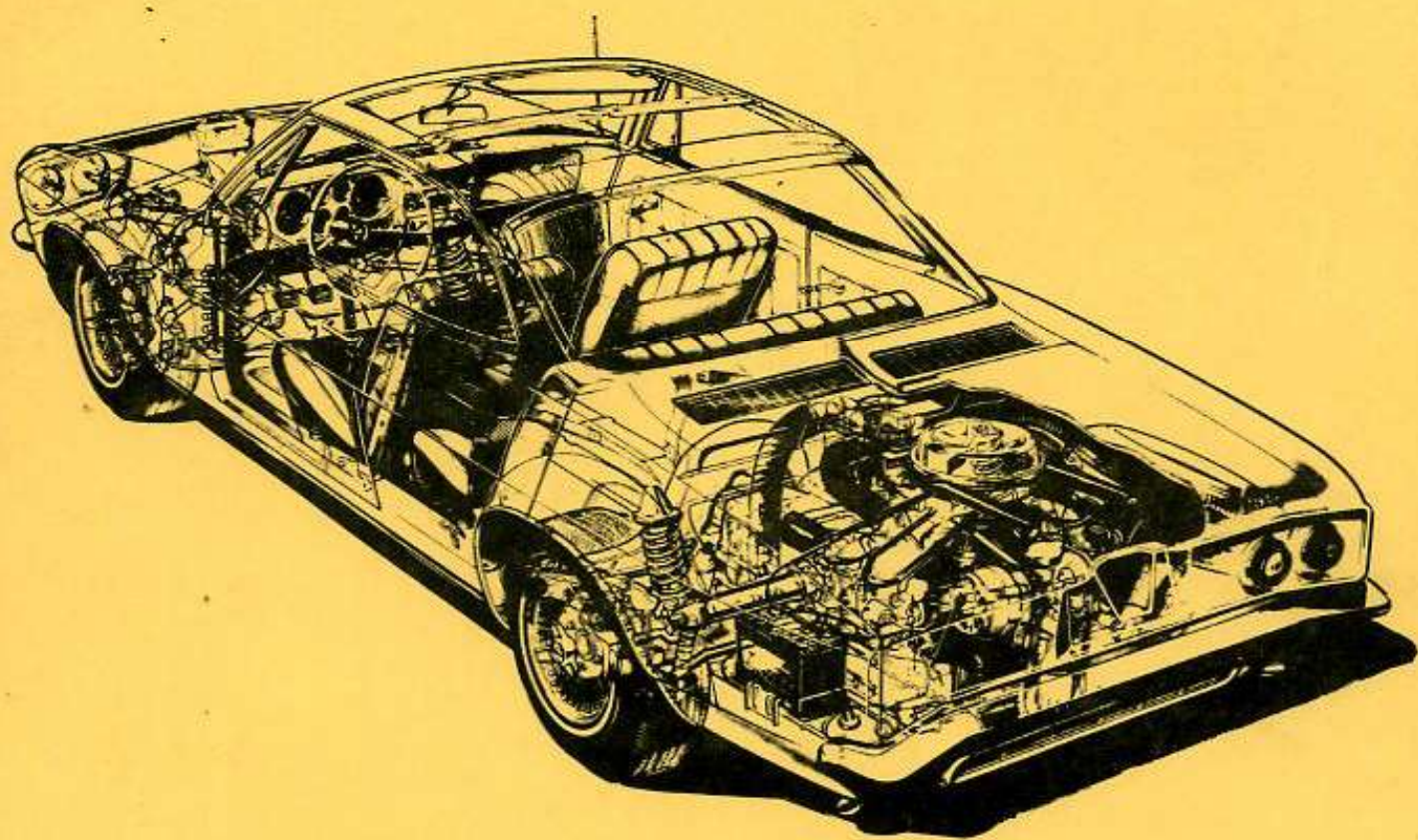


ASSEMBLY MANUAL



**1965
CORVAIR**

C7315

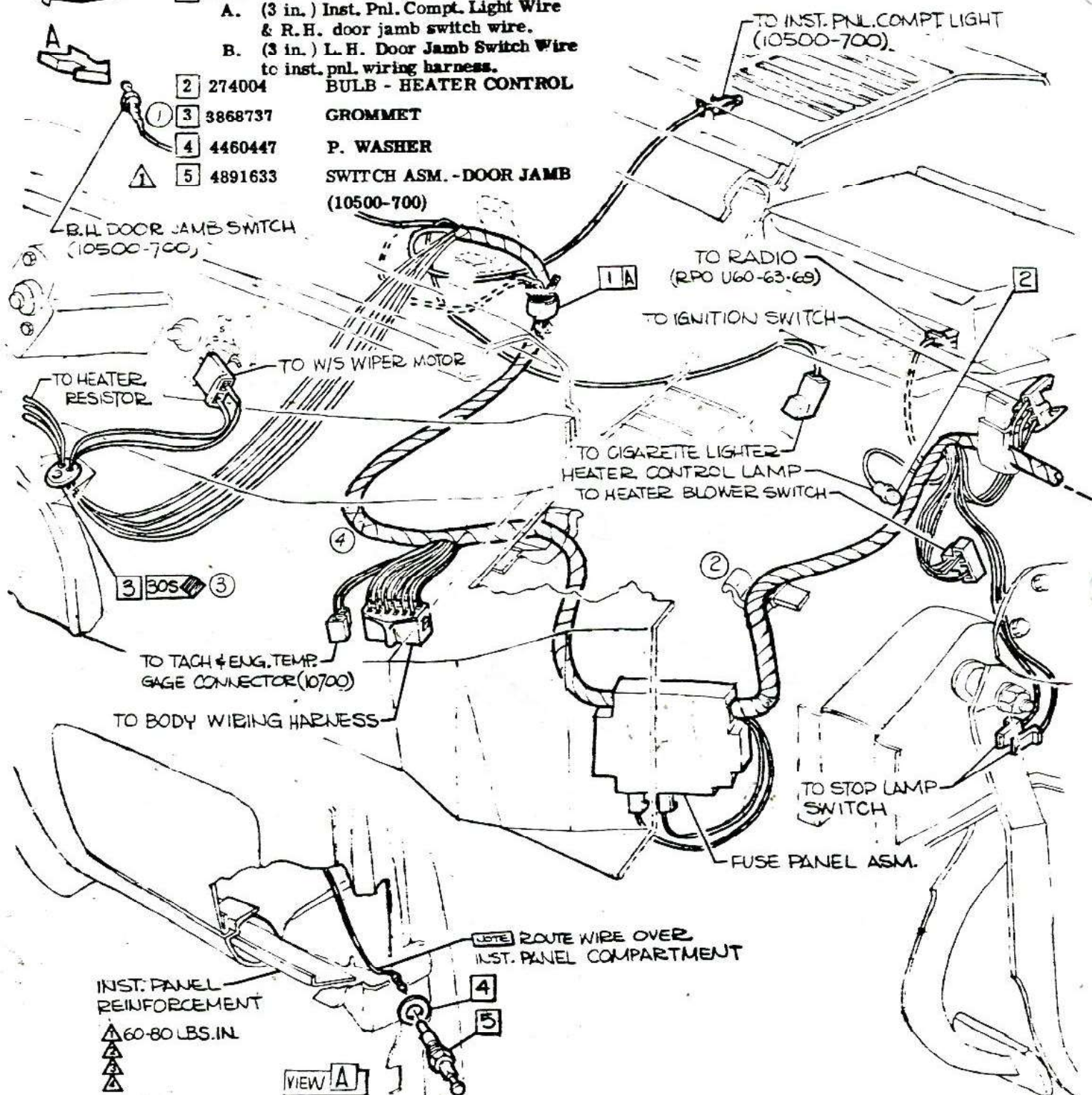


ASSEMBLY INSTRUCTIONS

1 3747298 TAPE (6 IN.)(10100) 3862100 CORVAIR 10000 SERIES

