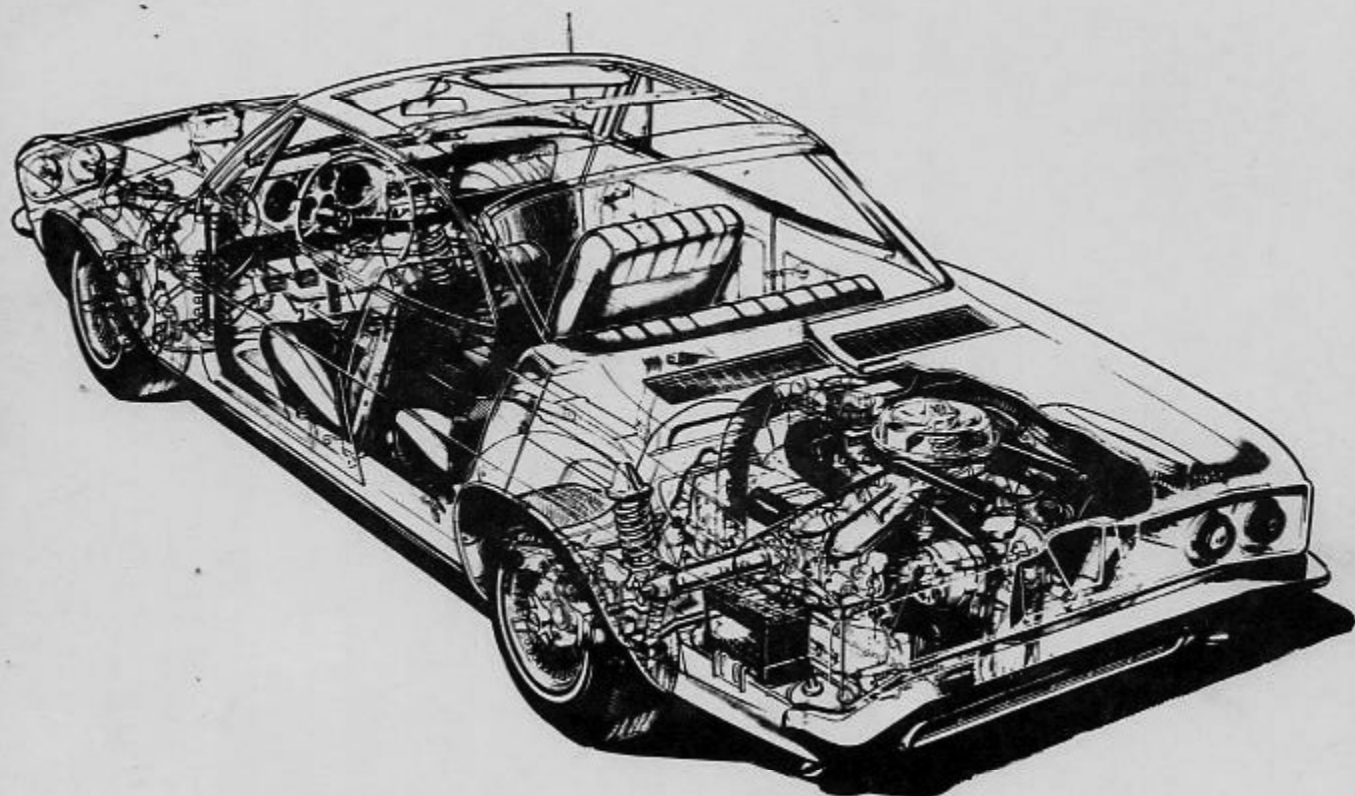


ASSEMBLY MANUAL



**1965
CORVAIR**

C7315



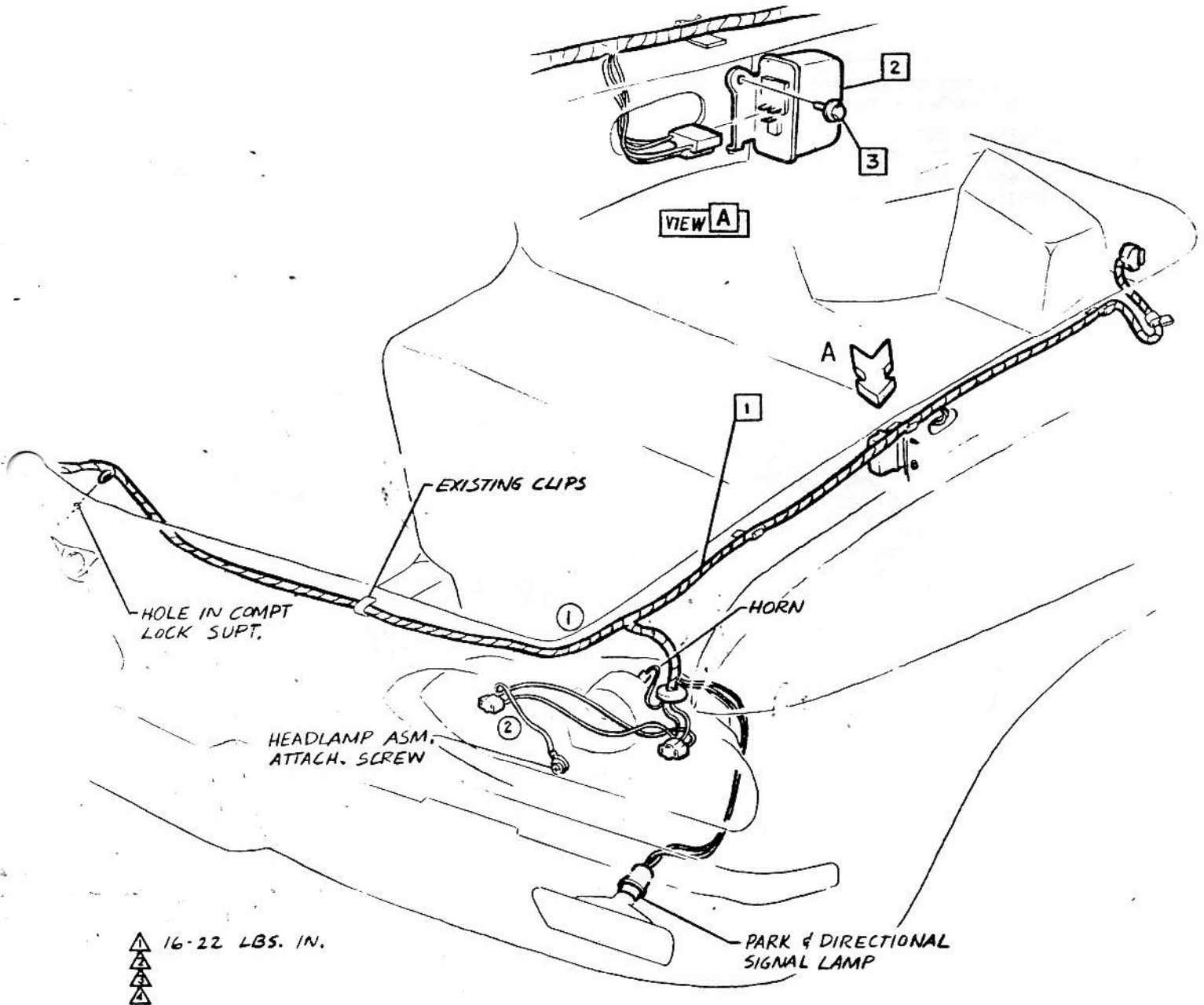
CHEVROLET

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- ① 2989299 HARNESS ASM 10100
③ 2989360 10500-700
② 1115811 RELAY ASM
① ③ 9419400 SCREW



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH.	DR	CK
FORWARD HEADLAMP WIRING & HORN RELAY				12	7-2-64	1	EXISTING CLIP REMOVED	64369	WO	
10000				A2.		2	GROUND WIRE RELOCATED			DE
DWG REL 3 20-64 WJO REF: Prel. A4 L-73258 L-				⊗ SHEET	8-5-64	3	WAS 2988021-2988022	65614	WO	DP
DATE REL 3-20 L- L- L-										

