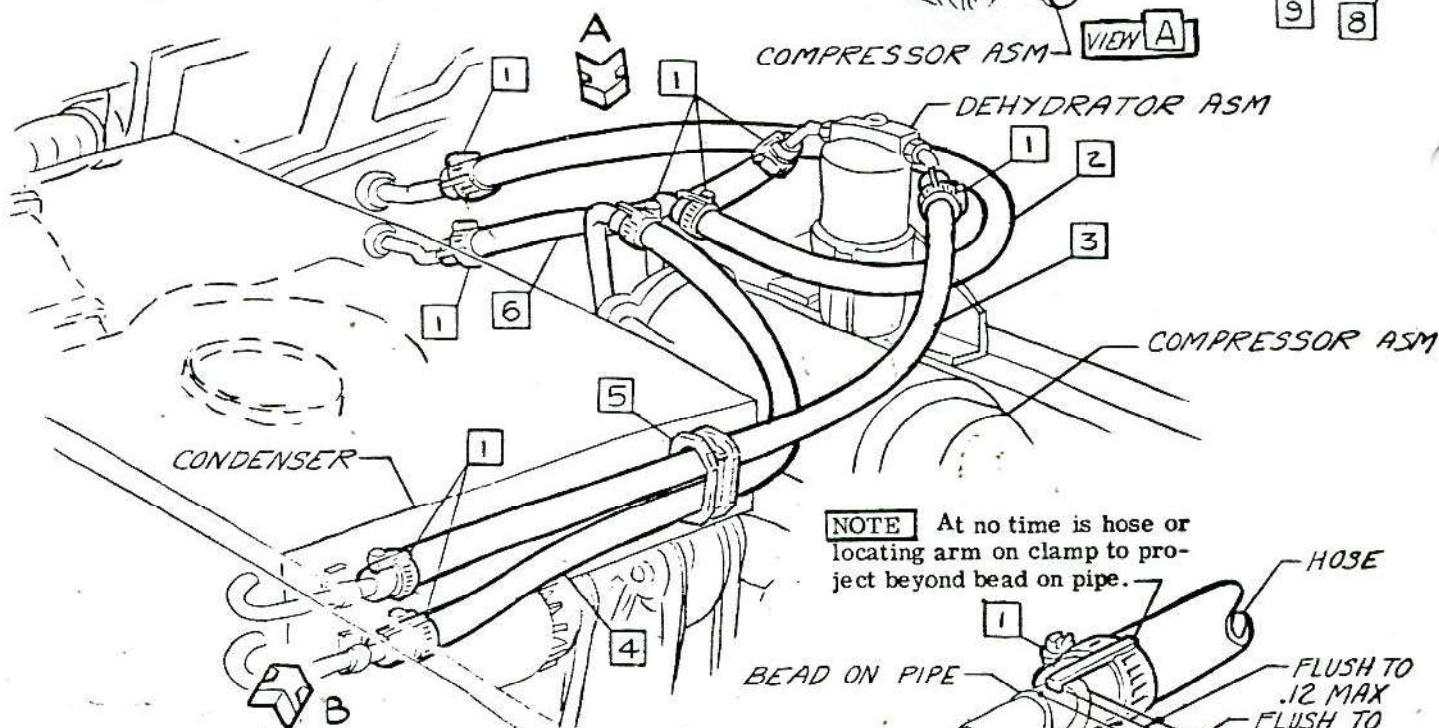
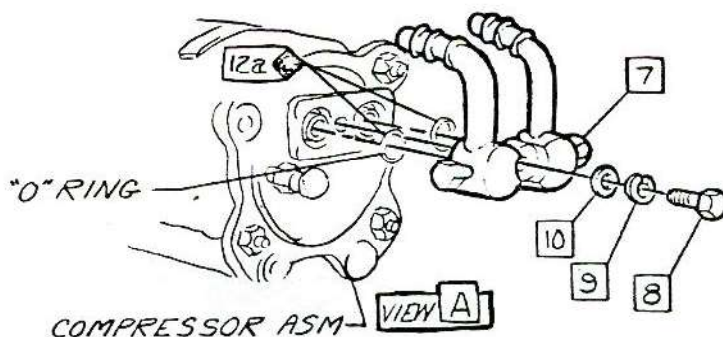
• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
AIR CONDITIONING - HOSES, PIPES & GROMMETS		C64	10-27-64	B	3870207 WAS 3870206	66467	84	
10100-500		REF. D 2			3868706 WAS 3870206			
DWG PREL 4-22 BM REF: Prel. D3 L-73696L-65030		D3.			9 WAS 3861264 SCREW	66967		
DATE REL 4-30 L-65004L- L-		SHEET			10 WAS 50" INCH LINE	15928	DF	

