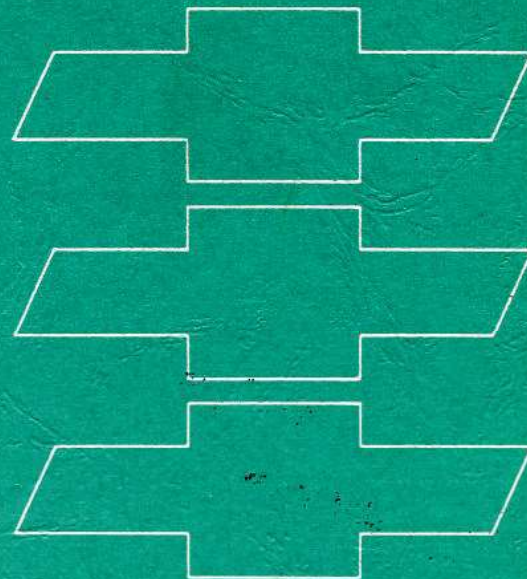
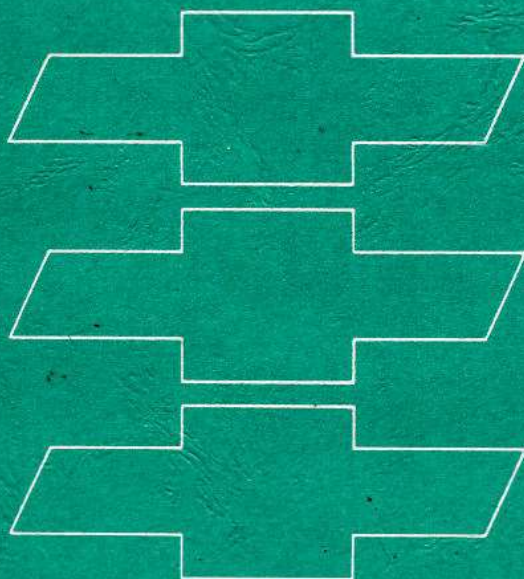


1965



CORVAIR



**CHASSIS
SHOP
MANUAL**

1965 CHEVROLET CORVAIR CHASSIS SHOP MANUAL

FOREWORD

This manual is designed to provide complete information on the maintenance and repair of various units, except the Body, of the 1965 Chevrolet Corvair Passenger Vehicles. Service information for 1965 body items for these vehicles is contained in the 1965 Body Service Manual. For service information on the 1965 Corvair Greenbrier refer to the 1961 Corvair Shop Manual and the 1964 Corvair Shop Manual Supplement.

An effort has been made to produce a manual that will serve as a ready reference book for the experienced service man and also cover step by step procedure for the guidance of the less experienced man.

The Section Index on this page enables the user to quickly locate any desired section. At the beginning of each section, a Table of Contents gives the page number on which major subjects begin. An Index is placed at the beginning of each major subject within the section.

Summaries of Special Tools, when required, are found at the end of major sections, while Specifications covering vehicle components are presented at the rear of the manual.

This manual should be kept in a handy place for ready reference. If properly used, it will enable the technician to better serve the owners of Chevrolet Corvair vehicles.

All information, illustrations and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice.

CHEVROLET MOTOR DIVISION

General Motors Corporation
DETROIT, MICHIGAN

SECTION INDEX

SECTION	NAME
0	GENERAL INFORMATION AND LUBRICATION
3	FRONT SUSPENSION
4	REAR AXLE AND REAR SUSPENSION
5	BRAKES
6	ENGINE
6M	ENGINE FUEL
6Y	ENGINE ELECTRICAL
7	TRANSMISSION, CLUTCH AND CONTROLS
8	FUEL TANK AND EXHAUST SYSTEM
9	STEERING
10	WHEELS AND TIRES
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14	BUMPERS
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	SPECIFICATIONS

SPECIFICATIONS

FRONT SUSPENSION

(SECTION 3)

Caster	Positive $2^{\circ} \pm 1/2^{\circ}$ *
Camber	Positive $1^{\circ} \pm 1/2^{\circ}$ *
Steering Axis Inclination	$6\ 1/2^{\circ} \pm 1/2^{\circ}$
Toe-in (Total)	
Front	$1/4"$ to $3/8"$
Wheel Nut Torque	55 to 65 lbs. ft.
Wheel Bearing Endplay001" to .008"

*Within $1/2^{\circ}$ of opposite side.

