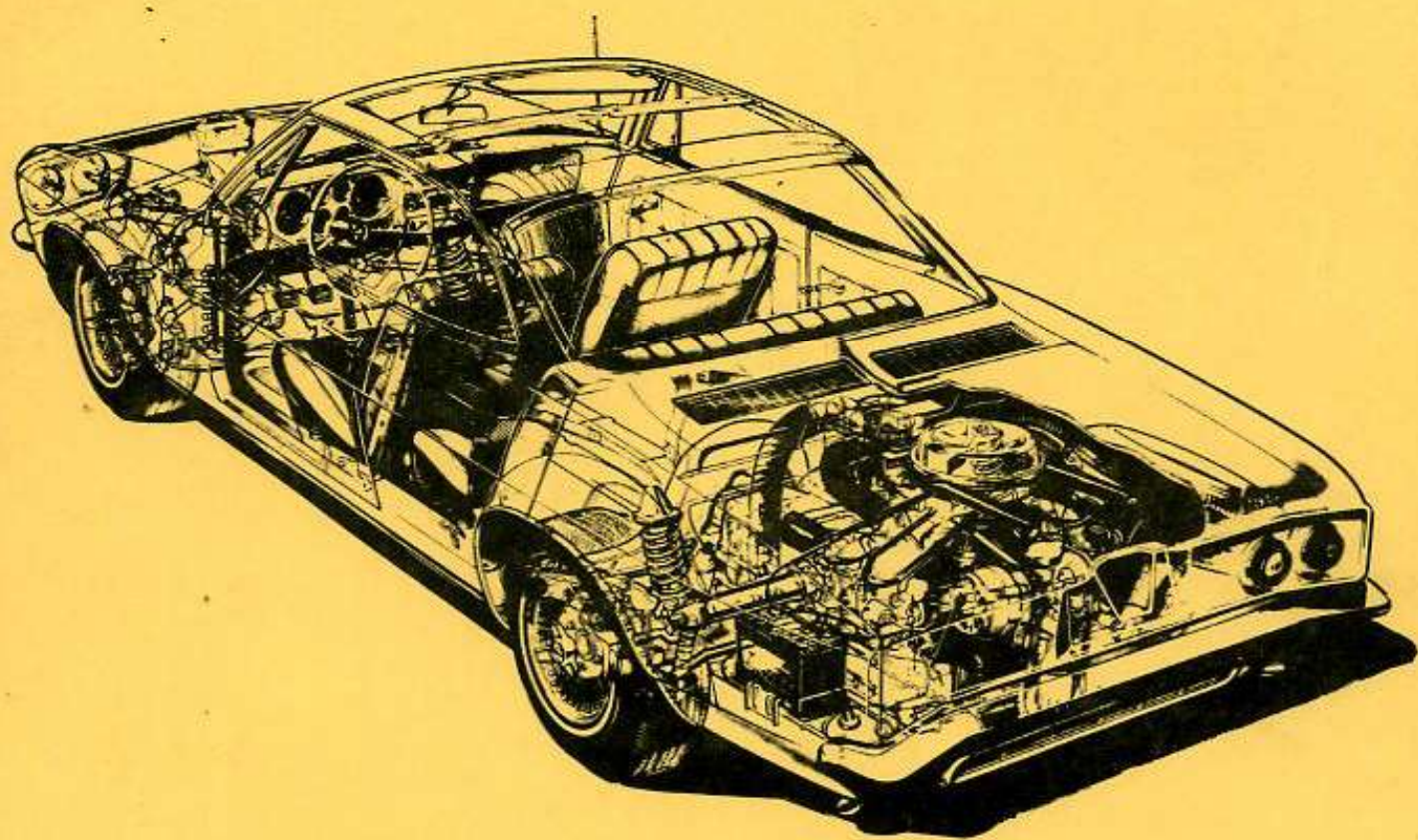


ASSEMBLY MANUAL



**1965
CORVAIR**

C7315



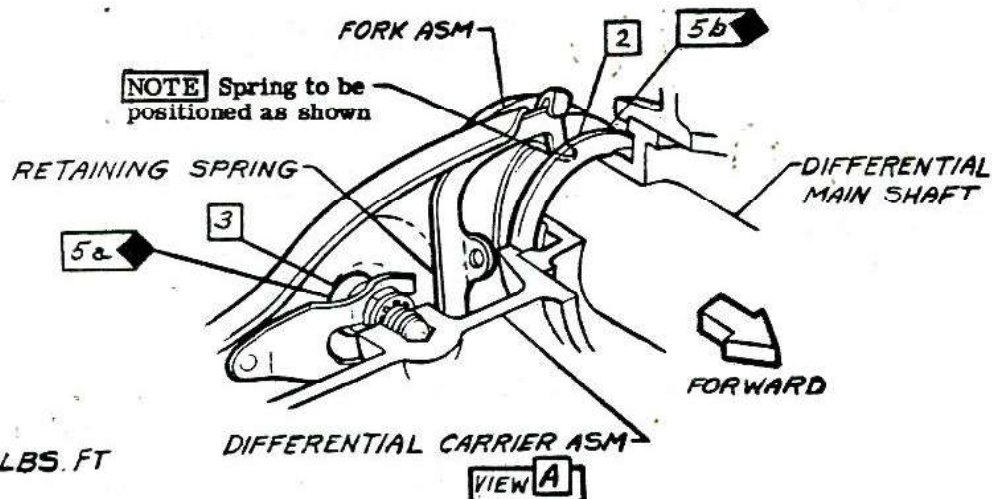
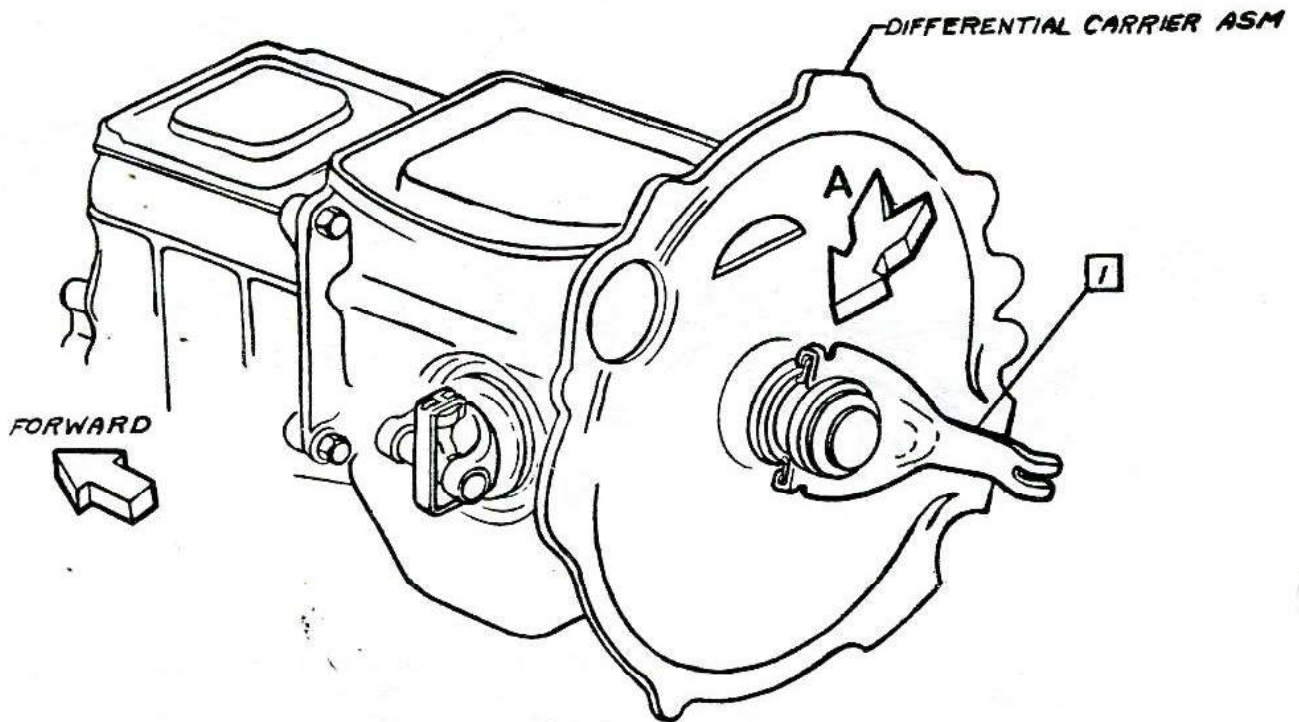
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 3829808 FORK ASM.-CLUTCH
2 907538 BEARING ASM. RELEASE
3 3850229 STUD-CLUTCH FORK BALL