- | | | | |
|---|----|---------|-------------|
| ① | 1 | 3840818 | CLAMP |
| | 2 | 3792339 | HOSE |
| | 3 | 3792345 | HOSE |
| | 4 | 3870203 | HOSE |
| | 5 | 3770259 | CLIP SPL. |
| | 6 | 3793823 | HOSE |
| | 7 | 3855375 | FITTING ASM |
| ② | 8 | 181638 | BOLT |
| | 9 | 103321 | L. WASHER |
| | 10 | 120394 | SPL. WASHER |

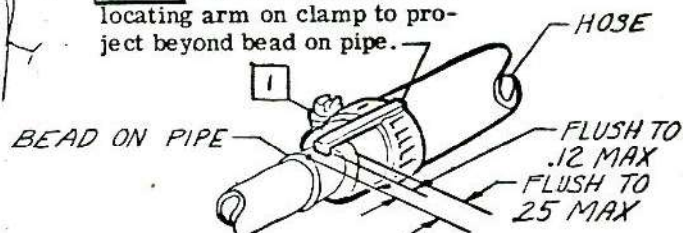
The following parts are installed the same as UPC L87.

- | | |
|---------|------------|
| 3869520 | CLAMP ASM. |
| 3863667 | HOSE |
| 3851897 | CONNECTOR |
| 9417227 | RIVET |

CAUTION Hose clamp screw torques of 25-32 lbs. in. are for initial installation only, & will drop off. Residual torques must not be less than 10 lbs. in. at any time. If torques fall less than 10 lbs. in. after initial installation, clamp screw should be retightened to 20-25 lbs. in.



NOTE At no time is hose or locating arm on clamp to project beyond bead on pipe.



VIEW B TYPICAL FOR ALL HOSES

⑦ 25-32 LBS IN (SEE CAUTION NOTE)
17-33 LBS FT

* CHEVROLET MOTOR DIVISION, GMC *			UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
HOSES & FITTING ASSEMBLY			C64	12-19-69	7	TORQUE (1) WAS 30-35 LBS. IN.	66123	BR	
10100 - 500					8	CAUTION NOTE REVISED			CI
DWG PREL 4-9 BM REF: Prel. D4 L-72345-L			D4.						
DATE REL 4-9 L- L- L-									
			SHEET						



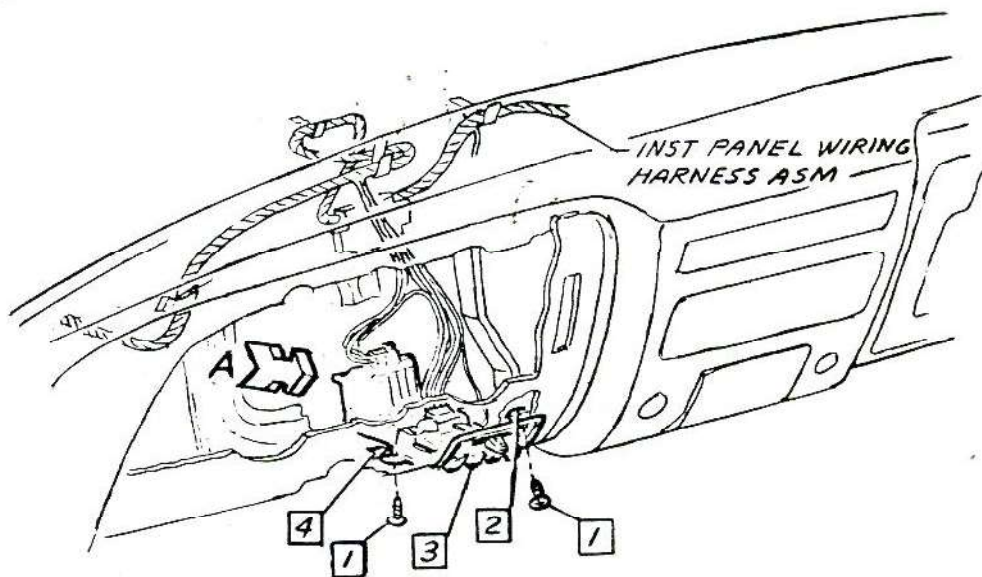
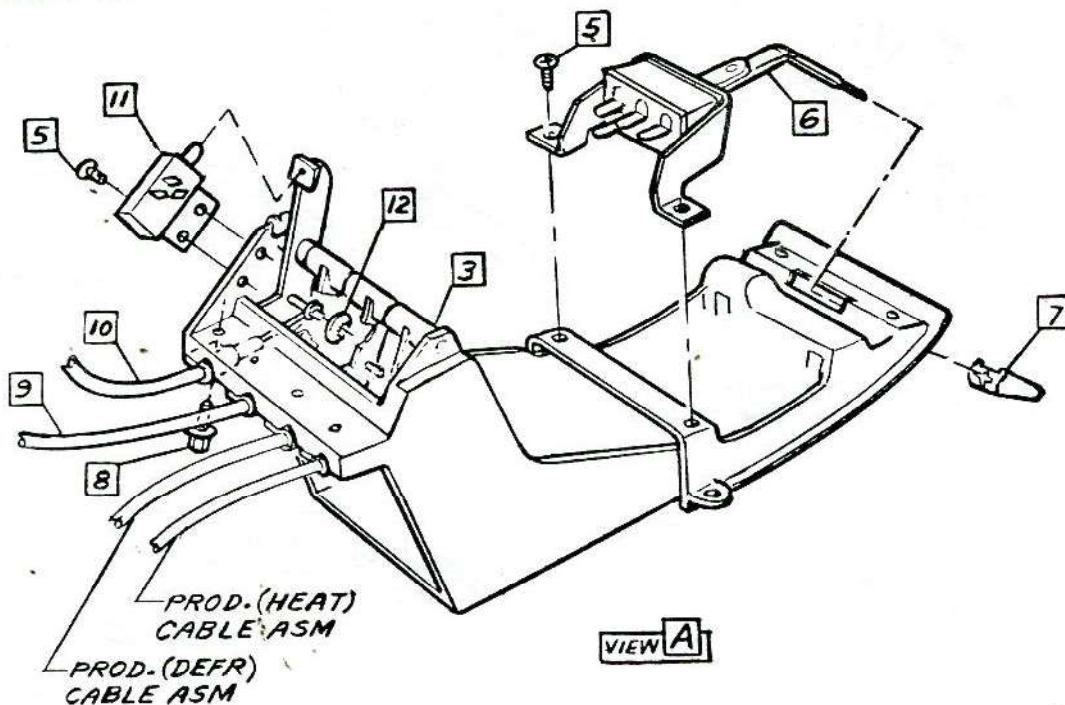
G M C O L E T