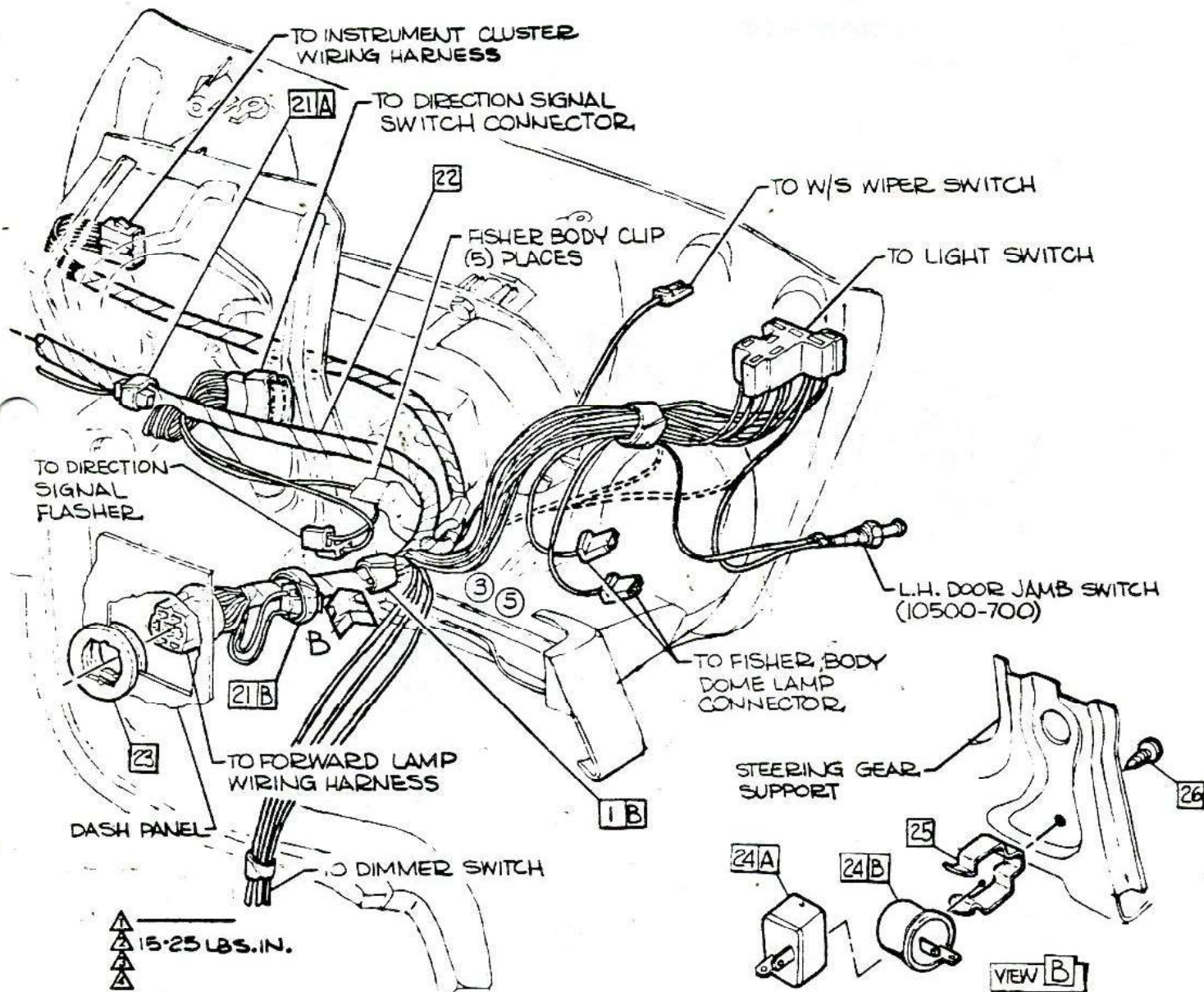
- A. (3 in.) Inst. Pnl. Compt. Light Wire & R.H. door jamb switch wire.
B. (3 in.) L.H. Door Jamb Switch Wire to inst. pnl. wiring harness.