30-40 LBS. FT
▲
▲
▲








CHEVROLET MOTOR DIVISION, GMC		UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
CLUTCH RELEASE BEARING		7						
10000		C1.						
DWG PREL 226-69	SB	REF: Prel. C1	L-71402	L-				
DATE REL 226-64		L-	L-	L-				
		SHEET	X					

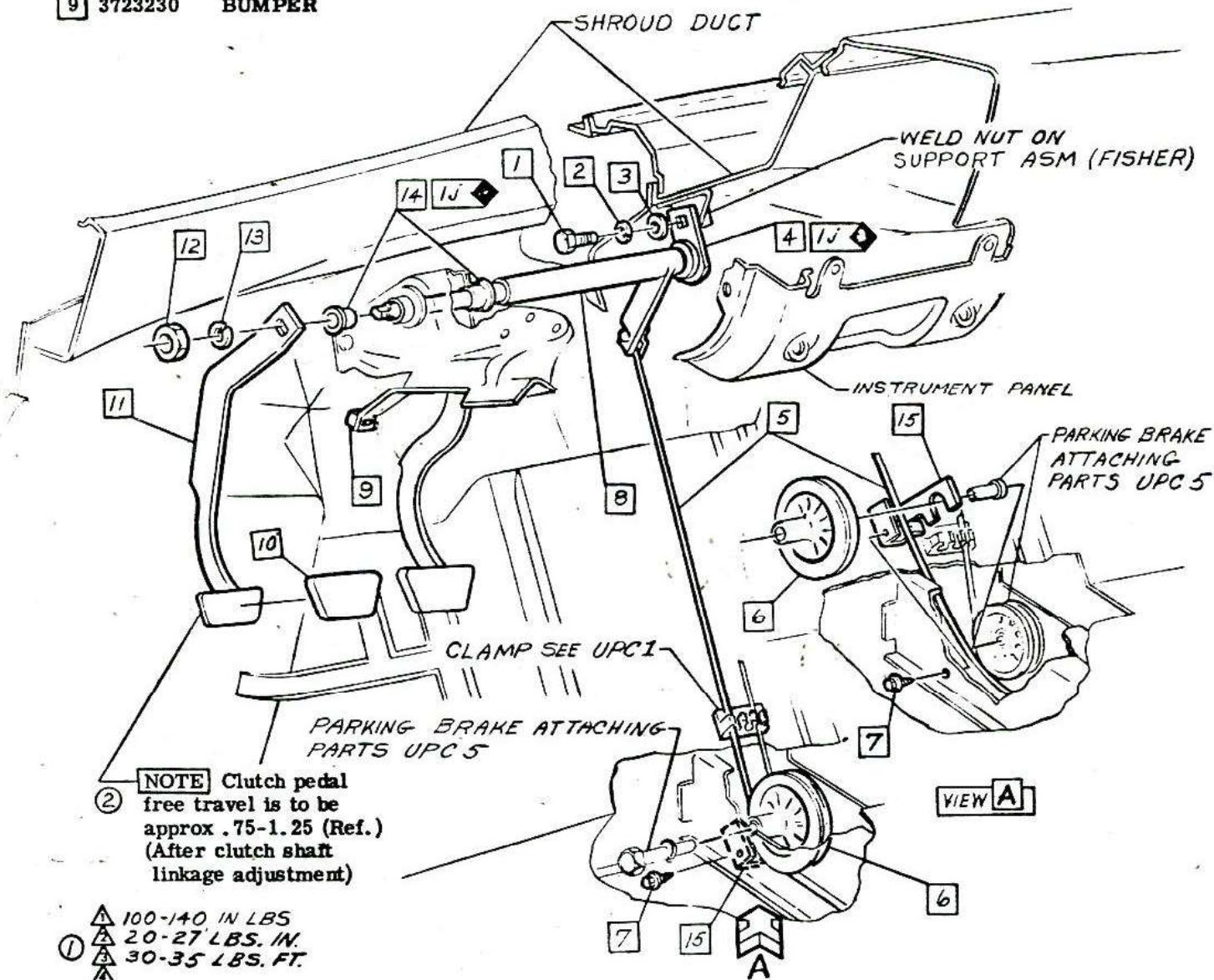
1965-92

3862100

CORVAIR 10000 SERIES

- | | | |
|---|---------|-------------|
| 1 | 100121 | BOLT |
| 2 | 103320 | L. WASHER |
| 3 | 3728666 | SPL WASHER |
| 4 | 3859478 | BEARING ASM |
| 5 | 3859479 | CABLE ASM |
| 6 | 3859480 | PULLEY |
| 7 | 9419699 | SCREW |
| 8 | 3859474 | SHAFT ASM |
| 9 | 3723230 | BUMPER |