Riding Height:

MODEL

All Models. $26.2" \pm 1/2"$ **

DIMENSION "A"

(See page 3-9)

**Measurements between sides should be within $1/2"$ of each other.

REAR AXLE AND SUSPENSION

(SECTION 4)

REAR AXLE

Type	Differential integral with engine and transmission, driving rear wheels independently through universal joints.
Lubricant Capacity (Pints)	4 $1/2$
Type Recommended . SAE 80, Multi-Purpose, meeting requirements of U.S. Ordnance Spec. MIL-L-2105B	
Ratio (to 1)	3.27, 3.55
Gear Backlash003-.010" (.005-.008" desired)

Pinion Bearing Preload (in. lbs.) New	5-10
Pinion Adjustment	Shim
Differential Bearing Adjustment	Sleeves
Bolt Torques	
Ring Gear	40-60 ft. lbs.
Drive Spindle Flange	100-150 ft. lbs.
Drive Spindle Yoke Nut	100 ft. lbs.
Pinion Adjusting Sleeve Lock	20-25 ft. lbs.
Differential Cover	130-230 in. lbs.
Differential Carrier to Transmission	35-50 ft. lbs.

REAR SUSPENSION

Type	Stamped steel torque control arms with adjustable brackets for toe-in setting. Rubber mounted front and rear lateral strut rods with eccentric cam bolt at rear strut rod outer pivot for camber adjustment.
Shock Absorbers	
Make	Delco
Type	Direct, double-acting; hydraulic
Toe-in (Total) Rear	$1/8"$ to $3/8"$
Camber (Rear)	Neg. 1° to 0

Bolt Torques	
Rear Wheel Spindle Support to Torque Control Arm	25-35 ft. lbs.
Torque Control Arm Bracket to Underbody	20-30 ft. lbs.
Front Strut Rod Outer Nuts	11-15 ft. lbs.
Front Strut Rod Bracket to Transmission Support	20-30 ft. lbs.
Torque Arm Bushing Pivot Nut	90-130 ft. lbs.
Rear Strut Rod Pivot Nut	75-90 ft. lbs.
Rear Strut Rod Bracket to Differential Carrier	20-30 ft. lbs.
Rear Shock Absorber Lower Attaching Nut	35-55 ft. lbs.
Rear Shock Absorber Upper Nut	75-100 in. lbs.

BRAKES

(SECTION 5)

Main Cylinder Diameter		Thickness	
Organic	1.0"		
Wheel Cylinder Diameter		Primary	.17"
Front	.875"	Secondary	.20"
Rear	.9375"	Minimum Serviceable	.030"
Brake Lining (Bonded)		Length (Front and Rear)	
Width		Primary	9.01"
Front	2.5"	Secondary	9.75"
Rear	2.0"		

ENGINE

(SECTION 6)

ENGINE MECHANICAL

ENGINE			Base	Hi-Perf.	4 x 1	Turbo-Charged
GENERAL DATA:						
Horsepower @ rpm			95 @ 3600	110 @ 4400	140 @ 5200	180 @ 4000
Torque @ rpm			154 @ 2400	160 @ 2800	160 @ 3600	265 @ 3200
Type			Flat Opposed			
Number of Cylinders			6			
Bore			3-7/16"			
Stroke			2-15/16"			
No. System (Rear to Front)	Left Bank		2-4-6			
	Right Bank		1-3-5			
Firing Order			1-4-5-2-3-6			
Compression Ratio			8.25:1	9:1	9:1	8:1
CYLINDER BORE:						
Out of Round (max.)			.002"			
Taper (max.)			.005"			
Diameter (base)			3.4370"			
PISTONS:						
Clearance Limits to Cylinder	Top Land		.022"-.031"			
	Skirt		.0011"-.0017"			
Ring Groove Depth	Compression		.1785"-.1865"			
	Oil		.1717"-.1750"			
PISTON RINGS:						
Compression	Width		.064"-.065"			
	Clearance in Groove		.0017"-.004"			
	Gap		.013"-.025"			
Oil Ring	Width		.126"± .0005"			
	Clearance in Groove		.0012"-.005"			
	Gap		.015"-.055"			
PISTON PINS:						
Length			2.630"-2.650"			
Diameter			.7999"-.8002"			
Clearance	In Piston	New	.00015"-.00025"			
		Wear Limit	.001"			
	In Rod		Press Fit			

