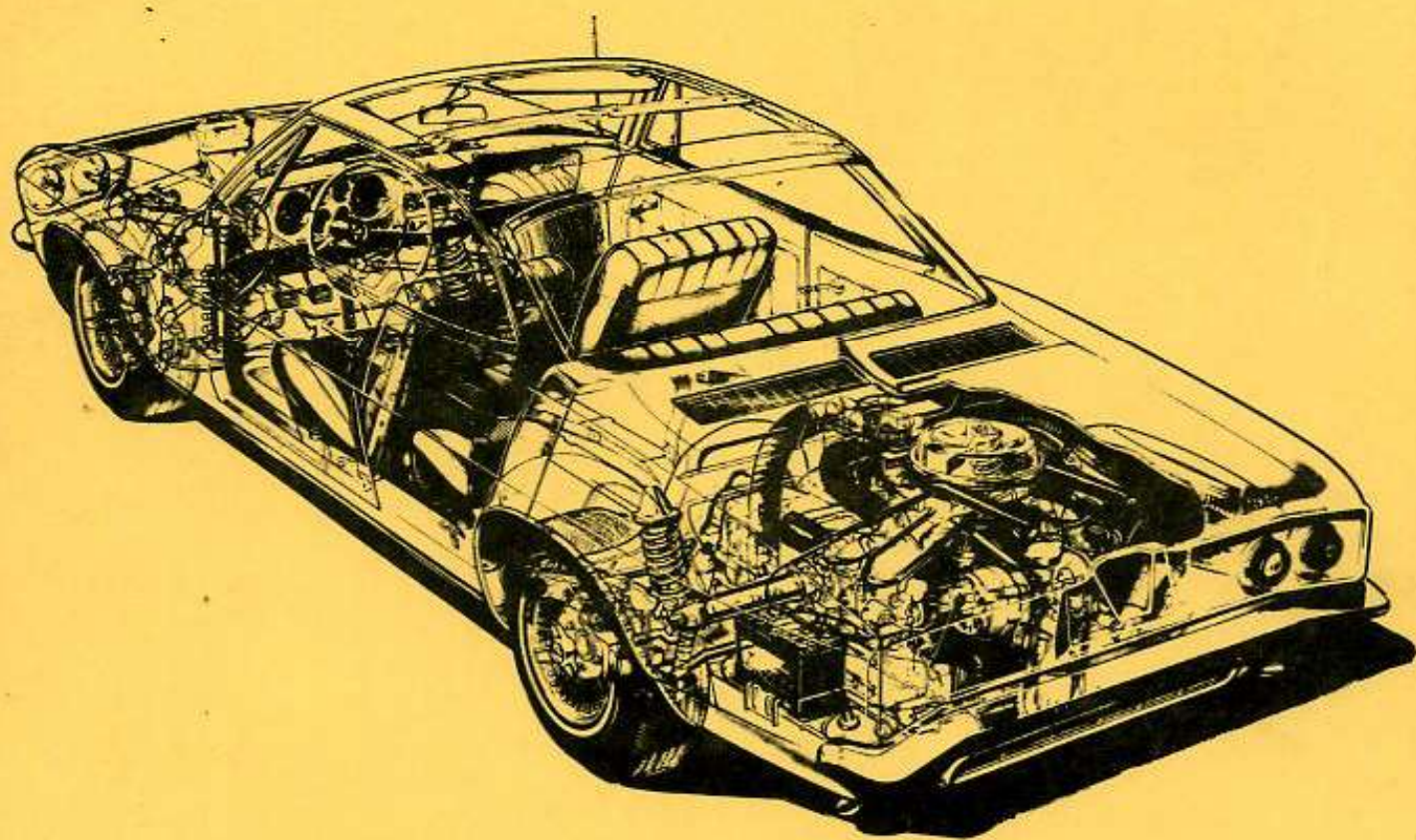


ASSEMBLY MANUAL



**1965
CORVAIR**

C7315



A B C D E

ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