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- | | | |
|-----------------------|------------------------------------|-------------------------------------|
| 1 3839187 SCREW | 6 3855028 SWITCH ASM | 10 3861650 CABLE ASM (COOL CONTROL) |
| 2 9420137 "J" NUT | 7 3857121 KNOB | 11 3870248 SWITCH ASM (AIR SEL) |
| 3 3855624 CONTROL ASM | 8 3873950 SCREW | 12 3126659 CABLE NUT |
| 4 3860140 "J" NUT | 9 3873955 CABLE ASM (AIR SHUT OFF) | |
| 5 9420890 SCREW | | |



- ▲ 15-20 LBS IN.
- ▲ 30-40 LBS IN.
- ▲
- ▲

• CHEVROLET MOTOR DIVISION, GMC •			UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-CONTROL ASM			C64	6-25-64	1	WAS 3833221 SCREW	64416	FM	DF
10100-500				7-12-64	2	WAS 3255029 SWITCH	65684	FM	WB
DWG PREL 3-31 FM REF: Prel. E19 L-75237 L-				8-12-64	3	WAS 273445 SCREW	65827	FM	DF
DATE REL 5-8				10-13-64	4	WAS 3861652 CABLE	66027	FM	
					5	WAS 3861264 SCREW	66967		DF
			E1.						
			<input type="checkbox"/> SHEET <input checked="" type="checkbox"/>						