CONT'D.

ENGINE			Base	Hi-Perf.	4 x 1	Turbo-Charged
CONNECTING RODS:						
Bearing	Clearance	New	.0007"-.0027"			
		Max.	.003"			
	End Play	New	.005"-.010"			
CRANKSHAFT:						
End Play			.002"-.006"			
End Thrust Taken By			(#1) Rear Main Bearing			
Main Bearing Journal	Diameter		#1 & 2 (2.0978"-2.0988")			
			#3 & 4 (2.0983"-2.0993")			
	Clearance		#1 & 2 (.0012"-.0027")			
			#3 & 4 (.0007"-.0022")			
	L. Runout (max.)		.001"			
Crankpin Journal	Taper (max.)		.001"			
	Diameter		1.799"-1.800"			
	Taper		.001"			
	Runout		.001"			
CAMSHAFT:						
Lobe Lift Measured at Push Rod	Intake	.257"	.260"			
	Exhaust	.257"	.260"			
Journal Diameter	Front	1.440"				
	All Others	1.200"				
Journal Runout (max.)			.0015"			
VALVE SYSTEMS:						
Lifters Type			Hydraulic			
Rocker Arm Ratio			1.5:1			
Valve Lash Intake & Exhaust			1 Turn down from "NO LASH"			
Intake	Face Angle	45°				
	Seat Runout (max.)	.002"				
	Seat Angle	45°				
	Recommended Seat Width	1/32"-1/16"				
	Stem to Guide Clearance	New .001"-.0027" Used .001"-.004"				
	Lift at Valve Stem	.385"	.390"			
Exhaust	Face Angle	44°			45°	
	Seat Runout (max.)	.002"				
	Seat Angle	45°				
	Recommended Seat Width	1/16"-3/32"				
	Stem to Guide Clearance	New .0014"-.0029" Used .002"-.005"				
	Lift at Valve Stem	.385"	.390"			
Valve Springs	Outer Spring Press. and Length	Free Length	2.08"			
		Pressure lb. @ in.	78 to 86 @ 1.660"			
		Pressure lb. @ in.	170 to 180 @ 1.260"			
	Inner Spring Damper	Size	.045" x .250"			
		Type	Flat Wound			
		No. Coils	Approx. 4			
		Installed Height	1-21/32" ± 1/32"			