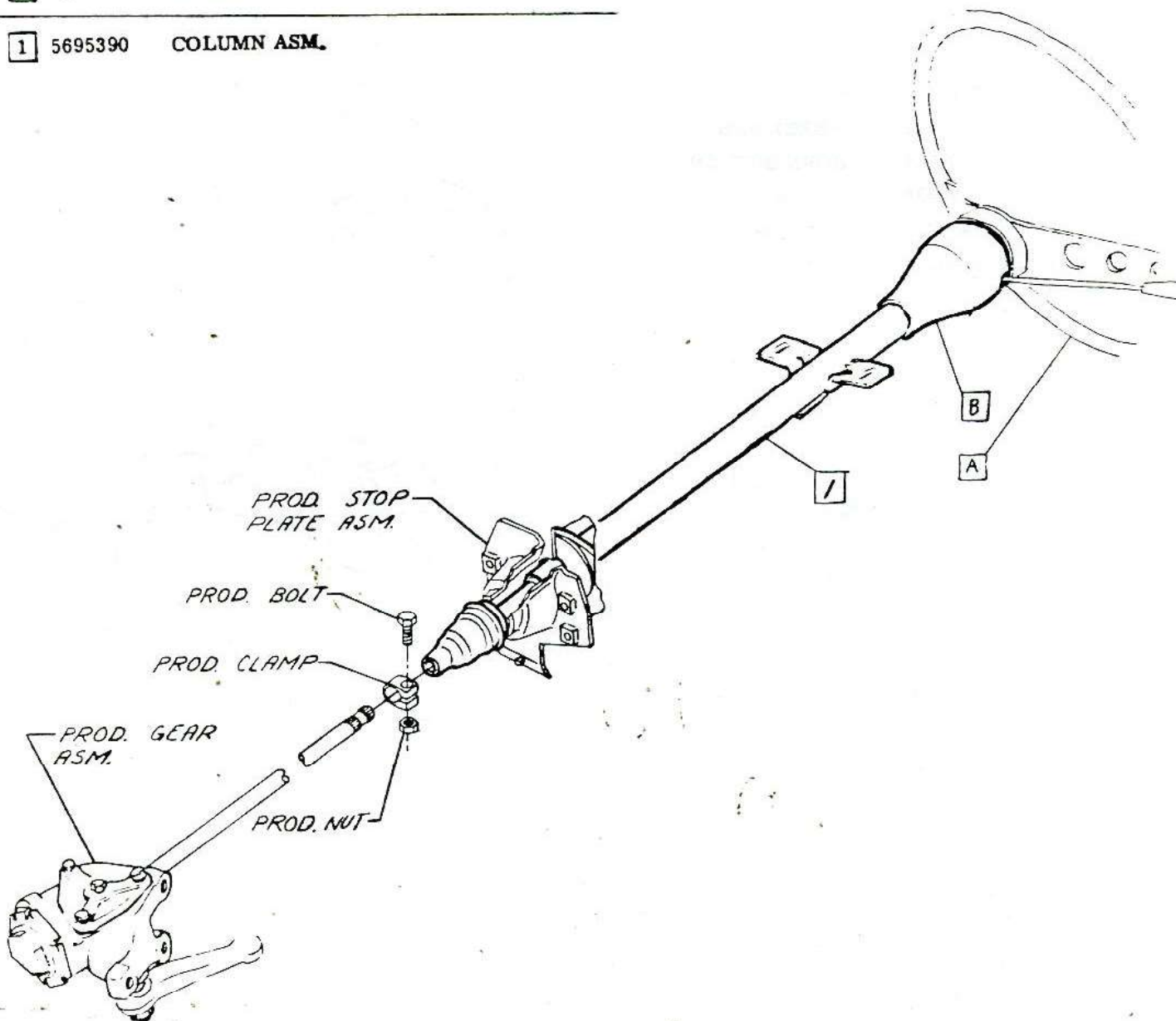
SHEET TITLE

1. CONTENTS

A 2. STEERING WHEEL & HUB

B 3. ASSEMBLY PROCEDURE-UPPER END

1 5695390 COLUMN ASM.