CHEVROLET

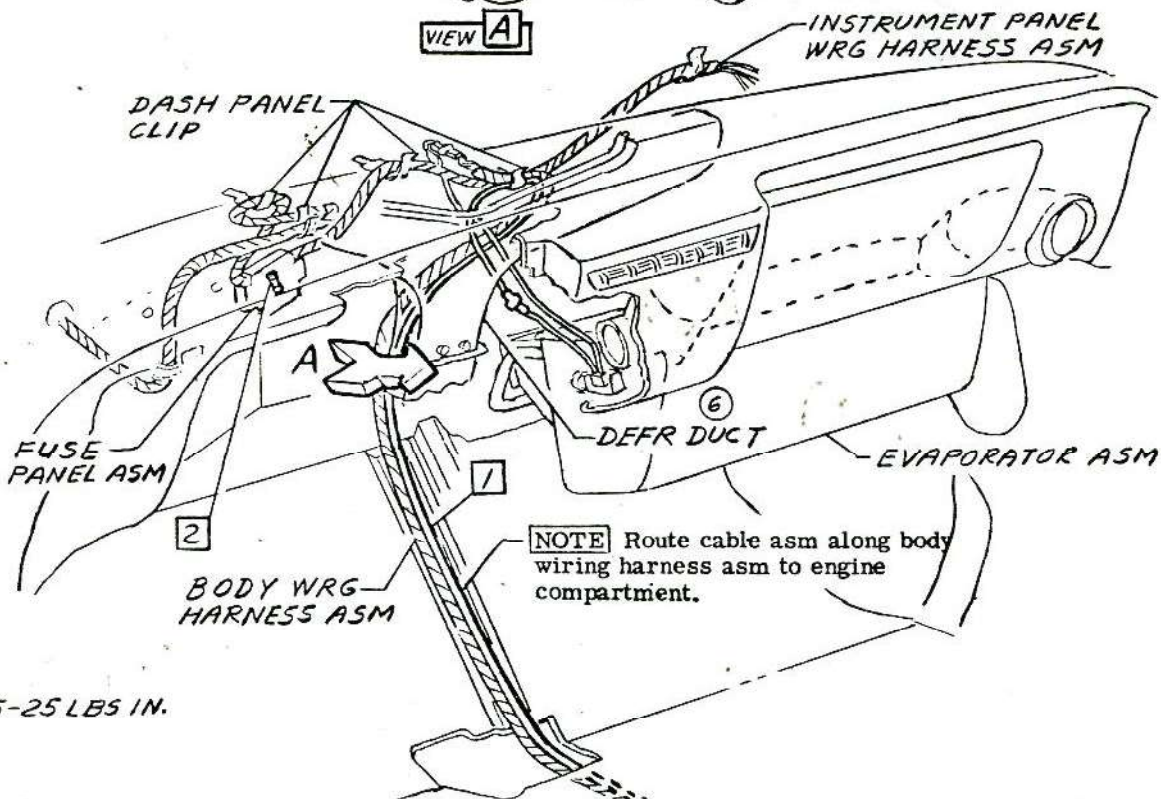
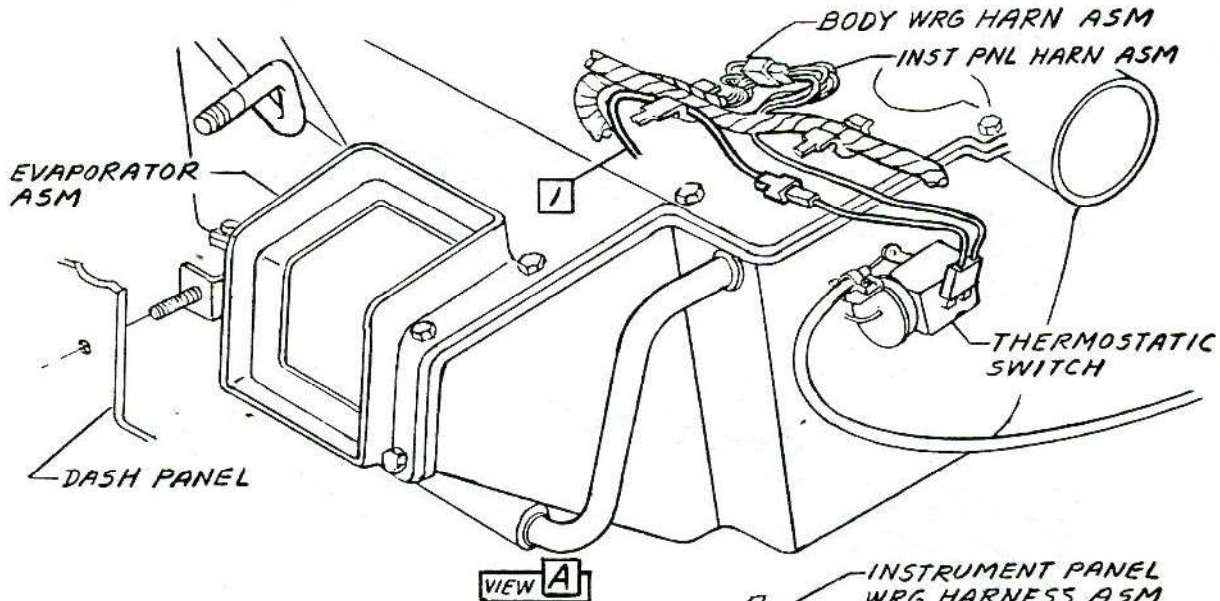
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ⑤ ① 2988806 CABLE ASM (EVAPORATOR TO COMPRESSOR WIRE)
 ② 106653 FUSE (SEE UPC 12)
 ①