ENGINE COMPONENT TORQUES

Size	Usage	Torque
1/4-20	Oil Pan	85-105 in. lbs.
	Oil Pump Cover	60-80 in. lbs.
	Oil Cooler to Cylinder Head	40-60 in. lbs.
	Shroud Attachment	60-80 in. lbs.
	Valve Rocker Cover	40-60 in. lbs.
	Oil Suction Screen Pipe Clamp	30-50 in. lbs.
5/16-18	Crankcase L.H. to R.H. (One in Oil Sump)	7-13 ft. lbs.
	Crankcase Cover	7-13 ft. lbs.
	Oil Cooler Adapter to Crankcase	7-13 ft. lbs.
	Oil Filter and Delcotron Adapter	7-13 ft. lbs.
	Rear Housing	7-13 ft. lbs.
	Clutch Cover and Pressure Plate	15-20 ft. lbs.
11/32-24	Flywheel (Syn. Transmission)	40-50 ft. lbs.
	Flex Plate (P/G Transmission)	20-30 ft. lbs.
3/8-16	Oil Cooler to Adapter	8-12 ft. lbs.
	Shroud Attachment	10-20 ft. lbs.
	Skid Plate	15-20 ft. lbs.
	Flywheel or Clutch Housing	20-30 ft. lbs.
	Crankshaft Pulley to Balancer	25-35 ft. lbs.
7/16-20	Crankcase L.H. to R.H.	50-55 ft. lbs.
	Oil Filter	15-20 ft. lbs.
1/2-20	Crankshaft Pulley or Balancer	40-50 ft. lbs.
5/16-24	Connecting Rod	20-26 ft. lbs.
3/8-16	Exhaust Manifold Clamp	22-27 ft. lbs.
	Rear Mounting Bracket	40-50 ft. lbs.
3/8-16	Stud - Cylinder Head to Crankcase	10-30 ft. lbs.
	Switch - Cylinder Head Temperature	10-15 ft. lbs.
3/8-24	Cylinder Head Nut	32-38 ft. lbs.
	Valve Rocker Arm Stud	32-38 ft. lbs.
	Adjusting Nut - Valve Rocker Arm	55-125 in. lbs.
	Distributor Clamp Nut	8-12 ft. lbs.
	Sending Unit - Cylinder Head Temperature	5-10 ft. lbs.
	Switch Cylinder Head Temperature	10-15 ft. lbs.
1/2-20	Oil Pan Drain Plug	30-35 ft. lbs.
1/8-27	Oil Pressure Switch	45-65 in. lbs.
9/16-18	Oil Pressure Regulator Valve Plug	10-20 ft. lbs.
14 mm.	Spark Plug	15-20 ft. lbs.

ENGINE MOUNT TORQUES

Attaching Part	Torque
Front Mount Nuts	60-80 ft. lb.
Bracket-to-Transmission	20-30 ft. lb.
Front Mount-to-Crossmember	20-30 ft. lb.
Rear Mount Nuts	50-60 ft. lb.
Rear Mount-to-Frame	14-22 ft. lb.

CARBURETORS

(SECTION 6M)

APPLICATION	CARBURETOR
95 H.P. Engine Syn. or P/G	7025023 *
110 H.P. Engine Syn.	7025023 *
110 H.P. Engine P/G	7025024 *
140 H.P. Engine Primary	7025023
140 H.P. Engine Secondary	7025226
All With Air Conditioning	7025025
180 H.P. Engine Turbocharged	3856713

*Not Used with Air Conditioning

Carburetor	Rochester HV			Rochester H	Carter YH
	7025023	7025024	7025025	7025026	3856713
Float Level	1-1/16"				5/8"
Float Drop	1-1/2"				2-3/8"
Pump Rod	Index Line				
Choke	2 Turns Up from Free Entry to Lever				Index
Unloader	.312"				7/16"
Fast Idle	.078"				
Vacuum Break	.180"-.195"				
Main Jet	.051"	.050"	.051"	.050"	.098"
Idle Tube	.024"				.031"
Bowl Vents	2 Internal	1 External Idle		2 Internal	1 Internal
Metering Rods					.057" .048"
Pump Discharge Jets	Two @ .022"				One @ .028"
Throttle Bore	1-1/4"				1-1/2"
Main Venturi	1"				1-3/8"

ENGINE ELECTRICAL

(SECTION 6Y)

BATTERY		1980007
Ground		Neg
Plates		54
Ampere Hour		44
GENERATOR		1100639
Application		Base
Cold Output amps		35
Cold Output Volts		14
Field Current Draw @ 12 V. 80°F		2.2-2.6
		1100698
		Optional
		45
		14
		2.8-3.2
VOLTAGE REGULATOR		1119515
Application		All*
Voltage Regulator		
Air Gap067
Setting @ 85°F		13.8-14.8
Point Opening014
Field Relay		
Air Gap015
Point Opening030
Closing Voltage		1.5-3.2
STARTING MOTOR		1108306
Application		Std. Trans.
Brush Spring Tension (oz.)		35
Free Speed		
Volts		10.6
Amperes		58
rpm		6750-10,500
Resistance Test		
(Armature Locked)		
Volts		4.0
Amperes		280
Torque-Mounting Pad Bolts (ft.-lbs.)		20-30
Solenoid		
Hold-in Windings		10.5-12.5 Amperes @ 10V 42-49 Amperes @ 10V
Both Windings		
IGNITION COIL		1108307
Application		Auto. Trans.
Primary Resistance, ohms		35
Secondary Resistance, ohms		
		10.6
		58
		6750-10,500
		4.0
		280
		20-30
IGNITION RESISTOR		
Type	Special Wire—Part of Harness	
Resistance	1.8 ohms	
SPARK PLUGS		AC-44FF
Application		110, 140 and 180 hp
Size		14 mm.
Plug Gap030"
Torque035"
		15-20 lb. ft.