- | | | | |
|---|---|-------------|-----|
|  | 6256368 | COVER PEDAL | |
|  | 3859471 | PEDAL ASM | |
|  |  | 114496 | NUT |
|  | 103329 | L. WASHER | |
|  | 3798256 | BUSHING | |
|  | 3866574 | RETAINER | |



CHEVROLET MOTOR DIVISION, GMC			UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
CLUTCH PEDAL & CABLE			7	7-8-64	1	TORQUE 243 REVERSED	64798	SB	DP
				10-26-64	2	PEDAL NOTE ADDED	66547	SB	DF
10000			C 2.						
DWG PREL 22764	SB	REF: Prel. C 2 L- 7140Z L-	X SHEET						
DATE REL 5-12-64		L- L- L-							



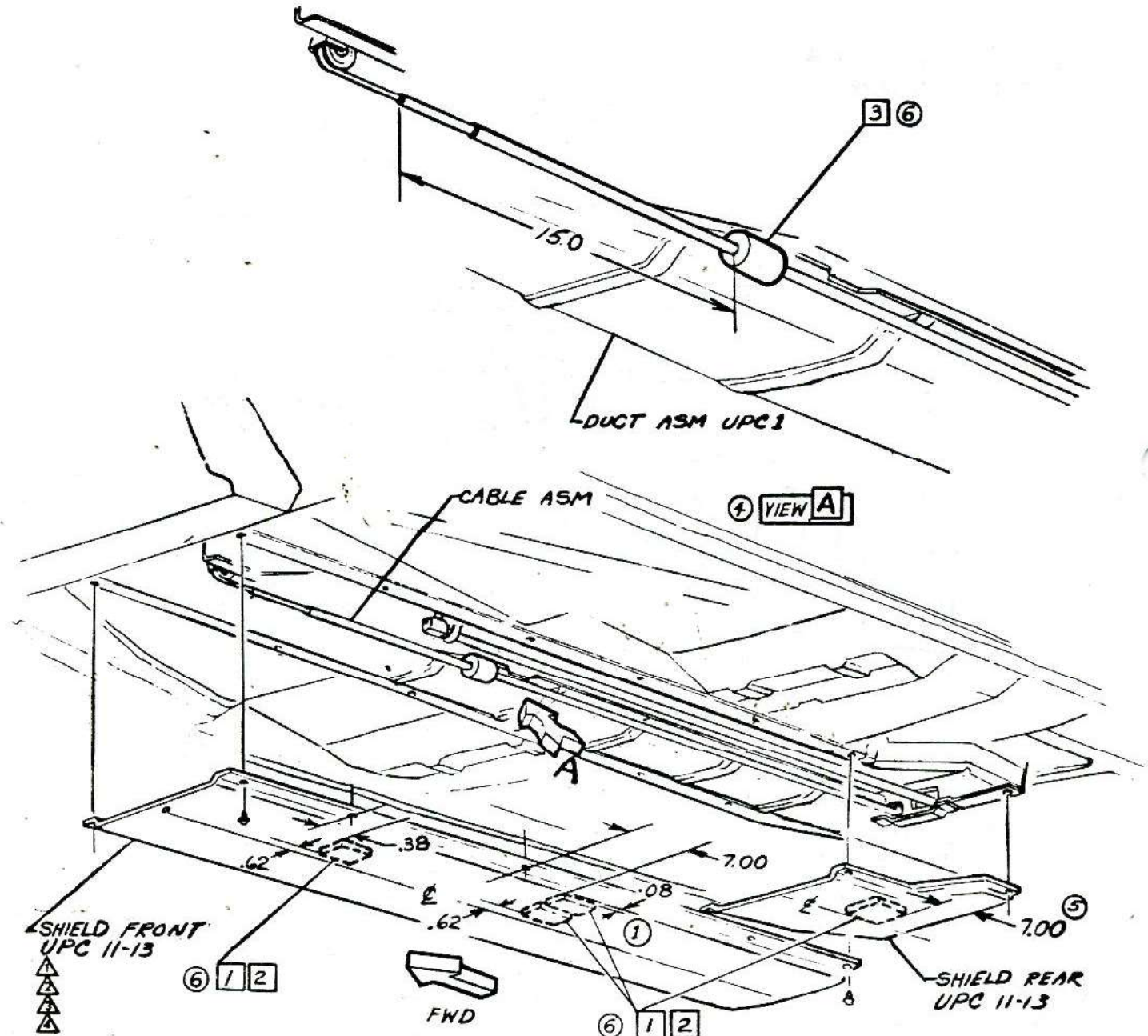
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① 3862400 INSULATOR
- ② 9981098 CEMENT .07 OZ.
- ③ 3871592 INSULATOR