1965-121



CHEVROLET

ASSEMBLY INSTRUCTION

3862100

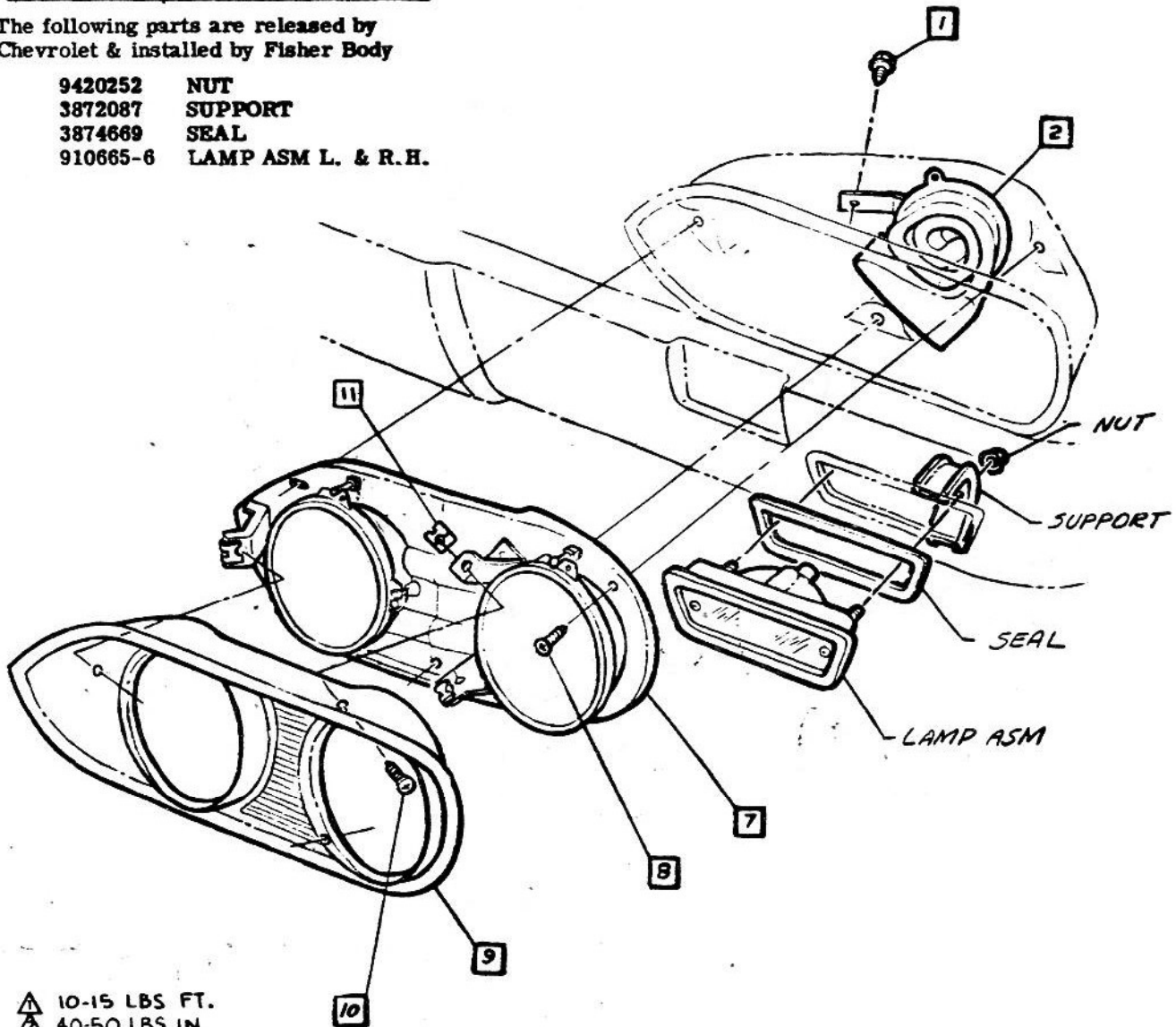
CORVAIR 10000 SERIE

- ① 3866066 SCREW ASM
- ② 9090539 HORN ASM L. H. SIDE
9000540 (10500-700) R. H. SIDE
- ③
- ④
- ⑤

- ⑥
- ⑦ 5957465-6 LAMP ASM HEAD L. & R.H.
- ⑧ 9422724 SCREW
- ⑨ 3850869-70 BEZEL L. & R.H.
- ⑦ ④ ⑩ 3866852 SCREW
- ⑧ ⑪ 9422242 NUT-J

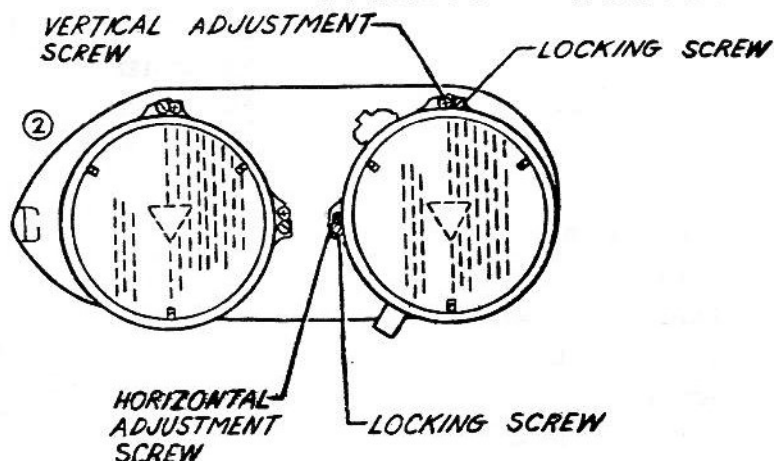
The following parts are released by
Chevrolet & installed by Fisher Body

- 9420252 NUT
- 3872087 SUPPORT
- 3874669 SEAL
- 910665-6 LAMP ASM L. & R.H.



- △ 10-15 LBS FT.
- △ 40-50 LBS IN.
- △ 25-35 LBS IN.
- △ 3-7 LBS IN.

CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD	AUTH	DR	CK
HEADLAMP, PARKING LAMP & HORN				12	10-23-64	6	REDRAWN & REDESIGNED 66536	67246	TH	DF
10000				A3.	12-30-64	7	WAS 3853187 SCREW	65457	BR	CI
DWG PREL. 3-23				W0	1-19-65	8	WAS 3860140 NUT	15365	BR	CI
DATE REL. 5-72				L-						
REF: Prel. A5 L-73488 L-				L-						
SHEET										

HEADLAMP AIMING**- Horizontal -**

"When using a mechanical" type aimer incorporating a split image or equivalent, the aiming plane horizontal setting is $0^\circ \pm .40^\circ$. R.H. and L.H. aimers calibrated to read 0° when mounted on individual checking planes angled $.20^\circ$ to right for L.D. vehicles; $.20^\circ$ left for R.D. vehicles.

- Vertical -

①

"The aiming plane vertical setting is $0^\circ \pm .20^\circ$ using the same mechanical aimer incorporating a spirit level or equivalent and calibrated to read 0° when aiming plane is perpendicular to level.

"Vehicle to be a curb minus gas weight and on a level area of transit accuracy for all four wheels".



CHEVROLET MOTOR DIVISION, GMC				UPC	DATE	SYM	REVISION RECORD		AUTH.	DR	CK
HEADLAMP AIMING				12	3-10-64	1	WAS $0^\circ \pm .40^\circ$		TH		
						2	DRAWING REVISED	66305	DF		
10000				A4.							
DWG PREL. 3-19 N.O. REF: Prel. A3 L- - L-											
DATE REL. 3-19 L- L- L-				<input checked="" type="checkbox"/> SHEET							