- ②
 ③
 ④



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING- RELAY, FUSE, GROUND WIRE & CABLE ASM				C64	1	120151	FUSE REMOVED	64416	FM	
					2	9421936	SCREW (15-25 LBS IN.) REMOVED			
10100-500				E2.	3	1116992	RELAY REMOVED			
					4	2985137	WIRE REMOVED			DF
DWG. PREL 3-25 FM REF: Prel. E18 L- L- DATE. REL. 3-25				SHEET 1	5	7-22-64	WAS 2981842 CABLE	57582	FM	
					6		DEFR DUCT ADDED			HB



CHEVROLET

ASSEMBLY INSTRUCTIONS

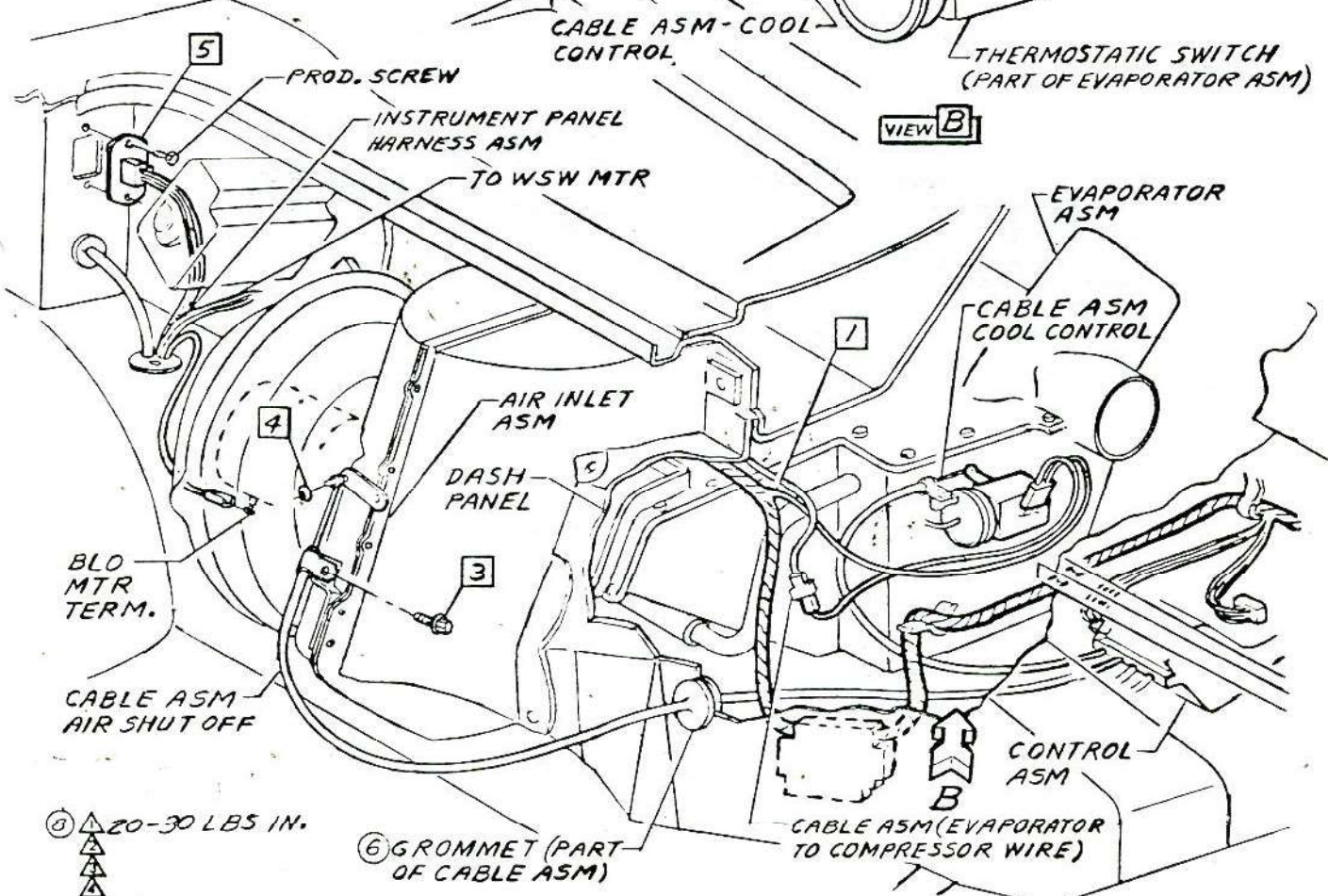
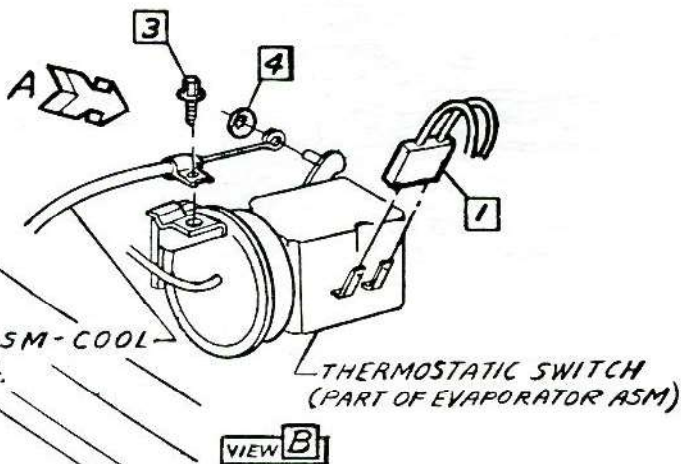
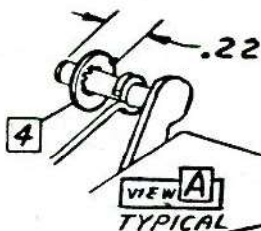
3862100