- 2 274004 BULB - HEATER CONTROL
3 3868737 GROMMET
4 4460447 P. WASHER
5 4891633 SWITCH ASM. - DOOR JAMB (10500-700)



| * CHEVROLET MOTOR DIVISION, GMC * | | | | UPC | DATE | SYM | REVISION RECORD | AUTH. | DR | CK |
|------------------------------------|--|--|--|-----------------|---------|-----|----------------------|-------|----|----|
| INSTRUMENT PANEL WIRING HARNESS | | | | 12 | 6-25-64 | 1 | INS 3868-22 GROMMET | 64512 | PR | DF |
| | | | | | 9-16-64 | 2 | CLIP DRAWING REVISED | 15883 | PR | DF |
| 10000 | | | | REF B 3 B 2. | 11-9-64 | 3 | SYMBOL "30S" ADDED | 5858 | PR | DF |
| | | | | | 5-11-65 | 4 | CLIP DWG. REMOVED | 15980 | MB | CI |
| DWG PREL 2-27 | | | | B 2. | | | | | | |
| DATE REL 5-18 | | | | | | | | | | |
| FHR REF: Prel. B 3 L-73258 L-65003 | | | | SHEET | | | | | | |
| L- L- L- | | | | | | | | | | |

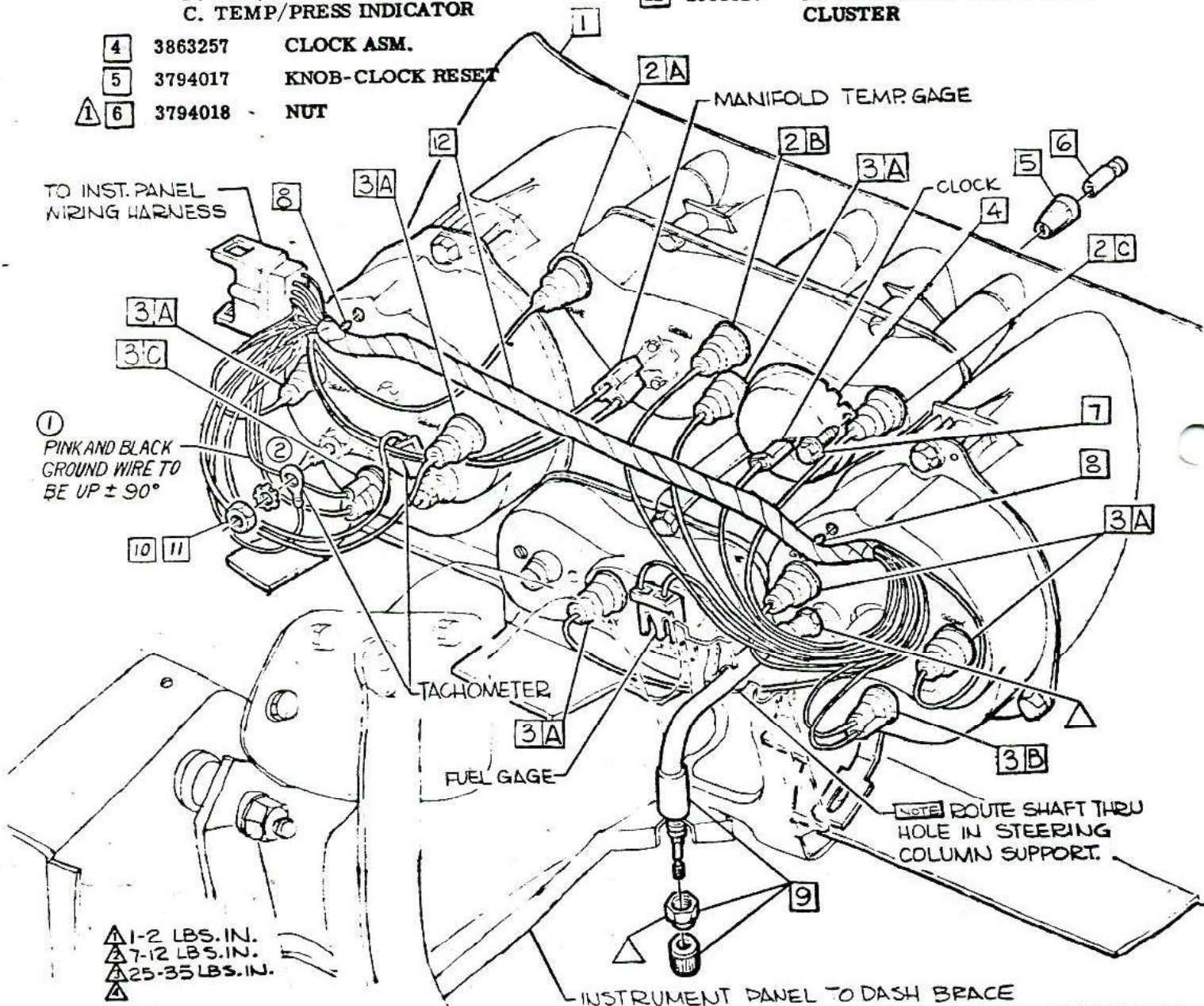
- 21** 3724851 TAPE
 A. (6 in.) RADIO LEAD TO INST. PANEL WIRING HARNESS.
 B. (4 in.) TEMP. WARNING BUZZER TO INST. PNL. WIRING HARN. (10700).
- 22** 2989240 HARNESS ASM. (10100-500)
 2989241 (10700)
- 23** 2962568 GROMMET
- 24** A. 383638 FLASHER ASM.
 B. 383639 OPT.
- 25** 3866440 CLIP
- 26** 9419328 SCREW



| • CHEVROLET MOTOR DIVISION, GMC • | | | | UPC | DATE | SYM | REVISION RECORD | | AUTH. | DR. | CK. |
|--|--|--|--|----------------|---------|-----|---------------------------------------|--|-------|-----|-----|
| INSTRUMENT PANEL WIRING HARNESS | | | | 12 | 6-25-64 | 1 | WAS 2580023 & 2905025 HARNESS | | 64607 | PR. | |
| | | | | | | 2 | 3866906 WAS 383638 | | 64029 | | DF |
| 10000 | | | | REF B 2 B3. | 8-17-64 | 3 | HARNESS BREAKOUT REVISED | | 66060 | PR. | DF |
| | | | | | 10-5-64 | 4 | 383638 & 383639 WAS 3866906 & 3866806 | | 66955 | PR. | |
| DWG PREL. 2-27 PHR REF: Prel. B4 L-73258 L-65003 | | | | SHEET 1 | | 5 | LIGHT SWITCH BREAKOUT REVISED | | 66467 | | DF |
| | | | | | | | | | | | |
| DATE REL 5-18 L- L- L- | | | | | | | | | | | |