*External Field Discharge Diode Circuit with Generator 1100698.

DISTRIBUTOR	1110310	1110311	1110319	1110329	1110330
Application	95 HP Std. Trans.	95 HP Powerglide	110 HP (All)	180 HP Turbo-Charged	140 HP 4 x 1 BBL
Rotation-View from Drive End	CCW	CCW	CCW	CCW	CCW
Breaker Point Gap019" New—.016" Used				
Breaker Arm Tension . .	19-23 oz. (Measured just behind points)				
Condenser Capacity18-23 Micro Farads				
Firing Order	1-4-5-2-3-6				
Ignition Timing @ Idle . .	6° BTDC	14° BTDC	14° BTDC	24° BTDC	18° BTC
Cam Angle (Dwell)	31°-34°				
Centrifugal Advance Start	0° @ 700 rpm	0 @ 1700 rpm	0° @ 800 rpm	0° @ 4000 rpm	0° @ 800 rpm
Intermediate	4° @ 1200 rpm				
Maximum	28° @ 4200 rpm	24° @ 4200 rpm	20° @ 4800 rpm	18° @ 4900 rpm	18° @ 2800 rpm
Vacuum Advance Start	0° @ 6" Hg	0° @ 7" Hg	0° @ 7" Hg	0° @ 2 psi*	0° @ 6" Hg
Full Advance (+Engine).	24° @ 14" Hg	24° @ 15" Hg	24° @ 15" Hg	12° @ 4.5 psi*	22° @ 14" Hg

*Retard

CLUTCH

(SECTION 7)

ENGINE	Name		Turbo-Air 164		Turbocharged 164
	Horsepower		95	110	150
	Displacement, cu. inches		164		
TRANSMISSION			3-Speed 4-Speed		
CLUTCH ASSEMBLY					
Type			Single Dry Disc, Centrifugal		
Clutch Cover and Pressure Plate Assembly	Effective Plate Load, lb.		1250-1450		1275-1475
	Type of Drive		Steel Straps		
	Pressure Plate	Material	Cast Iron		Nodular or Perlitic Malleable Iron
		OD	9.28		
	Clutch Spring	Type	Diaphragm, Bent Finger Design		
		Material	HR Spring Steel		
	Ring Gear	Material	HR Steel		
		No. of Teeth	147		
		Face Width	.363-.387		
		PD	12.25		
		Attachment	Welded to Clutch Cover		
	Attachment to Flywheel		6 Bolts, 5/16-18, .82 Long; Bolt Circle Dia. 10.625		
Drive Plate Assembly	Type		Single Disc with Two Friction Surfaces		
	Cushions		Flat Spring Steel between Rings		
	Friction Ring	Material	Woven Asbestos		
		OD	8.00	9.12	
		ID	6.00	6.12	
		Total Area (sq. inches)	44.00	71.8	
		Width (ea.)	.135		
Flywheel	Material		Cast Iron		
	OD		11.6		
Bearings	Release	Type	Single Row Ball		
		Lubrication	Packed with Temperature High Viscosity Grease		
	Pilot	Type	Sintered Powdered Bronze Bushing		
		Lubrication	Oil Impregnated		
Controls	Clutch Fork		Drop Forged Steel, Pivot Mounted on Ball		
	Pedal Mounting		Pendent, from Brace on Dash		
Clutch Housing	Material		Aluminum Alloy		
	Attachment to Engine		9 Bolts, 3/8-16 UNC 2A: 7 Short, 1-3/8 Shank; 2 Long, 1-5/8 Shank		