CORVAIR 10000 SERIES

- 1 2989475 HARNESS ASM-INST PNL
2989476 RPO M35

- 7 1 3 3873950 SCREW
4 3126659 CABLE NUT
5 3866430 RESISTOR ASM

5 2



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
10100-500	AIR CONDITIONING- INST PANEL WIRING, RESISTOR & CABLES			C64	10-13-64	5	3861654 GROMMET REMOVED	66037	FM	
						6	"GROMMET" REF. ADDED			
						7	WAS 3861264 SCREW	66967	DF	
					1-25-65	8	TORQUE (1) WAS 15-25 LB. IN.	66096	JM	CI
10100-500			E3.							
DWG/PREL 3-25	FM	REF: Preh. E17 L-75696 L-								
DATE REL 5-6		L-73249 L-								
				<input type="checkbox"/> SHEET	<input checked="" type="checkbox"/>					

1965-190

+



ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

1 2979940 WIRE ASM-EXT

2 4778650 STRAP

3 3747298 TAPE-20 INCHES

Tape eng wrg harn coil
pos term. lead & cable
asm wire to coil.

4 9412180 SCREW

5 2981845 WIRE ASM-GROUND

NOTE Pull wire back to rear
tightly then tape to coil asm.

CAUTION Assemble connectors only
after system has been leak tested.

TEMP SW.
WIRE

CONNECTOR
(PART OF IDLE
CONT ASM)

COMPRESSOR
ASM

DIST GRD WIRE
(PART OF DIST)

CABLE ASM (EVAPORATOR
TO COMPRESSOR WIRE)

BRACE (PART
OF ENGINE ASM)

VIEW A 2

PROD. GROMMET

BODY WIRING
HARNESS ASM

BATTERY (POSITIVE)
CABLE RETAINER

CABLE ASM (EVAPORATOR
TO COMPRESSOR)

ENGINE WIRING
HARNESS ASM

NOTE Prod. conn. clip hole is not used.
Lay connector on top of side rail to avoid
interference with air cleaner.

VIEW B

CONNECTOR
(PART OF 1)

SWITCH ASM
(OIL PRESS)

COMPRESSOR ASM

DISTRIBUTOR WRG
(SEE SHEET C5)

SWITCH ASM (CYL
HEAD TEMP)

CONNECTOR
(PART OF 1)

PROD. GROMMET

17-24 LBS IN.



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK	
AIR CONDITIONING-ENGINE COMPARTMENT WIRING					C 64	3-4-65	1	WIRE ROUTING REVISED	65473	KM	
							2	VIEW A REVISED			C1
10100-500					E4.						
DWG PREL 4-2 FM REF: Prel. E20 L-73258 L-											
DATE REL 5-7 L-75593L L-					<input checked="" type="checkbox"/> SHEET						