- 1 6455028 CLUSTER
- 2 274004 BULB
 - A. R.H. DIRECTION INDICATOR
 - B. HI-BEAM INDICATOR
 - C. L.H. DIRECTION INDICATOR
- 3 9417863 BULB
 - A. INSTRUMENT CLUSTER
 - B. GEN/FAN INDICATOR
 - C. TEMP/PRESS INDICATOR
- 4 3863257 CLOCK ASM.
- 5 3794017 KNOB-CLOCK RESET
- 6 3794018 NUT

- 7 9419699 SCREW
- 8 CLIP (PART OF HARNESS)-PLUG INTO INSTRUMENT CLUSTER (2) PLACES.
- 9 1586301 SHAFT ASM.-TRIP ODOMETER
- 10 120614 NUT
- 11 138479 L. WASHER
- 12 2988027 HARNESS ASM.-INSTRUMENT CLUSTER



| CHEVROLET MOTOR DIVISION, GMC | | | | UPC | DATE | SYM | REVISION RECORD | AUTH. | DR | CK |
|--|--|--|--|---|---------|-----|--------------------------|-------|------|----|
| INSTRUMENT CLUSTER WIRING | | | | 12 | 2-23-65 | 1 | "WIPE" NOTE - ADDED | 65473 | J.T. | |
| 10700 | | | | | | 2 | "SOCKET" DRAWING REVISED | | | CI |
| DWG PREL 3-2 PHR REF: Prel. B6 L-65002 L-73258 | | | | B4. | | | | | | |
| DATE REL 5-13 L-65017 L-74737 L- | | | | <input checked="" type="checkbox"/> SHEET | | | | | | |



CHEVROLET

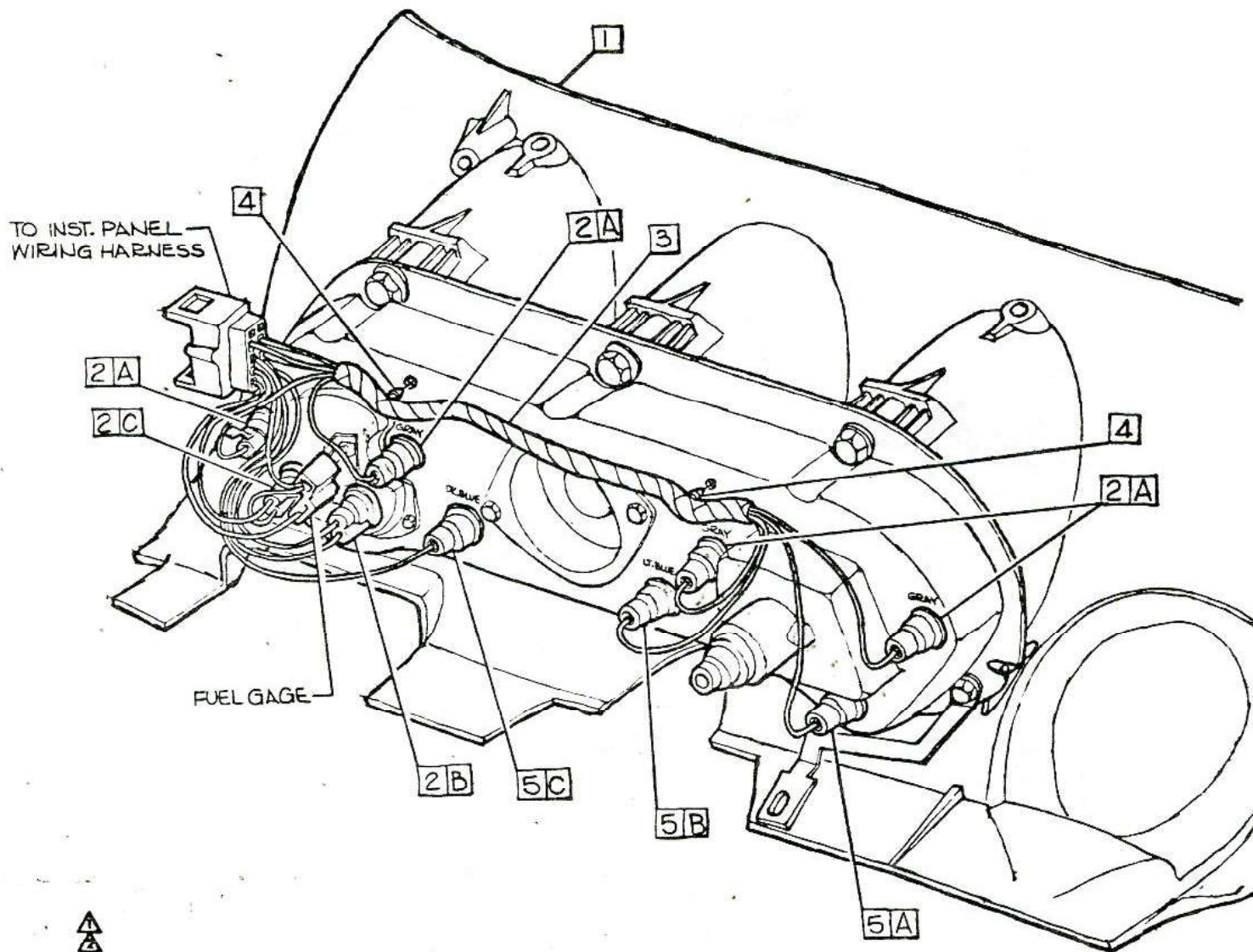
ASSEMBLY INSTRUCTIONS

3862100

CORVAIR 10000 SERIES

- 1 6455114 CLUSTER ASM (10100)
6455110 (10500)
- 2 9417863 BULB
- A. Instrument cluster
 - B. Gen/Fan indicator
 - C. Temp/Press. indicator