TRANSMISSIONS

(SECTION 7)

MANUAL TRANSMISSIONS

GENERAL DATA

Make Chevrolet synchromesh, manual shift
 Type 3-Speed, 4-Speed
 Location In rear compartment-integral
 with engine and differential.
 Transmission Case Material Cast aluminum alloy

GEAR SHIFT

Control Remote
 Type Lever
 Location Floor mounted

GEARS

Type Helical
 Material Forged steel, hardened

	3-SPEED	4-SPEED
Synchronization	2nd and 3rd	1st, 2nd, 3rd, 4th
Constant Mesh Gears	2nd and 3rd	1st, 2nd, 3rd, 4th
Sliding Gears	1st and reverse	Reverse

10,100, 10,500, 10,700 SERIES

RATIOS	3-Speed	4-Speed
First	3.22:1	3.20:1
Second	1.84:1	2.19:1
Third	1.00:1	1.44:1
Fourth		1.00:1
Reverse	3.22:1	3.66:1

LUBRICANT

Type Recommended	Multipurpose Gear
Lubricant SAE 80.	
Capacity (pt.)	2.2 3.6

AUTOMATIC TRANSMISSIONS

GENERAL DATA

Make and Type Chevrolet, hydraulic torque
 converter with automatic planetary gear system for
 reverse and low.
 Transmission Case Material Cast aluminum alloy
 Converter Maximum Torque Ratio (at stall) 2.6:1
 Total Transmission Torque Multiplication (converter
 planetary gear ratio)
 Maximum overall transmission ratio 4.73:1
 Low gear drive or low range 4.73:1 to 1.82:1
 Reverse range 4.73:1 to 1.82:1
 Oil Type "A", suffix "A"
 Oil Capacity (pt.)
 Dry Approx. 13
 Refill Approx. 6
 Oil Cooled By Air
 Selector Lever
 Location At right of steering
 column on instrument panel.
 Operation Actuates manual valve
 in hydraulic control system.
 Positions (indicated on quadrant on instrument panel).
 Four (bottom to top)—L-Low, D-Drive, N-Neutral,
 R-Reverse.

HYDRAULIC TORQUE CONVERTER

Type Three element
 Driving Member (pump) Sheet metal,
 multi-vane type, spot welded to torque converter
 housing. Housing cover is bolted to flywheel.
 Driven Member (turbine) Sheet metal,
 multi-vane type, supported by torque converter housing
 cover. Turns independently of housing. Splined to
 input shaft.

Reaction Member (stator) Aluminum air foil
 type supported on stationary sleeve by an over-running
 clutch of cam and roller design.

CLUTCHES

Type Multiple disc
 High
 Discs, Driving
 Number and type Two, non-metallic faced
 Discs, Driven
 Number and type Three, steel
 Reverse
 Discs, Driving
 Number and type Three, non-metallic faced
 Discs, Driven
 Number and type Three, steel plates and
 one cast iron pressure plate.

PLANETARY GEAR UNIT

Type Compound planetary
 Gear Ratios
 Cruising range 1:1 (direct drive)
 Low range 1.82:1
 Reverse 1.82:1
 Low brake band Double-wrap design
 Low band servo
 Type Piston, one release spring

HYDRAULIC CONTROLS

Manual Valve
 Type Spool
 Pressure Regulator Valve
 Type Spool
 Governor
 Type Centrifugal
 Drive From transmission output shaft

STEERING

(SECTION 9)

STEERING GEAR

Type	Recirculating Ball
Steering Ratio	
Gear	18:1
Overall	23.5:1

LINKAGE

Type	Parallel Relay
Location	Front of Wheels
Tie Rods	2

TORQUE CHART

Worm Bearing Preload	3-1/2 to 4-1/2 in. lbs.
Sector Lash Adjustment	8 to 10 in. lbs.
	in excess of above
Max. Steering Gear Preload	14 in. lbs.
Steering Gear Mounting Bolts	25-35 ft. lbs.
Pitman Shaft Nut	80-105 ft. lbs.
Steering Wheel Nut	25-35 ft. lbs.
Tie Rod End Nut	29-43 ft. lbs.
Tie Rod Clamp Bolts	12-16 ft. lbs.
Idler Arm Mounting Bolts	14-20 ft. lbs.