• CHEVROLET MOTOR DIVISION, GMC •			UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
CLUTCH ROD INSULATORS			7	9-14-64	1	ITEM 1 & DIM ADDED	66483	SB	
					2	WAS .06 OZ			DF
10000			C3.	11-25-64	3	ITEM 3 ADDED	15912	SB	
					4	VIEW A REVISED			
DWG PABLS-H-45B REF: Prel. C.5 L-71462 L-			SHEET IX		5	WAS 2.38 DIMENSION			DF
				2-11-65	6	LUBE SYM. REMOVED (3) PLACES	15961	MB	
DATE REL 5-19-64 L- L- L-									GI

1965-94



CHEVROLET

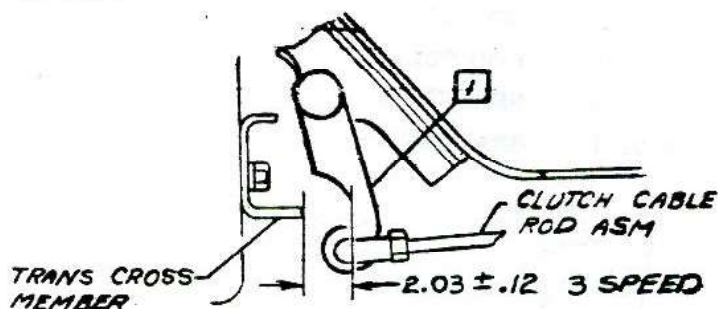
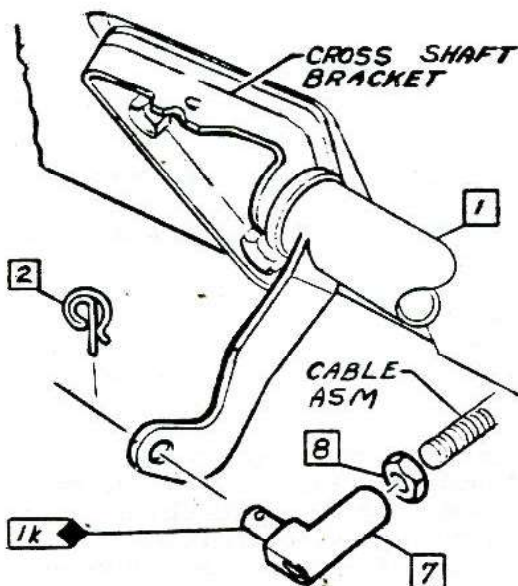
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