- 3 2988026 HARNESS ASM-INST CLUSTER
- 4 CLIP-(Part of Harness)-Plug into instrument cluster (2) places.
- 5 274004 BULB
- A. Hi-beam indicator
 - B. L.H. direction indicator
 - C. R.H. direction indicator.

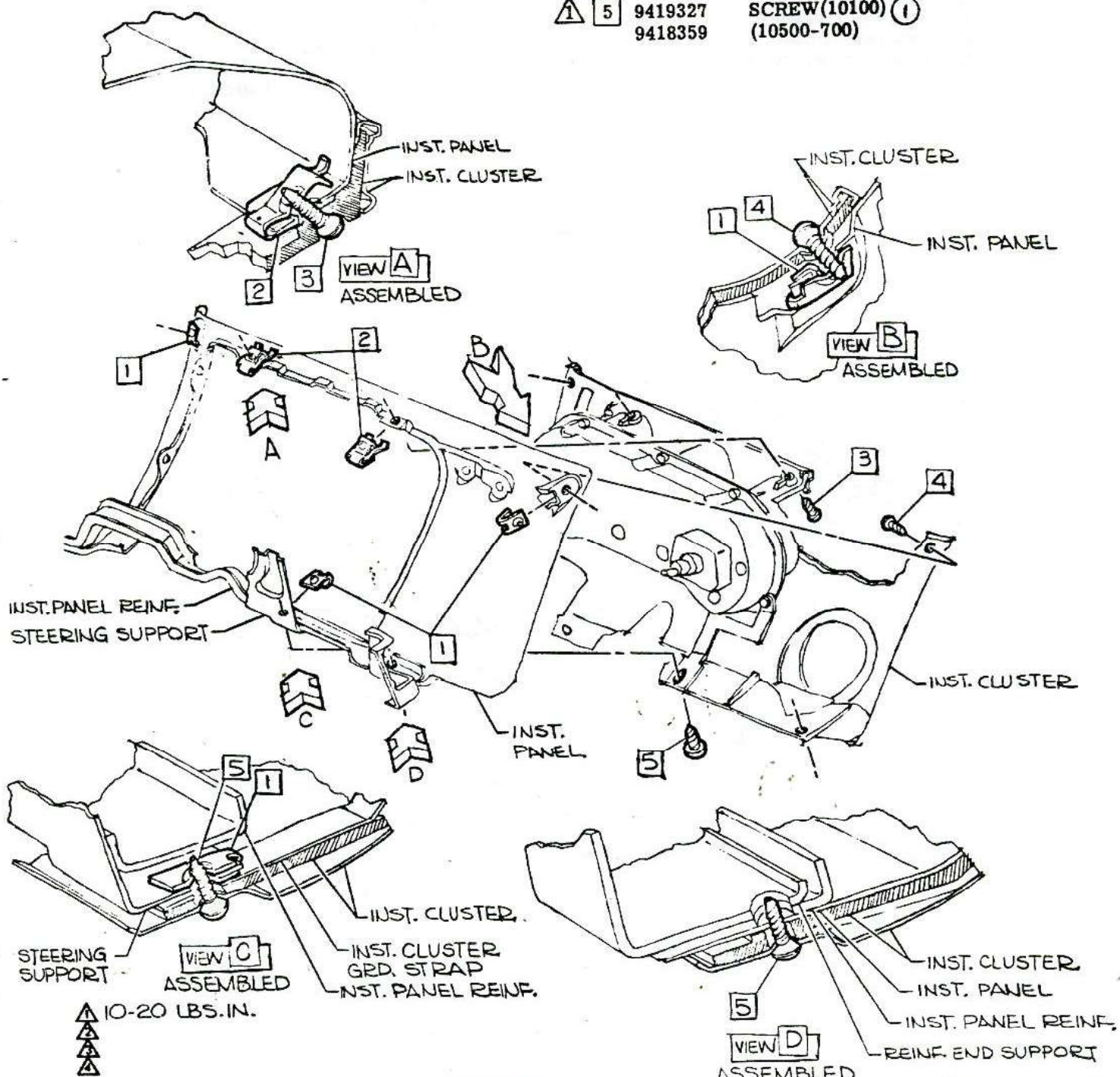


| CHEVROLET MOTOR DIVISION, GMC | | | | UPC | DATE | SYM | REVISION RECORD | | AUTH | DR | CK |
|-------------------------------|-----|--------------|---------|---------|--------------------------------|-------------------------------------|-----------------|--|------|----|----|
| INSTRUMENT CLUSTER WIRING | | | | 12 | | | | | | | |
| 10100-500 | | | | B5. | | | | | | | |
| DWG PEEL 3-5 | PHR | REF: Prel.B7 | L-73258 | L-65017 | | | | | | | |
| DATE REL 3-5 | | L- | L- | L- | <input type="checkbox"/> SHEET | <input checked="" type="checkbox"/> | | | | | |