1965-191

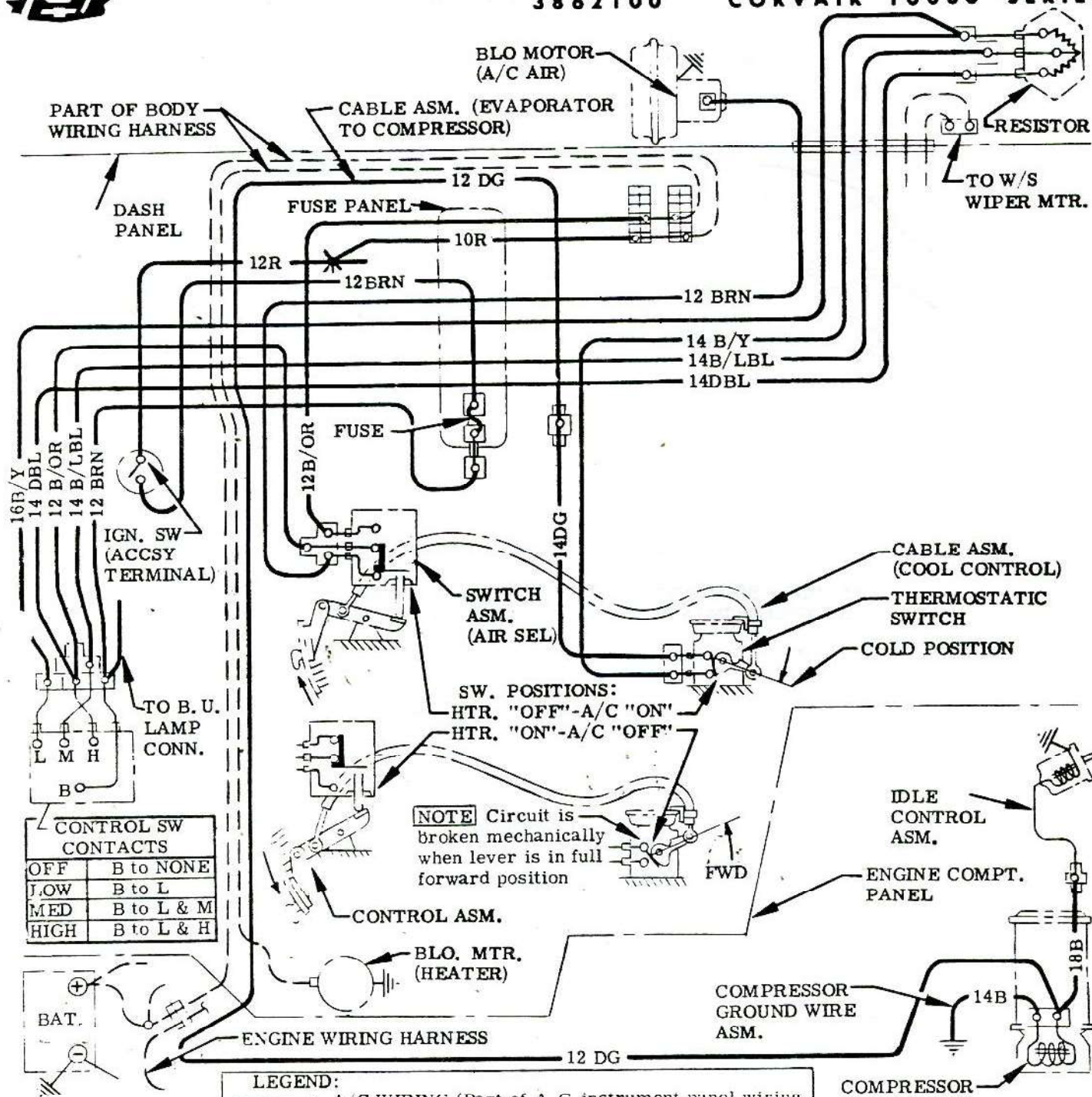


3862100

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES



LEGEND:

- A/C WIRING (Part of A/C instrument panel wiring harness asm., except where otherwise indicated).
- PRODUCTION WIRING
- WIRING IS PART OF EQUIPMENT

• CHEVROLET MOTOR DIVISION, GMC •		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING-WIRING DIAGRAM		C64	8-12-64	1	REDRAWN & REVISED	64416FM	DF	
10100-500		E5.						
DWG. Prel. 4-7	FM	REF. Prel. E21	L-					
DATE. REL. 4-7		L-73249	L-					
		SHEET						