22-27 LBS FT
▲
▲
▲

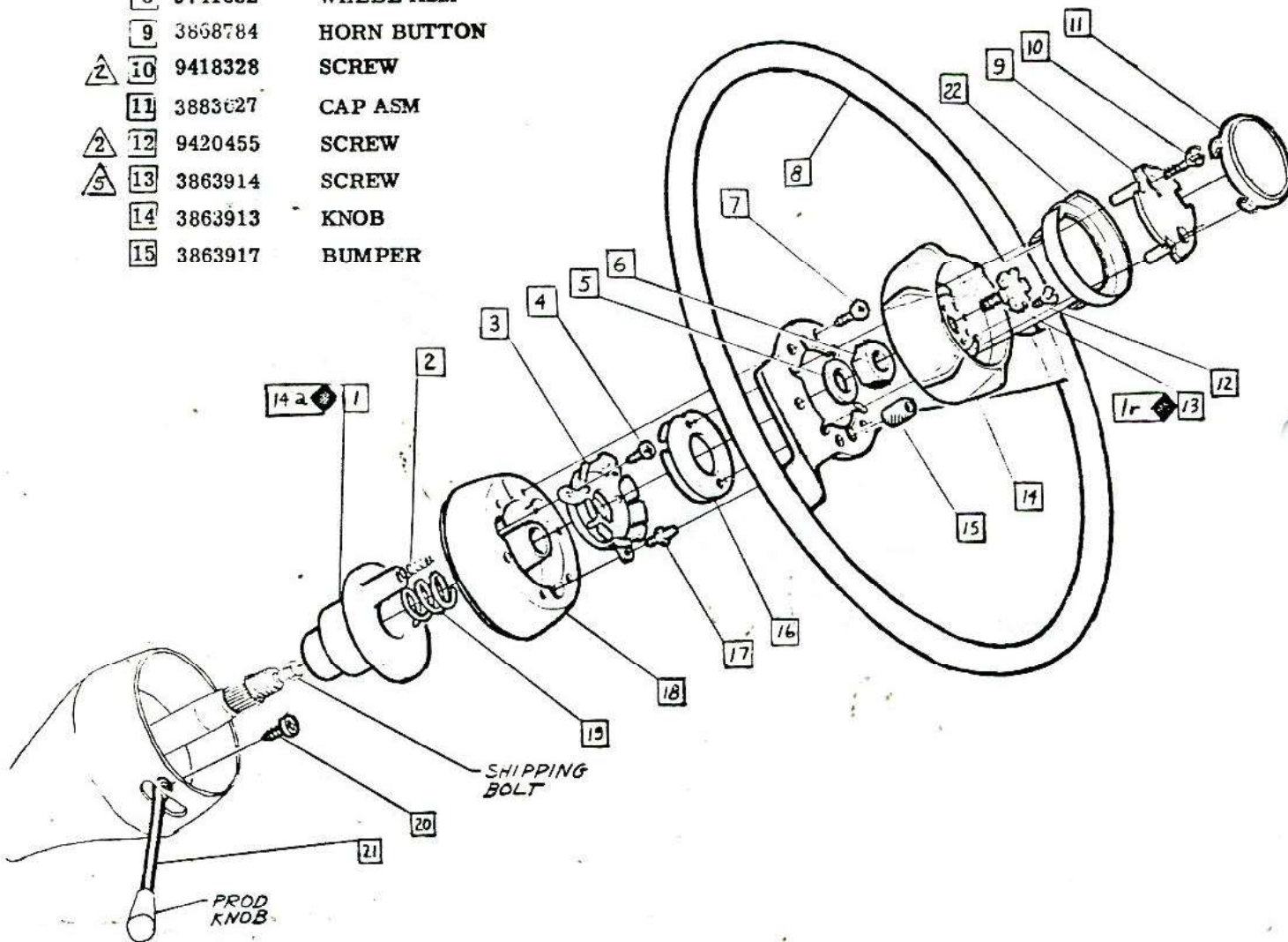
NOTE For recommended assembly procedure see UPC 9 PHASE III

| CHEVROLET MOTOR DIVISION, GM. | | | | UPC | DATE | SYM | REVISION RECORD | AUTH. | DR | CK |
|---|--|--|--|-------|---------|-----|----------------------|------------|----|----|
| CONTENTS - TELESCOPIC STEERING SHAFT EQUIP. | | | | N36 | 2-23-65 | 3 | REDESIGNED & REVISED | W. J. DUNN | | |
| 10000 | | | | | | | | | | |
| DWG. REL. 2-22-64 | | | | 1. | | | | | | |
| DATE REL. 3-18-64 | | | | | | | | | | |
| REF: Prod. / L-75033 L- | | | | SHEET | | | | | | |
| L- L- L- | | | | | | | | | | |

1965-238

- 1 3863911 CAM ASM
- 2 3883684 SPRING
- 3 3863904 CONTACT ASM
- 4 9420146 SCREW
- 5 3863921 P. WASHER
- 6 114497 NUT
- 7 9418712 SCREW
- 8 9741032 WHEEL ASM
- 9 3868784 HORN BUTTON
- 10 9418328 SCREW
- 11 3883627 CAP ASM
- 12 9420455 SCREW
- 13 3863914 SCREW
- 14 3863913 KNOB
- 15 3863917 BUMPER