1965-133

- 1 3860140 NUT
2 3861835 NUT

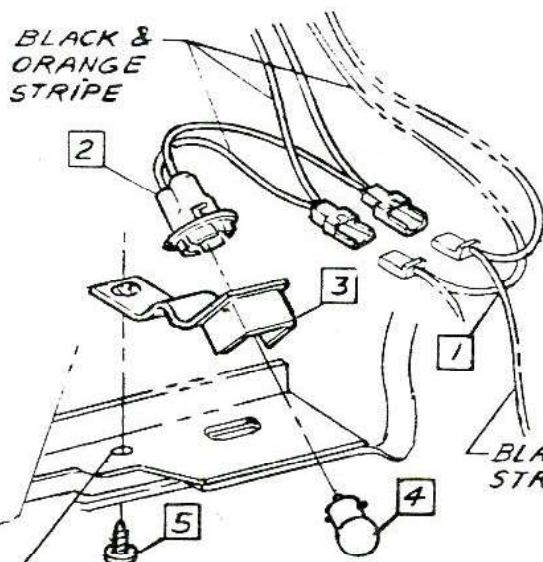
- ① 3 3849634 SCREW
② ① 4 3839187 SCREW (10100-500)
3849634 (10700)
① 5 9419327 SCREW (10100) ①
9418359 (10500-700)



| CHEVROLET MOTOR DIVISION, GMC | | | | UPC | DATE | SYM | REVISION RECORD | AUTH. | DR | CK |
|---|--|--|--|---------|---------|-----|-------------------------------------|-------|----|----|
| INSTRUMENT CLUSTER INSTALLATION | | | | 12 | 6-25-64 | 1 | 9419327 (10100) WAS 9415404 | 64213 | FR | |
| 10000 | | | | B6. | | | 9418359 ADDED | | | DF |
| DWG PREL 3-9 PHR REF: Prel. B9 L-65017 L- | | | | X SHEET | 7-10-64 | 2 | (10100-500) & 3849634 (10700) ADDED | 65238 | PR | DP |
| DATE REL 5-13 L- L- L- | | | | | | | | | | |

- | | | | | |
|-----|-------------------------------|-------|---------|----------------------|
| 1 | INST PANEL HARNESS ASM | 6 | 9417863 | BULB |
| ① 2 | 2989245 WIRE ASM 10000 (CONV) | ③ ② 7 | 3870209 | SWITCH ASM-COMPT LGT |
| 3 | 4442679 SUPPORT-LAMP | | 3859328 | OPT. |
| 4 | 193125 BULB | | | |
| ① 5 | 9418359 SCREW | | | |

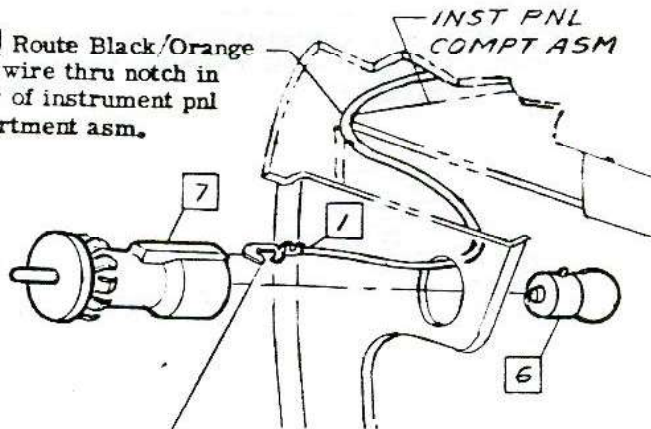
BLACK &
ORANGE
STRIPE



LH SIDE: HOLE THRU INST. PNL.
REINF, INST. PNL, CLUSTER SUPT.
& CLUSTER TRIM.
RH SIDE: HOLE THRU INST. PNL.
REINF, INST. PNL & INST. PNL, TRIM

VIEW A
10000 (CONV)

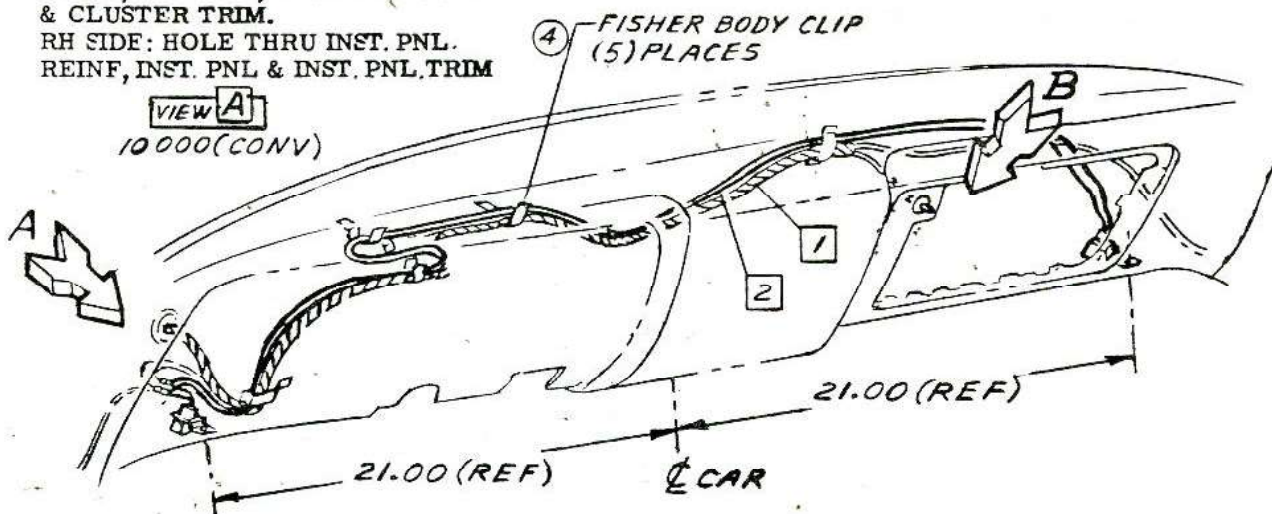
NOTE Route Black/Orange
stripe wire thru notch in
corner of instrument pnl
compartment asm.



NOTE Terminal must be
assembled to switch
before bulb can be
properly installed.