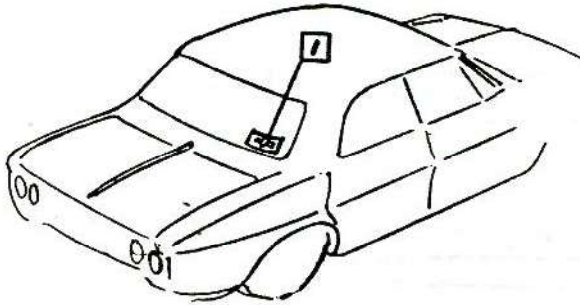
CHEVROLET

ASSEMBLY INSTRUCTIONS

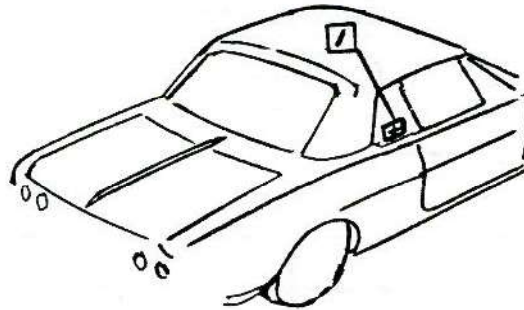
3862100

CORVAIR 10000 SERIES

1 3765078

STICKER (APPLY TO
INSIDE OF WINDOW)

SEDAN & COUPE



CONVERTIBLE

TEST PROCEDURE OUTLINE:

IN ORDER TO ASSURE PROPER OPERATION OF THIS UNIT,
THE FOLLOWING STEPS SHOULD BE TAKEN:

- A. AFTER THE SYSTEM HAS BEEN INSTALLED & CHARGED,
A LEAK TEST SHOULD BE MADE.
1. For Equipment see 2.7 Freon-12 Leak Detector,
Sheet E10.
 2. For Test Procedure see 3.4 Leak Testing, Sheet E14.
 3. Assemble compressor wire asm connector to compressor
clutch terminals after leak testing.
- B. A FUNCTIONAL TEST OF COMPLETED ASSEMBLY
MUST NOW BE MADE.
1. See 3.5 Functional Tests, Sheet E15.



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
AIR CONDITIONING- STICKER & TEST PROCEDURE				C 64						
10100-500										
DWG. PREL. 2-14 FM REF: Prod. E1 L- L-				E 6.						
DATE REL. 2-14 L- L- L-										
				<input checked="" type="checkbox"/> SHEET						

1965-193



CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

TABLE OF CONTENTS

1.0	<u>SCOPE</u>
2.0	<u>EQUIPMENT AND CHARGING MATERIALS</u>
2.1	REFRIGERANT AND CONTAINERS
2.2	DIRECT REFRIGERANT CHARGING EQUIPMENT
2.3	PERMANENT CHARGING BOARD
2.4	REFRIGERANT HOSE
2.5	GAUGES-VALVES-MANIFOLDS
2.6	VACUUM SYSTEM
2.7	FREON-12 LEAK DETECTOR
2.8	DISCHARGE OR SALVAGE EQUIPMENT
2.9	SAFETY EQUIPMENT
2.10	TORQUE WRENCHES
2.11	REFRIGERANT OIL
3.0	<u>OPERATIONAL REQUIREMENTS AND PROCEDURES</u>
3.1	COMPONENTS
3.2	ASSEMBLY
3.3	EVACUATION AND CHARGING
3.4	LEAK TESTING
3.5	FUNCTIONAL TESTS
3.6	COMPONENT REPLACEMENT
4.0	<u>GENERAL INFORMATION</u>
4.1	SYSTEM CHEMISTRY

1.0 SCOPE

THIS SPECIFICATION IS INTENDED AS AN EFFORT TOWARD THE INTEGRATION AND IMPROVEMENT OF PROCEDURES AND PRODUCT FOR CAR AIR CONDITIONING.

THE AIR CONDITIONING SYSTEM, BEING CHARACTERISTICALLY DIFFERENT IN PRINCIPLE AND IN MAKE UP FROM OTHER CAR ACCESSORIES, DEMANDS NEW CONSIDERATIONS AND UNDERSTANDING.

WHERE FURTHER DETAILS ARE REQUIRED FOR SPECIFIC PROBLEMS OR SITUATIONS IN CONNECTION WITH ADJUSTING OR TESTING OF THE AIR CONDITIONING SYSTEMS, REFER TO THE CHEVROLET SERVICE MANUAL.

2.0 EQUIPMENT AND CHARGING MATERIALSGENERAL

WHERE THE DESIGNATION FREON-12 APPEARS IN THIS SPECIFICATION, IT REFERS TO DICHLORO-DIFLUORO-METHANE ($\text{C Cl}_2\text{F}_2$) AND INCLUDES THE EQUIVALENT PRODUCT OF ALL OTHER MANUFACTURES UNDER THE NAME "REFRIGERANT-12"



• CHEVROLET MOTOR DIVISION, GMC •				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
AIR CONDITIONING- GENERAL SPECS & PROCEDURES				C 64 E 7.						
10100-500										
DWG PREL 2-14	FM	REF: Preh. E2	L- L-	SHEET <input checked="" type="checkbox"/>						
DATE REL 2-14		L- L- L-								

1965-194