- 16 3863909 PLATE
- 17 3863910 SCREW
- 18 3863902 HUB ASM.
- 19 3863915 SPRING
- 20 9421137 SCREW
- 21 3840903 LEVER
- 22 3874633 LINER



- 13 30-40 LBS. FT.
- 20-30 LBS. IN.
- 15-20 LBS. IN.
- 10-20 LBS. IN.
- 35-45 LBS. IN.

| | | | | | | | | |
|--|--|-----|--------------------|-----|-----------------------------------|---------|----|----|
| • CHEVROLET MOTOR DIVISION, GMC • | | UPC | DATE | SYM | REVISION RECORD | AUTH | DR | CK |
| TELESCOPING STEERING SHAFT EQUIP STEERING WHEEL & HUB | | | N36 | | L-23-C5 13 T. FORCE (11) LBS. FT. | 7/358 | 25 | |
| 10000 | | | REF 3 2. | | L-23-C5 14 WAS 3863916 PR. 145 | 7/122 | 17 | C1 |
| DWG PREL 2-11-64 | | | REF: Prel. 2 | | L-75033 | L-75571 | | |
| DATE PREL 4-7-64 | | | L- | | L- | L- | | |
| SHEET | | | 1965-239 | | | | | |



7 8 9 10 11 12 13 14 15 16 17 18 19 20 21

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ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

RECOMMENDED ASSEMBLY PROCEDURE**(UPPER END)**

①

1. Asm prod direction signal control lever knob to direction signal control lever [21] . Heat knob to 100° - 130° F. before asm.
2. Asm lever to direction signal control switch. Tighten screw [20] .
3. Asm direction signal cancelling cam [1] to the steering shaft until cam contacts the direction signal switch bearing. **NOTE** Direction signal lever must be in the neutral position before assembling the cam.
4. Asm steering shaft upper bearing spring [19] to the steering shaft until contact with cam is made.
5. Asm steering wheel hub [18] to steering shaft. Line up mark on hub with mark on shaft. Line up tower on cam with hole in hub. Tighten nut & washer [5], [6] .
6. Insert horn contact spring [2] into sleeve on cam.
7. Asm horn blowing contact [3] to hub. Line up mark on contact with mark on hub. Tighten lock knob stop pin [17] 180° opposite mark on hub. Tighten screw [4] . (2 places).
8. Asm steering-wheel [8] to hub. Line up mark on wheel with mark on hub. Tighten screw [7] (6 places).
9. Asm lock knob bumper [15] to lock knob stop pin [17] .
10. Asm horn button plate [16] into horn blowing contact [3] . Line up mark on horn button plate with mark on contact.
11. Insert lock knob adjuster screw [13] through center hole in lock knob [14] .
12. Remove shipping bolt & insert adjuster screw [13] into end of steering shaft & tighten to 35-45 inch-lbs. Turn lock knob [14] clockwise until contact is made with stop pin [17] . Line up any two cut outs in adjuster screw [13] with nearest two holes in lock knob [14] .
13. Asm lock knob [14] to lock knob adjuster screw [13] with screw [12] . (2 places).
14. Position spring [22] in lock knob. Asm horn button [9] to horn button plate [16] .
② Line up pins on horn button with holes in horn button plate & spring. Line up mark on horn button with mark on horn button plate. Tighten screw [10] (2 places).
15. Asm emblem [11] to horn button [9] by pushing tangs on retainer into slots in horn button (3 places).



| • CHEVROLET MOTOR DIVISION, GMC • | | | | UPC | DATE | SYM | REVISION RECORD | ALTM. | DR | CK |
|---|--|--|--|---|---------|-----|---|-------|----|----|
| TELESCOPIC STEERING SHAFT EQUIP ASSEMBLY PROCEDURE-UPPER END | | | | N36 | 8-12-64 | 1 | ITEM SYMBOLS PENUMBERED TO AGREE WITH SHEET 2. | — | NS | |
| | | | | | | 2 | STEPS 14-15 REVISED | c4652 | WF | |
| 10000 | | | | REF 2 | | | | | | |
| | | | | 3. | | | | | | |
| DWG PREL 3-17-64 US REF: Prel. 3 L-75033 L- | | | | <input checked="" type="checkbox"/> SHEET | | | | | | |
| DATE REL 5-7-64 L- L- L- | | | | | | | | | | |

1965-240