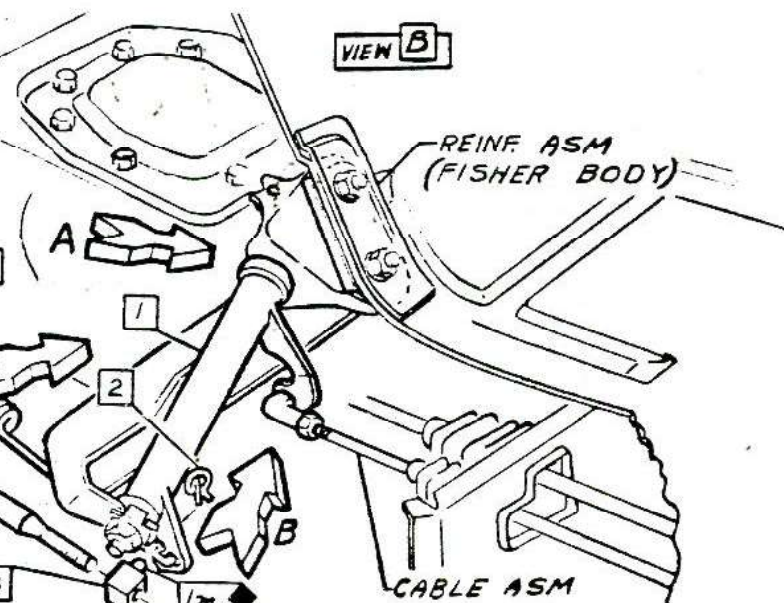
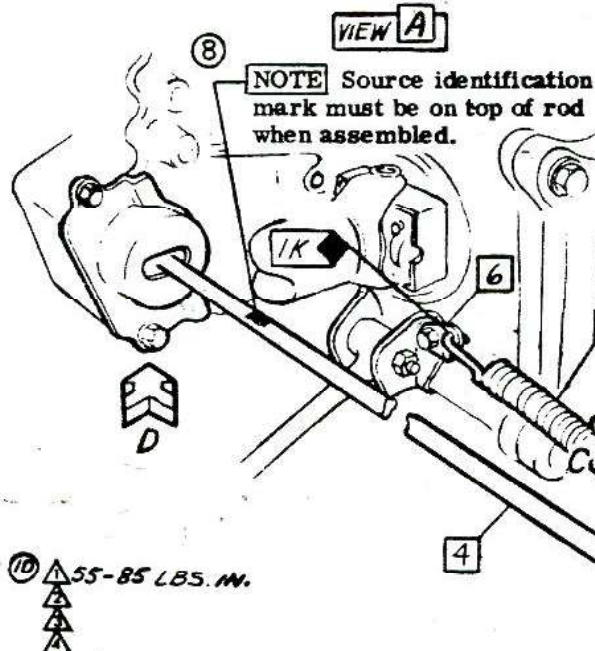
- 1 3870177 SHAFT ASM
- 2 3749084 CLIP SPECIAL
- 3 3764588 SWIVEL
- 4 3870139 ROD PULL
- 5 3870179 SPRING
- 6 3870149 BRACKET

- 7 3870176 SWIVEL
- 8 9410913 NUT



CLUTCH ADJUSTMENT PROCEDURE

- 1) Drive Nut [8] to within "1/8" of end of threads on Clutch Cable Rod asm.
- 2) Install tool to tension Clutch Cable Rod Asm to 15 lbs and thread Swivel [7] to line up with hole in Shaft Asm [1] inboard Lever with Lever located to dimension shown from the Trans Cross Member. Assemble swivel [7] to lever with Clip [2].
- 3) Torque Nut [8] to Swivel [7] using indicated torque.
- 4) Install Spring [5] to Bracket [6] & to Shaft [1].
- 5) Manually pull Clutch Pull Rod [4] forward until slack is taken up at Clutch fork. With Clutch Pull Rod [4] in this position align Swivel [3] with hole in outboard to Shaft Asm Lever. Back off Swivel [3], 2 turns and assemble to lever with Clip [2].
- 6) Remove tension tool.