VIEW B

4 FISHER BODY CLIP
(5) PLACES



▲ 10-15 LBS IN.
▲
▲
▲

| CHEVROLET MOTOR DIVISION, GMC | | UPC | DATE | SYM | REVISION RECORD | AUTH | DE | CK |
|---|--|-------|----------|-----|---------------------------|-------|----|----|
| COURTESY LAMP WIRING & INST. PNL. COMPARTMENT LIGHT SWITCH | | 12 | 6-25-64 | 1 | AND 2522560 N REASM. | 64607 | PR | DF |
| 10500-700 | | B7. | 7-10-64 | 2 | 3780209 WAS 3859327 | 65297 | PR | DF |
| DWG PREL 3-4 PR/REF: Prel. B8 L-73258L- | | SHEET | 10-13-64 | 3 | 3870209 WAS 3780209 | 65297 | PR | DF |
| DATE REL 5-13 | | | 3-11-65 | 4 | (5) PLACES WAS (6) & CLIP | 15980 | MB | |
| | | | | | DWG. REVISED | | | CI |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |



CHEVROLET

ASSEMBLY INSTRUCTIONS

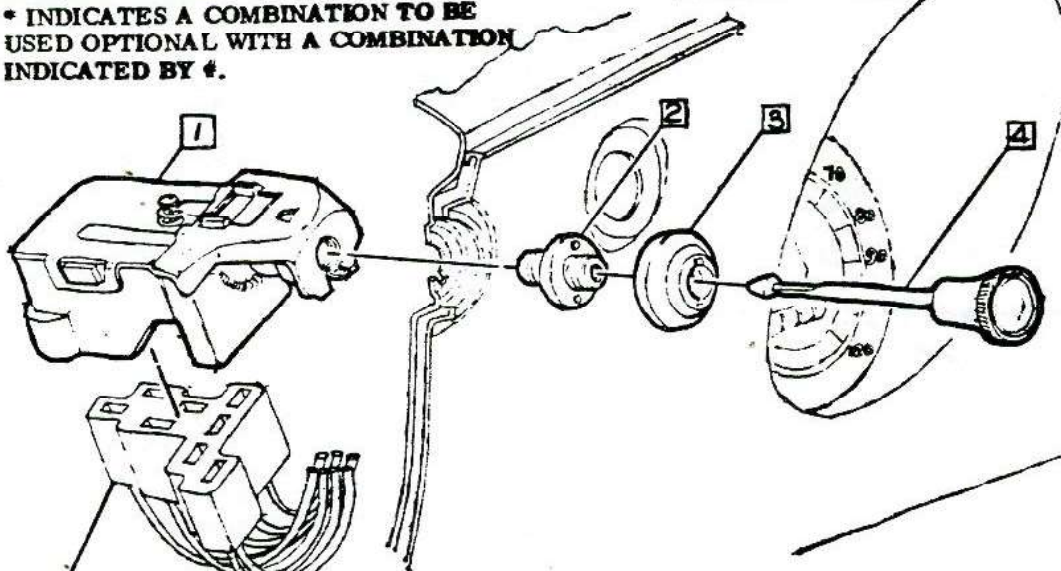
3862100

CORVAIR 10000 SERIES

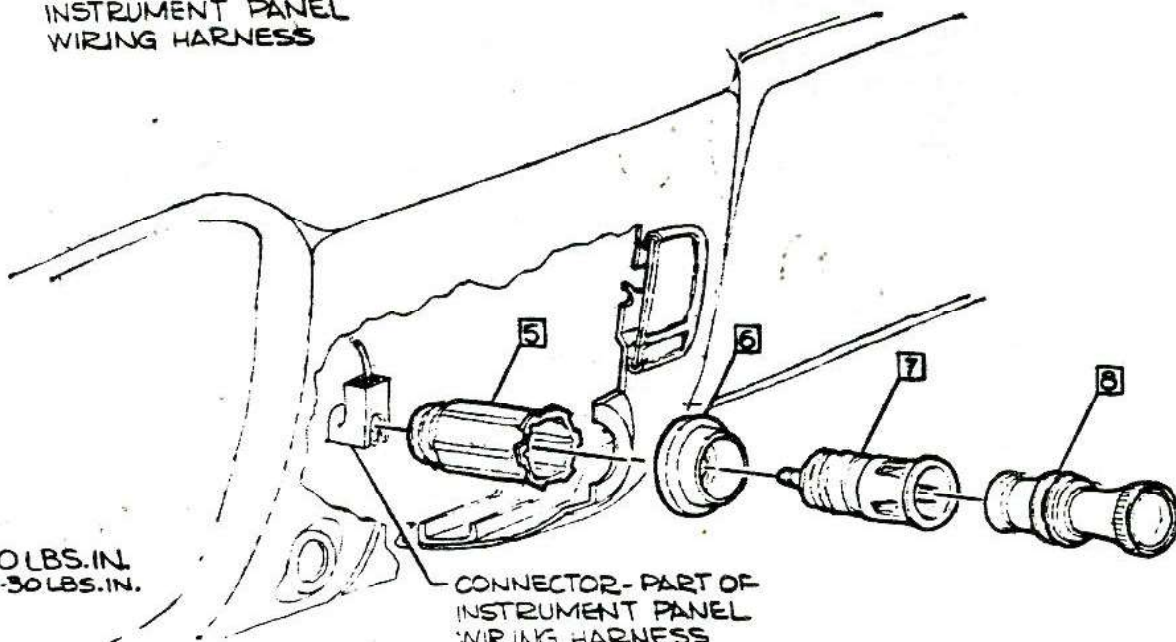
- 1 1995123 SWITCH ASM. -LIGHT (EXC. 10700)
- 1995122 (10700)
- ① 2 3862680 NUT ASM.
- ① 3 3862380 BEZEL
- 4 3860104 ROD ASM.

- 5 *3794299 RETAINER-CIGARETTE LIGHTER OPT. #7002184
- 6 3863030 BEZEL
- 7 *3794298 HOUSING ASM. OPT. #7028564
- 8 *3861472 KNOB ASM. OPT. #7028979

* INDICATES A COMBINATION TO BE USED OPTIONAL WITH A COMBINATION INDICATED BY #.