CHASSIS ELECTRICAL

(SECTION 12)

Bulb Application	Candle Power	Number
Headlamp Unit—Outer: High Beam	37-1/2 Watt	4002
Low Beam	55 Watt	Sealed Beam
Inner: High Beam	37-1/2 Watt	4001
Parking Lamp, Tail, Stop and Directional Lamps	4-32	1157
Back-up Lamps	32	1156
Instrument Lamps	3	1816
Directional Signal Indicator, Headlamp High Beam Indicator and Heater Control Panel Lamps	1	1445
Temperature-Pressure (Oil), Indicator, Generator-Fan Indicator, Glove Compartment Lamps	2	1895
Dome Lamp (Cartridge Type)	12	211
Courtesy Lamp	6	631
License Plate Lamp	4	67
Radio Dial Lamp	2	1893

FUSES AND CIRCUIT BREAKER

A 15 ampere circuit breaker in the light control switch protects the headlamp circuit, thus eliminating one fuse.

Fuses located in the junction block beneath the dash are:

- Heater Blower
Glove Compartment Lamp—3AG/AGC-10 amp
- Tail and Stop Lamps, Dome Lamp
Cigarette Lighter—3AG/AGC-10 amp
- Heater (Total)
Back-Up Lamp—3AG/AGC-20 amp
- Radio—3AG/AGC-2.5 amp

- Instrument Panel Lamp
- Radio Panel Lamp
- Heater Control Panel Lamp—3AG/AGC-3 amp
- Windshield Wiper—3AG/AGC-20 amp

Air Conditioner Fuses 3AG/AGC—15 amp.
(Located in 14 GA and 12 GA gray wires in area of
ignition switch.)

WIPER MOTOR

Single Speed

Type	Electric
Crank Arm Rotation	
(looking at the crank arm)	CCW
Crank Arm Speed (No Load)	43 rpm
Operating Voltage	12 VDC
Current Draw (Free Speed)	3.0 amp Max.
(Dry Windshield)	3.5 amp Max.
Stall Current	11 amp

Two Speed

Operating Volts	12 VDC
Gear Ratio	36:1
Crank Arm Rotation (looking at Crank Arm)	CCW
Crank Arm Speed (rpm's) (No Load):	
Lo	34 Min.
Hi	65 Min.
Current Draw: amps	
No Load (Lo Speed)	3.6
Installed in Car—(Dry Glass)	4.5
Stall	12
Shunt Field Resistance	24

WASHER PUMP

Number of "squirts" at full pressure	12
Pressure (psi)	11-15
Coil Resistance (ohms)	20

WIRING CIRCUIT COLOR CODE

DIAGRAM KEY	WIRE COLOR
B	Black
B/LG	Black with Light Green Stripe
B/LBL	Black with Light Blue Stripe
B/P	Black with Pink Stripe
B/OR	Black with Orange Stripe
B/W	Black with White Stripe
B/Y	Black with Yellow Stripe
BRN	Brown
DBL	Dark Blue
DG	Dark Green
PPL	Purple
R	Red
T	Tan
GY	Gray
W/OR/P	White with Orange and Pink Stripes

ACCESSORIES**(SECTION 15)****AIR CONDITIONING****Compressor**

Make	Frigidaire
Type	6 Cylinder AXIAL
Displacement	10.8 Cu. In.
Rotation	Counter-Clockwise

Blower Motor

Volts	14
Amps (Cold)	9.4 (Max.)
RPM (Cold)	3100

Compressor Clutch Coil

Ohms (at 80°F)	3.85
Amps (at 80°F)	3.2 @ 12 Volts

System Capacities

Refrigerant	R-12
Compressor Oil	Frigidaire 525 Viscosity
R-12	5 lbs.
Compressor Oil	10 oz.

Fuse	2 fuses: 1 in-line and 1 in fuse block (both 15 amp).
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