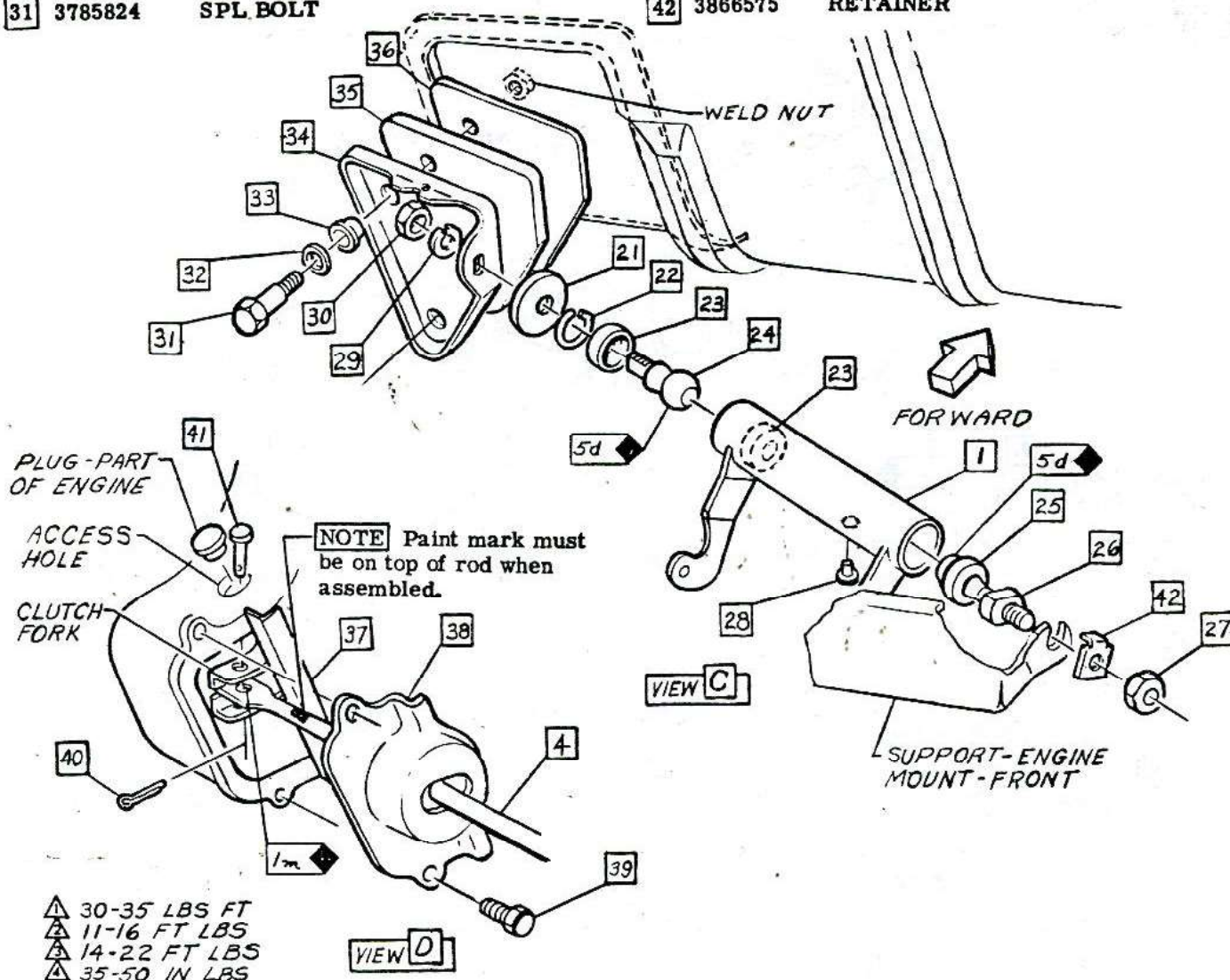


10 55-85 LBS. IN.

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
CLUTCH SHAFT & LINKAGE				7	3-4-64	8	IDENTIFICATION NOTE ADDED 15868	SB	D	
10000				REF. C5	3-4-65	9	ADJ. PROCEDURE, STEP 5, REVISED	63473	MM	C
DWG PERL 2-27-64 SB REF. Prod. C3 L-71402 L-76230				C4.	5-4-65	10	TORQUE (1) WAS 8-12 LBS. FT.	70791	LS	CI
DATE REL 4-1-64				X SHEET						

- 21 3743360 SEAL
- 22 3750696 SPRING
- 23 3743349 SEAT
- 24 3736530 STUD
- 25 1354671 SPL WASHER
- 26 3859488 STUD
- ① 27 102637 NUT
- 28 3828498 SPL PLUG
- ① 29 103321 L. WASHER
- ② 30 9419815 NUT
- ③ 31 3785824 SPL BOLT

- 32 3710593 SPL WASHER
- 33 3785826 SPL GROMMET
- 34 3859489 BRACKET
- 35 3859490 INSULATOR
- 36 3859491 REINFORCEMENT
- 37 3859868 SEAL
- 38 3859494 SHIELD
- ④ 39 120706 BOLT
- ⑤ 40 103373 C. PIN
- 41 3738054 CLEVIS PIN
- 42 3866575 RETAINER



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
CLUTCH LINKAGE				7	7-16-64	1	WAS 120382 L. WASHER	6292	SB	
						2	WAS 124925 NUT			
						3	WAS 121222 C. PIN			HB
10000				REF. 4.						
DWG PREL 2-29-64 SB REF: Prel. C 4 L- 71402L-				C 5.						
DATE REL 5-11-64				SHEET						

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