CONNECTOR - PART OF INSTRUMENT PANEL WIRING HARNESS



▲ 8-10 LBS. IN.
▲ 20-30 LBS. IN.
▲

CONNECTOR - PART OF INSTRUMENT PANEL WIRING HARNESS

| | | | | | | | |
|----------------------------------|----------------|---------------|----------|-----------------------------------|---------|----|----|
| CHEVROLET MOTOR DIVISION, GMC | | UPC | DATE SYM | REVISION RECORD | AUTH. | DR | CK |
| LIGHT SWITCH & CIGARETTE LIGHTER | | 12 | 5-4-65 1 | TORQUE WAS 8-10 LBS. IN. 2 PLACES | 7079145 | | |
| 10000 | | B8. | | | | | |
| DWG. PREL. 2-15 | DATE REL. 5-13 | REF. PREL. B1 | L-73182 | L-73258 | | | |
| | | L-73057 | L- | L- | | | |
| | | X SHEET | | | | | |



CHEVROLET

ASSEMBLY INSTRUCTIONS

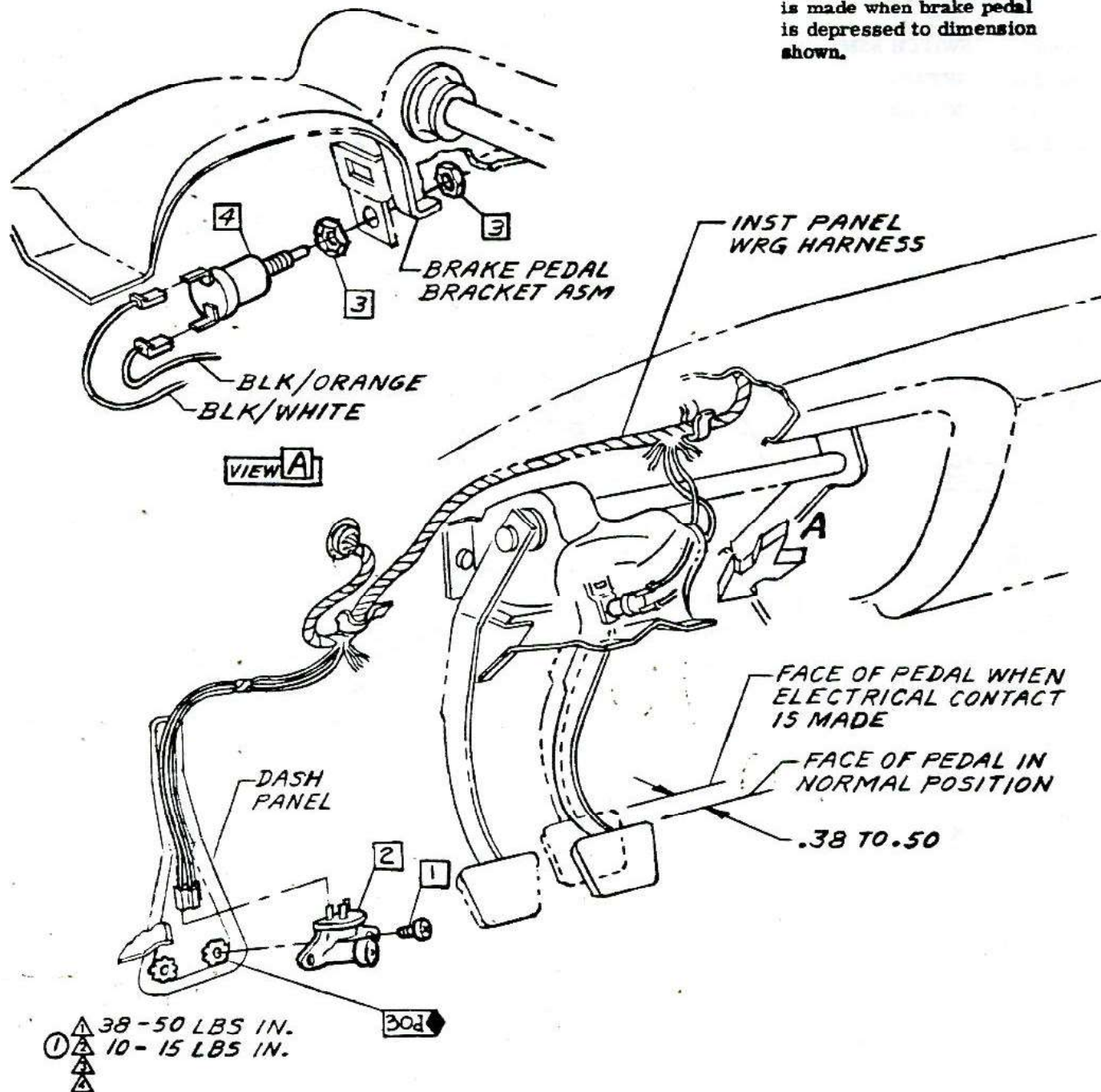
3862100

CORVAIR 10000 SERIES

- ① 1 191985 SCREW ASM.
- ② 1997028 SWITCH ASM. - DIMMER
- ③ 9420171 NUT

- ④ 1993509 SWITCH ASM. OPT.
- 3825257

After adjustment of brake pedal, adjust switch asm. so that electrical contact is made when brake pedal is depressed to dimension shown.



| CHEVROLET MOTOR DIVISION, GMC | | | | UPC | DATE | SYM | REVISION RECORD | AUTH. | DR | CK |
|-----------------------------------|--|--|--|-------|--------|-----|-------------------------------------|-------|----|----|
| DIMMER & STOP LAMP SWITCH WIRING | | | | 12 | 5-4-65 | 1 | TORQUE (2) WAS 20-25 LBS. IN. 70791 | LS | CI | |
| 10000 | | | | B9. | | | | | | |
| DWG PREL 2-29 REF: Prel. B5 L- L- | | | | SHEET | | | | | | |
| DATE REL 5-13 L-65003 L- L- | | | | | | | | | | |

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